



- REVIEWED**
 - REVIEWED AS NOTED**
 - REVISE AND RESUBMIT**
 - REJECTED**
 - FOR INFORMATION ONLY**
-

BY rmcginnis

DATE 5/27/2021



Design Summary

Mix Type: Type 5-01
 Project: Various

Date: April 29, 2020
 Mix Design No.: M0501M

Material Description	Percent	Source			
Greenwood 3/4" (#754)	29.0	Greenwood, MO			
Greenwood Dry 3/8" (#932)	20.0	Greenwood, MO			
Greenwood MS (#952)	20.0	Greenwood, MO			
Bingham Drag Sand	5.0	Picher, OK			
Holliday Nat Sand	15.0	Randolph, MO			
Greenwood Screens (#965)	11.0	Greenwood, MO			
Baghouse Fines	(Designed w/ 0.5%)	Asphalt Plant			
Phillips 66 PG64-22	4.6	Phillips 66 - Kansas City, MO			
Sieve Size (Sieve No.)	Job Mix Formula	Master Grading Limits % Passing		JMF Tolerance	Sieve Gap
37.5 mm (1-1/2")	100.0			±5	
25.0 mm (1")	100.0		100.0	±5	
19.0 mm (3/4")	100.0	95.0	100.0	±5	
12.5 mm (1/2")	89.5			±5	
9.5 mm (3/8")	84.3			±5	
4.75 mm (#4)	61.7			±5	
2.36 mm (#8)	39.9	28.0		±4	
1.18 mm (#16)	23.7			±4	
600 μm (#30)	14.9			±4	
300 μm (#50)	10.6			±4	
150 μm (#100)	7.1				
75 μm (#200)	5.5	2.0	6.0	±2	
Mixture Property		Design Value	Spec. Min.	Spec. Max.	
Optimum Binder Content, %		4.6	-----	-----	
Air Voids (VA), %		4.0	3	5	
Voids in Mineral Aggregate (VMA), %		13.1	13	-----	
Virgin AC Added %		4.60	-----	-----	
Voids Filled with Asphalt (VFA), %		70	65	75	
Dust Proportion (Based on Effective Binder Content)		1.3	0.6	1.4	
%G _{mm} @ N _{ini}		89.5	-----	90.5	
%G _{mm} @ N _{max}		97.8	-----	98.0	
TSR		83.1	80.0	-----	
Fractured Faces (% with 1 face / % with 2 faces)		100 / 96	85 /	-----	
Flat & Elongated (F&E) (5:1), %		2	-----	20.0	
Unit Weight, pcf		147.6			
Mixing Temperature, °F		300 - 315			
Compaction Temperature, °F		282 - 292			
Combined Bulk Specific Gravity of Aggregate, G _{sb}		2.596			
Combined Apparent Specific Gravity of Aggregate, G _{sa}		2.698			
Effective Specific Gravity of Aggregate, G _{se}		2.641			
Binder Specific Gravity (@ 77 °F), G _b		1.030			



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Project Information

Mix Type:	Type 5-01	Date:	April 29, 2020
Project No:	Various	County:	Various
Route:	Various	Mix Design No:	M0501M
Compaction Type:	Superpave Gyrotory	Number of Gyrotations:	75 Gyros (Nmax)

Virgin Aggregates

Description	Material ID	Quarry Location	Ledge	% Absorption	% Chert	P.I.	Gsb	Gsa	C142	C131	C88	Org. Content
Greenwood 3/4" (#754)	----	Greenwood, MO	BF 1-4	1.5	0	-----	2.610	2.717	0.1	24	Na - 7	
Greenwood Dry 3/8" (#932)	----	Greenwood, MO	BF 1-4	1.6	0	-----	2.609	2.723	0.1	24	Na - 7	
Greenwood MS (#952)	----	Greenwood, MO	BF 1-4	1.7	0	1	2.575	2.693	0.1	24	Na - 7	0.01
Bingham Drag Sand	----	Picher, OK	Chat	1.4	0	-----	2.558	2.652				0.05
Holiday Nat Sand	----	Randolph, MO	Sand	0.7	0	-----	2.623	2.670				0.10
Greenwood Screens (#965)	----	Greenwood, MO	BF 1-4	1.7	0	2	2.557	2.677				0.01
Baghouse Fines	----	Asphalt Plant	----		0	-----	2.550	2.550				

