

# Sunlighten Custom Sauna Contractor Install Overview



## MATERIALS PROVIDED BY SUNLIGHTEN

### Heater Cabinetry

- Face trim
- Preassembled with ~12in. 2-wire lead with bullet connectors

### Tongue & Groove Sauna Siding, Bench Slats, Support Studs and Trim

- Wood is in raw lengths and will need to be cut for assembly on-site

### Electronics

- Control Panel - Control Panel Junction Box (included if multiple 240V circuits are needed)
- Customs Power Box, with circuitry - 1 per 240V circuit

### Glass Door, 32" or 36" x 80" (if requested by client)

### Sauna Design Drawing Pages To Be Received After Design Layout Approval

- Dimensioned layout overview
- Tongue and groove siding dimensions
- Dimensioned bench slat and bench frame stud layout
- Suggested electrical circuit layout

## MATERIALS PROVIDED BY CLIENT/CONTRACTOR

### Tools for Construction/Assembly

- If installed by Sunlighten, tools will be provided for construction and assembly

### Wood

- Wall framing materials
- Fire-resistant plywood
- Furring strips

### Hardware

- Fasteners and nails
  - » Supplied when installed by Sunlighten
- Additional mounting hardware (if required)

### Electrical

(refer to pgs. 12-19 on the Sunlighten Custom Infrared Sauna Installation Manual)

- Excess wiring and connectors to join electrical components
  - » Wiring and connectors to install heaters will be provided if installed by Sunlighten
- 3rd party lighting components (if required)
- Additional electrical hardware (if required)

## GENERAL SCOPE OF WORK

### Electrical

- Installation of all required wiring and electrical components  
For each circuit required, a 240V/20-30A supply line will supply the Sunlighten provided Customs Power Box to power the sauna heaters. The quantity of circuits required will be determined by the dimensions of the space and the number of heaters included in the design.
- Installation of any additional lighting or other electrical components requested by the owner/client

### Room Build-Up

- Construction of the support structure for the sauna based on the drawings provided by Sunlighten that are based on the dimensions and requests provided to the Sunlighten designers. To include but not limited to: Framing, Insulation and Frame sheathing.

### Sauna Assembly and Installation

- Wood
  - » Dimensional cuts to raw lengths and assembly of all sauna wood provided by Sunlighten
  - » Installation of cut and assembled wood pieces
  - » Doorway trim

### Door

- Installation

## GENERAL SCOPE OF WORK

(When Installed By Sunlighten)

### Electrical

- Client is responsible for the installation of all required wiring and electrical components from the breaker box to the Sunlighten-provided Customs Power Box location.  
(Requirement: single phase 240V/20A-30A supply line per circuit) The quantity of circuits required will be determined by the dimensions of the space and the number of heaters included in the design.
- Sunlighten Installers will connect and assemble the heater components.

### Room Build-Up

- Client is responsible for the framing, insulation, wall sheathing and any other work that does not pertain to supplies or components not supplied by Sunlighten.

### Other

- Sunlighten installers cannot install any additional 3rd party components.