Recycled Materials

Description	Material ID	Producer	Source	AC Content	Gmm	Gse

Asphaltic Cement

Description	Material ID	Producer	PG Grade	Sp. Gr.	Mixing Temp	Compaction Temp
Phillips 66 PG64-22	----	Phillips 66 - Kansas City, MO	PG64-22	1.030	300 - 315	282 - 292

Chemical Additives / Mineral Fillers

Description	Material ID	Producer / Location	Sp. Gr.	Percent / Dosage

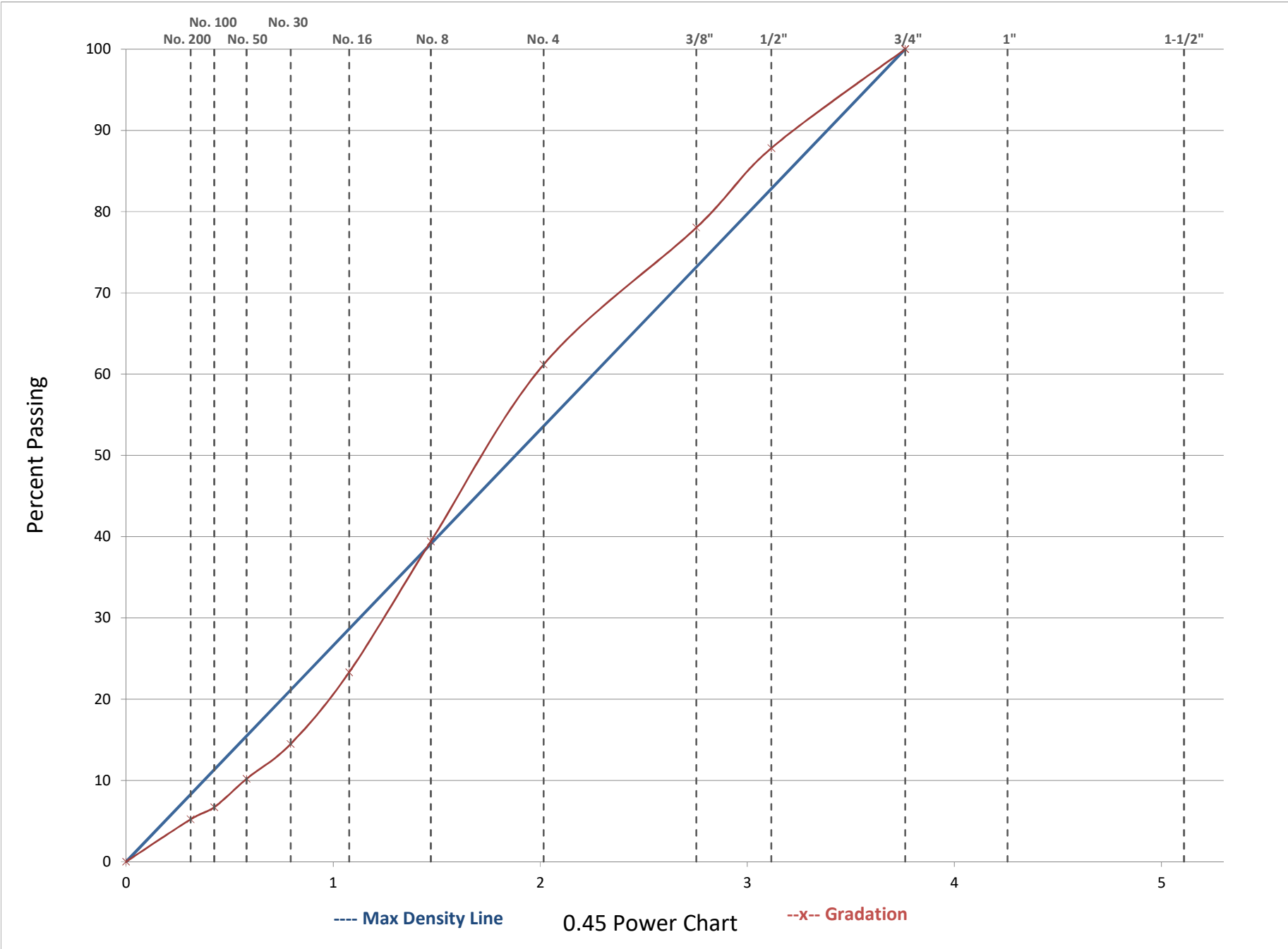
Additional Comments

HOT MIXED ASPHALT PROPERTIES

Location: Mosby, MO AC Specific Gravity (G_c)= 1.030
 Compaction: Superpave Gyrotory Effective Specific Gravity of Aggregate (G_{se})= 2.641
 Grade AC: Phillips 66 PG64-22 Number of Gyration: 75 Gyros (N_{max}) Bulk Specific Gravity of Aggregate (G_{sb})= 2.596

General			Weights		Mix Volume	Specific Gravities		Volumes		Unit Weight	Voids			Marshall Info						
Specimen Number	Asphalt Content (%)	Average Height (in.)	In Air (g)	In Water (g)	SSD (g)	Volume (cc)	Bulk Gmb	TMD Gmm	Aggregate Volume (cc)	AC by Volume (%)	Unit Weight (pcf)	VA (%)	VMA (%)	VFA (%)	Measured (lb)	Flow (in.)	Ht @ Nini (mm)	Ht @ Nmax (mm)	%Gmm @ Nini (%)	%Gmm @ Nmax (%)
1A	4.1		1207.1	697.8	1215.6	517.8	2.331				145.5						125.1	112.9	88.5	97.1
1B	4.1		1200.4	695.7	1209.7	514.0	2.335				145.7						124.9	112.9	88.6	97.2
1C	4.1		1201.5	696.5	1211.0	514.5	2.335				145.7									
Average							2.334	2.490	86.2	9.3	145.6	6.3	13.8	54.5					88.6	97.2
2A	4.6		1200.3	697.8	1204.3	506.5	2.370				147.9						124.1	112.4	89.4	97.8
2B	4.6		1199.8	696.8	1204.1	507.3	2.365				147.6						124.6	112.3	89.6	97.7
2C	4.6		1199.7	696.4	1204.7	508.3	2.360				147.3									
Average							2.365	2.463	86.9	10.6	147.6	4.0	13.1	69.5					89.5	97.75
3A	5.1		1196.7	695.0	1198.7	503.7	2.376				148.3						122.8	111.4	90.5	98.4
3B	5.1		1203.4	697.4	1206.1	508.7	2.366				147.6						122.6	111.2	90.6	98.5
3C	5.1		1201.4	696.4	1202.7	506.3	2.373				148.1									
Average							2.371	2.441	86.7	11.7	148.0	2.8	13.3	78.6					90.6	98.5
4A	5.6																			
4B	5.6																			
4C	5.6																			
Average													100.0	100.0						

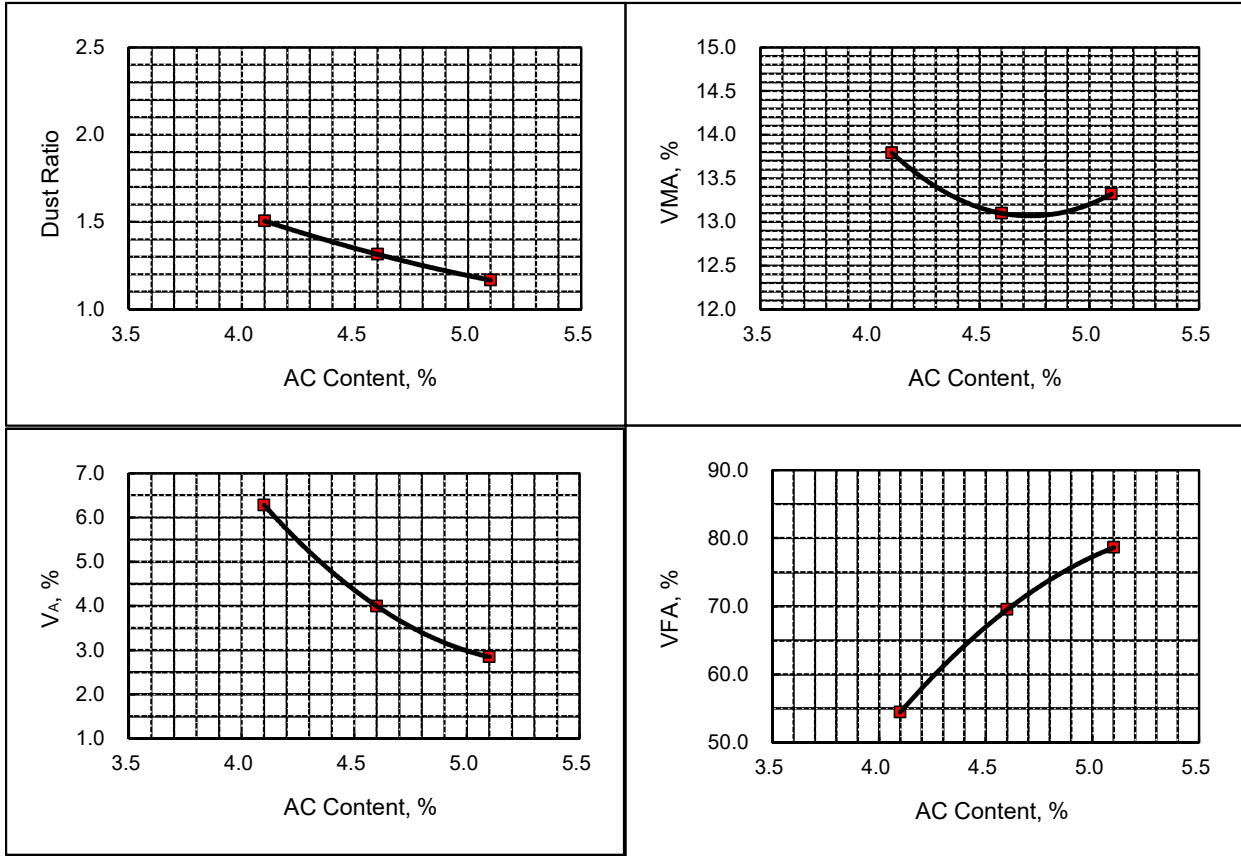
Binder Content, %	Effective Binder, %	Dust Proportion
4.1	3.5	1.5
4.6	4.0	1.3
5.1	4.5	1.2
5.6	5.0	1.0



HOT MIXED ASPHALT PROPERTY CURVES

Mix Type: Type 5-01

Project: Various



AC Content (%)	Dust Ratio	Stability (lb)	Flow (0.01 in.)	VMA (%)	VFA (%)	V _A (%)
4.1	1.5			13.8	54.5	6.3
4.6	1.3			13.1	69.5	4.0
5.1	1.2			13.3	78.6	2.8



Design Summary

Mix Type: RC Type 5-01

Date: March 14, 2020

Project: Various

Mix Design No.: K0503G

Material Description	Percent	Source			
Greenwood 3/4" (#754)	19.0	Greenwood, MO			
Greenwood Dry 3/8" (#932)	11.0	Greenwood, MO			
Greenwood MS (#952)	20.0	Greenwood, MO			
Bingham Drag Sand	5.0	Picher, OK			
Holliday Nat Sand	15.0	Randolph, MO			
Baghouse Fines	(Designed w/ 0.5%)	Asphalt Plant			
KC Fine RAP	25.0	Ideker Asphalt Plant			
KC Coarse RAP	5.0	Ideker Asphalt Plant			
Phillips 66 PG58-28	4.6	Phillips 66 - Kansas City, MO			
Sieve Size (Sieve No.)	Job Mix Formula	Master Grading Limits % Passing		JMF Tolerance	Sieve Gap
37.5 mm (1-1/2")	100.0			±5	
25.0 mm (1")	100.0		100.0	±5	
19.0 mm (3/4")	100.0	95.0	100.0	±5	
12.5 mm (1/2")	89.8			±5	
9.5 mm (3/8")	82.0			±5	
4.75 mm (#4)	62.6			±5	
2.36 mm (#8)	38.9	28.0		±4	
1.18 mm (#16)	25.3			±4	
600 mm (#30)	15.9			±4	
300 mm (#50)	11.4			±4	
150 mm (#100)	6.9				
75 um (#200)	5.0	2.0	6.0	±2	
Mixture Property		Design Value	Spec. Min.	Spec. Max.	
Optimum Binder Content, %		4.6	-----	-----	
Air Voids (VA), %		3.8	3	5	
Voids in Mineral Aggregate (VMA), %		14.0	13	-----	
Virgin AC Added %		3.03	-----	-----	
AC From RAP		1.57	-----	-----	
AC From Shingles			-----	-----	
Voids Filled with Asphalt (VFA), %		73.0	65	75	
Stability (pounds)			-----	-----	
Flow (in.)			-----	-----	
Dust Proportion (Based on Effective Binder Content)		1.0	0.6	1.2	
%G _{mm} @ N _{ini}		87.6%	-----	90.5	
%G _{mm} @ N _{max}		97.2%	-----	98.0	
TSR		82.5	75.0	-----	
Fractured Faces (% with 1 face / % with 2 faces)		100 / 96	85 /	-----	
Flat & Elongated (F&E) (5:1), %		2	-----	20.0	
Unit Weight, pcf		148.3		-----	
Mixing Temperature, °F		300 - 315		-----	
Compaction Temperature, °F		282 - 292		-----	
Combined Bulk Specific Gravity of Aggregate, G _{sb}		2.636		-----	
Combined Apparent Specific Gravity of Aggregate, G _{sa}		2.712		-----	
Effective Specific Gravity of Aggregate, G _{se}		2.648		-----	
Binder Specific Gravity (@ 77 °F), G _b		1.030		-----	



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Project Information

Mix Type:	RC Type 5-01	Date:	April 18, 2020
Project No:	Various	County:	Various
Route:	Various	Mix Design No:	K0503G
Compaction Type:	Superpave Gyrotory	Number of Gyrotations:	75 Gyros (Nmax)

Virgin Aggregates

Description	Material ID	Quarry Location	Ledge	% Absorption	% Chert	P.I.	Gsb	Gsa	C142	C131	C88	Org. Content
Greenwood 3/4" (#754)	----	Greenwood, MO	BF 1-4	1.6	0	-----	2.597	2.713	0.1	24	Na - 7	
Greenwood Dry 3/8" (#932)	----	Greenwood, MO	BF 1-4	1.8	0	-----	2.591	2.717	0.1	24	Na - 7	
Greenwood MS (#952)	----	Greenwood, MO	BF 1-4	1.8	0	1	2.562	2.689	0.1	24	Na - 7	0.01
Bingham Drag Sand	----	Picher, OK	Chat	1.5	0	-----	2.543	2.647				0.05
Holiday Nat Sand	----	Randolph, MO	Sand	0.7	0	-----	2.623	2.670				0.10
Baghouse Fines	----	Asphalt Plant	----		0	-----	2.550	2.550				

Recycled Materials

Description	Material ID	Producer	Source	AC Content	Gmm	Gse
KC Fine RAP	----	Ideker Asphalt Plant	MoDot Projects	5.5	2.526	2.757
KC Coarse RAP	----	Ideker Asphalt Plant	MoDot Projects	4.1	2.584	2.761

Asphaltic Cement

Description	Material ID	Producer	PG Grade	Sp. Gr.	Mixing Temp	Compaction Temp
Phillips 66 PG58-28	----	Phillips 66 - Kansas City, MO	PG58-28	1.030	300 - 315	282 - 292

Chemical Additives / Mineral Fillers

Description	Material ID	Producer / Location	Sp. Gr.	Percent / Dosage

Additional Comments

Additional Comments section for project details.

Gradation without Bag House Fines

Sieve Size	Greenwood 3/4" (#754)	Greenwood Dry 3/8" (#932)	Greenwood MS (#952)	Bingham Drag Sand	Holliday Nat Sand		Baghouse Fines	KC Fine RAP	KC Coarse RAP		Cold Feed	Blend	JMF
	19.0	11.0	20.0	5.0	15.0		(Designed w/ 0.5%)	25.0	5.0		100.0	100.0	Master Limits
37.5 mm (1-1/2")	100.0	100.0	100.0	100.0	100.0		100.0	100.0	100.0		70.0	100.0	
25.0 mm (1")	100.0	100.0	100.0	100.0	100.0		100.0	100.0	100.0		70.0	100.0	100
19.0 mm (3/4")	100.0	100.0	100.0	100.0	100.0		100.0	100.0	100.0		70.0	100.0	95 100
12.5 mm (1/2")	58.0	100.0	100.0	100.0	100.0		100.0	91.0	100.0		62.0	89.8	
9.5 mm (3/8")	40.0	99.0	100.0	100.0	100.0		100.0	74.0	99.0		58.5	81.9	
4.75 mm (#4)	15.0	65.0	94.0	98.0	99.0		100.0	38.0	88.0		48.6	62.5	
2.36 mm (#8)	4.0	15.0	42.0	69.0	85.0		100.0	35.0	57.0		27.0	38.6	28
1.18 mm (#16)	4.0	8.0	24.0	41.0	51.0		100.0	26.0	45.0		16.1	24.9	
600 mm (#30)	3.0	7.0	11.0	24.0	28.0		100.0	20.0	31.0		8.9	15.5	
300 mm (#50)	3.0	6.0	7.0	16.0	16.0		97.0	15.0	28.0		5.8	11.0	
150 mm (#100)	3.0	5.0	5.0	7.4	4.0		95.0	10.0	18.0		3.1	6.5	
75 um (#200)	2.4	4.2	4.2	3.2	0.7		93.0	7.5	12.9		2.0	4.5	2 6
Gsb	2.597	2.591	2.562	2.543	2.623		2.550	2.757	2.761			2.636	
Gsa	2.713	2.717	2.689	2.647	2.670		2.550	2.757	2.761			2.712	
Pb								5.47	4.08				

Gradation with Bag House Fines

Sieve Size	Greenwood 3/4" (#754)	Greenwood Dry 3/8" (#932)	Greenwood MS (#952)	Bingham Drag Sand	Holliday Nat Sand		Baghouse Fines	KC Fine RAP	KC Coarse RAP		Cold Feed	Blend	JMF
	18.9	10.9	19.9	4.9	14.9		0.5	25.0	5.0		100.0	100.0	Master Limits
37.5 mm (1-1/2")	100.0	100.0	100.0	100.0	100.0		100.0	100.0	100.0		70.0	100.0	
25.0 mm (1")	100.0	100.0	100.0	100.0	100.0		100.0	100.0	100.0		70.0	100.0	100
19.0 mm (3/4")	100.0	100.0	100.0	100.0	100.0		100.0	100.0	100.0		70.0	100.0	95 100
12.5 mm (1/2")	58.0	100.0	100.0	100.0	100.0		100.0	91.0	100.0		62.1	89.8	
9.5 mm (3/8")	40.0	99.0	100.0	100.0	100.0		100.0	74.0	99.0		58.6	82.0	
4.75 mm (#4)	15.0	65.0	94.0	98.0	99.0		100.0	38.0	88.0		48.7	62.6	
2.36 mm (#8)	4.0	15.0	42.0	69.0	85.0		100.0	35.0	57.0		27.3	38.9	28
1.18 mm (#16)	4.0	8.0	24.0	41.0	51.0		100.0	26.0	45.0		16.5	25.3	
600 mm (#30)	3.0	7.0	11.0	24.0	28.0		100.0	20.0	31.0		9.4	15.9	
300 mm (#50)	3.0	6.0	7.0	16.0	16.0		97.0	15.0	28.0		6.3	11.4	
150 mm (#100)	3.0	5.0	5.0	7.4	4.0		95.0	10.0	18.0		3.5	6.9	
75 um (#200)	2.4	4.2	4.2	3.2	0.7		93.0	7.5	12.9		2.5	5.0	2 6
Gsb	2.597	2.591	2.562	2.543	2.623		2.550	2.757	2.761			2.636	
Gsa	2.713	2.717	2.689	2.647	2.670		2.550	2.757	2.761			2.711	
Pb								5.47	4.08				

HOT MIXED ASPHALT PROPERTIES

Location: Mosby, MO AC Specific Gravity (G_c)= 1.030
 Compaction: Superpave Gyrotory Effective Specific Gravity of Aggregate (G_{se})= 2.648
 Grade AC: Phillips 66 PG58-28 Number of Gyration: 75 Gyros (N_{max}) Bulk Specific Gravity of Aggregate (G_{sb})= 2.636

General			Weights		Mix Volume	Specific Gravities		Volumes		Unit Weight	Voids			Marshall Info						
Specimen Number	Asphalt Content (%)	Average Height (in.)	In Air (g)	In Water (g)	SSD (g)	Volume (cc)	Bulk Gmb	TMD Gmm	Aggregate Volume (cc)	AC by Volume (%)	Unit Weight (pcf)	VA (%)	VMA (%)	VFA (%)	Measured (lb)	Flow (in.)	Ht @ Nini (mm)	Ht @ Nmax (mm)	%Gmm @ Nini (%)	%Gmm @ Nmax (%)
1A	4.1	115.40	4703.0	2726.7	4720.3	1993.6	2.359				147.2						126.6	113.8	85.8%	95.5%
1B	4.1	115.30	4703.4	2723.6	4721.7	1998.1	2.354				146.9						126.5	113.8	85.8%	95.4%
1C	4.1																			
Average							2.356	2.503	85.7	9.4	147.0	5.8	14.3	59.1						
2A	4.6	114.10	4701.6	2733.8	4711.2	1977.4	2.378				148.4						125.3	112.9	87.6%	97.2%
2B	4.6	114.00	4700.1	2731.5	4710.8	1979.3	2.375				148.2						125.2	112.8	87.6%	97.2%
2C	4.6																			
Average							2.376	2.470	86.0	10.6	148.3	3.8	14.0	73.0					87.6%	97.2%
3A	5.1	112.80	4701.8	2736.5	4706.3	1969.8	2.387				148.9						124.4	111.1	88.4%	99.0%
3B	5.1	112.60	4697.5	2741.1	4702.0	1960.9	2.396				149.5						124.1	110.9	88.5%	99.0%
3C	5.1																			
Average							2.391	2.452	86.1	11.8	149.2	2.5	13.9	82.1						
4A	5.6																			
4B	5.6																			
4C	5.6																			
Average																				

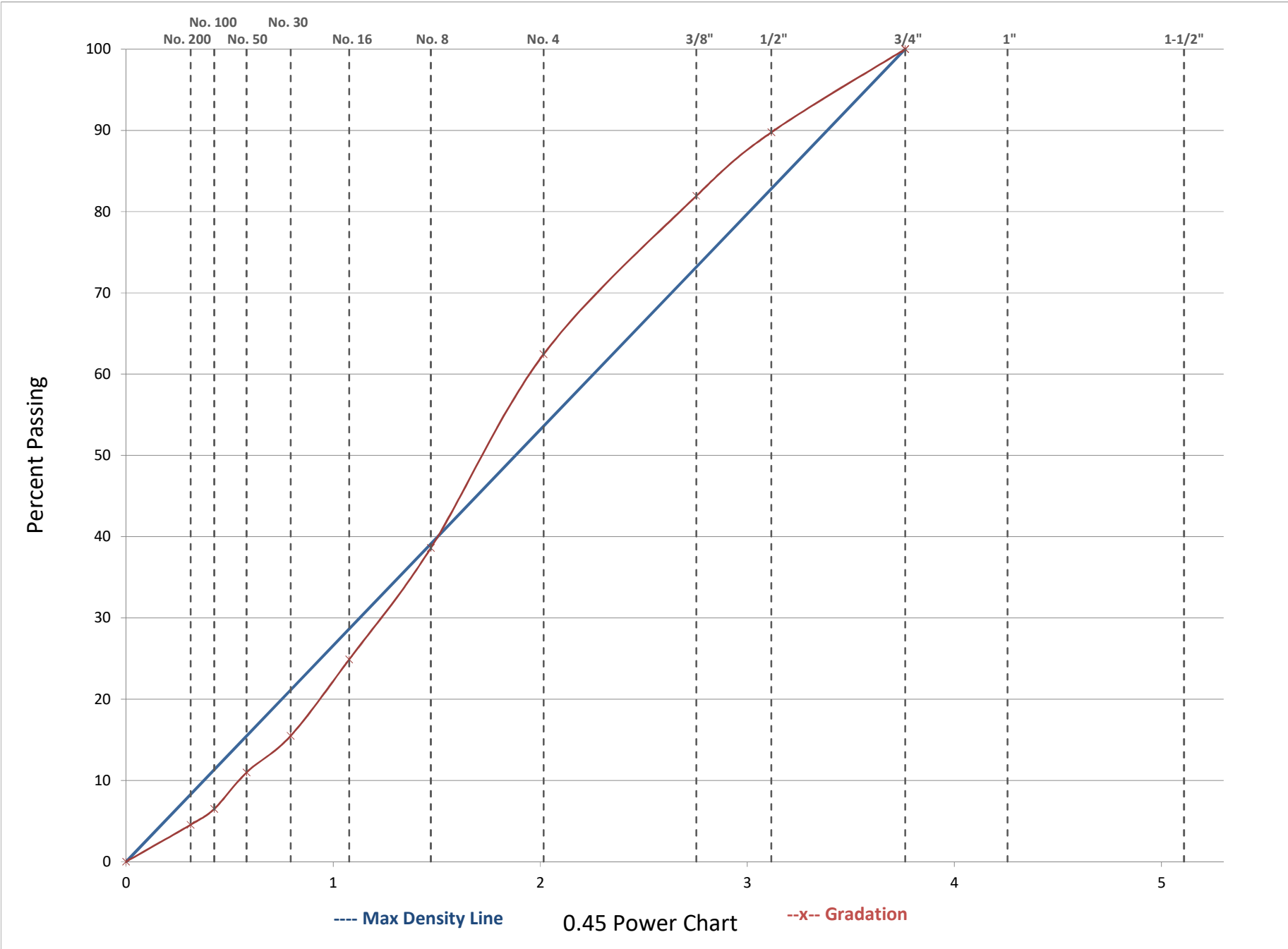
Binder Content, %	Effective Binder, %	Dust Proportion
4.1	3.9	1.2
4.6	4.4	1.0
5.1	4.9	0.9
5.6	5.4	0.8

Mix Type: RC Type 5-01

Date: 03/14/20

Project: Various

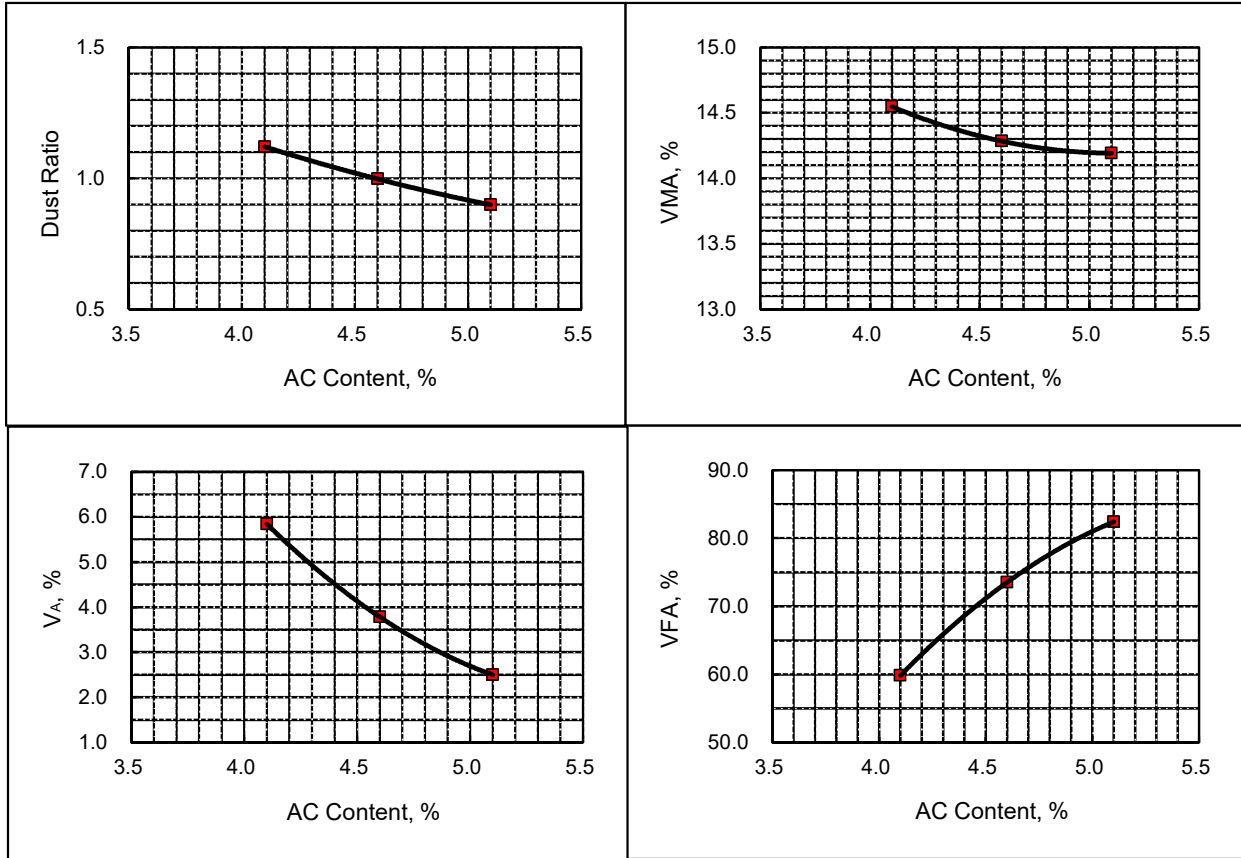
Theoretical Maximum Specific Gravity (AASHTO T209 / ASTM D 2041)								
AC Content	4.1		4.6		5.1		5.6	
	Bowl #1	Bowl #2	Bowl #1	Bowl #2	Bowl #1	Bowl #2	Bowl #1	Bowl #2
Weight of Sample	1563.2		1709.9		1682.4			
Weight of Sample (dry back)	1563.2		1709.9		1682.4			
Weight of flask (Calibration)	1347.8		1347.8		1347.8			
Weight of flask filled with water and sample	2286.4		2365.3		2344.2			
G _{mm}	2.503		2.470		2.452			
Average G_{mm}	2.503		2.470		2.452			
G _{mm} (dry back)	2.503		2.470		2.452			
Average G_{mm} (dry back)	2.503		2.470		2.452			



HOT MIXED ASPHALT PROPERTY CURVES

Mix Type: RC Type 5-01

Project: Various



AC Content (%)	Dust Ratio	Stability (lb)	Flow (0.01 in.)	VMA (%)	VFA (%)	V _A
4.1	1.1			14.5	59.8	5.8
4.6	1.0			14.3	73.5	3.8
5.1	0.9			14.2	82.4	2.5