MIDWEST ARCHITECTS, LLC
1120 NW Eagle Ridge Blvd.
Grain Valley, MO 64029
(816) 229-8115

Development Services
CITY OF LEE'S SUMMIT, Missouri
220 SE Green Street
Lee's Summit, MO 64063

Re: Spiritus Tenant Finish
2237 NE Town Centre Blvd
Lee's Summit, MO 64064

Permit No.: PRCOM20234376

February 26, 2024

Dear Plans Examiner:

We have received your plan review comments and have itemized our responses to correspond with each comment.

Licensed Contractors:

1. The licensed general contractor is NORTH OAK SAFETY STORAGE, LLC. The onsite contact is Clayton Ward (816) 229-8115, clayton@safetyministorage.com.
2. R2 PLUMBING is in the process of obtaining the required contractor business license.

Building Plan Review:

1. The license tax / fee note is acknowledged.
2. See tenant's business description below:
    a. Spiritus is a company working on Direct Air Capture (DAC) of Carbon Dioxide. The Lee's Summit facility will produce the sorbent for the DAC systems that will be deployed at other company locations. The sorbent is a nonhazardous solid polymer that will be produced with commercially available materials. Exact formulation is proprietary. One material is corrosive, nonvolatile, and nonflammable. All other materials are non-hazardous. Materials will be stored and handled in accordance with all applicable regulations. None of the materials to be used are on EPA lists for reportable quantities. The sorbent will be produced in batch or inline mixing processes and cured. Occupants have decades of chemical manufacturing experience and are familiar with rules and regulation surrounding the safe and proper handling of chemicals during manufacturing processes. They are also engaging with local environmental consultants to ensure all regulations are met.
    b. Also, see the attached Hazardous Materials Inventory Statement provided by the tenant.
3. Storage 115 and door have been removed. See revised sheets A-005, A-110, and A-410.
4. Storage 115 and door have been removed. See revised sheets A-005, A-110, and A-410.
5. Please see revised sheet A-002 for condenser screening notes.
6. Guards will be provided at equipment platforms. See notes on sheet A-411.

7. See sheets M-2, M-3, P-2, and P-3 for added notes regarding the condensate disposal at furnaces.
8. See sheets P-2 and P-3 for added note requiring compliance with 2018 IPC 504.6 for discharge piping and terminations at water heaters.
9. See sheet MEP-2 for emergency lighting in Production Area 140. All emergency lighting and exit signs required at exterior exits are being installed as a part of the shell phase.
10. All emergency lighting and exit signs required at exterior exits are being installed as a part of the shell phase.
11. See sheets MEP-2, E-2 and E-3 for convenience receptacles near condensers and mechanical equipment platforms.
12. See sheet E-4 for concrete-encased electrode grounding system.

Fire Plan Review:

1. Shop drawings will be submitted for review and approval as a deferred submittal by the Fire Alarm System contractor.
2. Shop drawings will be submitted for review and approval as a deferred submittal by the Fire Suppression System contractor.
3. See tenant's business description below:
    a. Spiritus is a company working on Direct Air Capture (DAC) of Carbon Dioxide. The Lee's Summit facility will produce the sorbent for the DAC systems that will be deployed at other company locations. The sorbent is a nonhazardous solid polymer that will be produced with commercially available materials. Exact formulation is proprietary. One material is corrosive, nonvolatile, and nonflammable. All other materials are non-hazardous. Materials will be stored and handled in accordance with all applicable regulations. None of the materials to be used are on EPA lists for reportable quantities. The sorbent will be produced in batch or inline mixing processes and cured. Occupants have decades of chemical manufacturing experience and are familiar with rules and regulation surrounding the safe and proper handling of chemicals during manufacturing processes. They are also engaging with local environmental consultants to ensure all regulations are met.
    b. Also, see the attached Hazardous Materials Inventory Statement provided by the tenant.
4. (See item 3 above).
5. See the Life Safety Legend and the Code Plan on Sheet A-002 for the fire extinguisher type and locations.
6. All emergency lighting and exit signs required at exterior exits are being installed as a part of the shell phase.

Please call if you have any questions.

Sincerely,

MIDWEST ARCHITECTS, LLC

MICHAEL MOORES, RA

505-551-5018
cc@spiritus.com
www.spiritus.com
63 Rover Blvd
Los Alamos, NM 87544

To

Development Services
City of Lee's Summit

220 SE Green Street
Lee's Summit, MO 64063

Re: Spiritus Tenant Finish
2237 NE Town Centre Blvd
Lee's Summit, MO 64064

Permit No.: PRCOM20234376

Date: February 27th, 2024

Dear Plans Examiner

This letter is intended to provide required information for comment 3.b - Hazardous Material Statement.

The following hazardous materials will be used by Spiritus. Details of use are provided below.

1. Nitrogen, refrigerated Liquid
2. Carbon dioxide, refrigerated Liquid
3. 2-Propanol/Isopropyl alcohol
4. Acetone
5. Ethyl Alcohol/Ethanol
6. DEH-26*
7. Pentaethylenehexamine*
8. Poly(ethyleneimine) solution*
9. Polyethylenimine, branched*

* Note for items 6-9 in the list above, Spiritus is considering multiple materials as options in our formulation. Once a final down selection has occurred the amount used/stored will not exceed 500 gallons in total.

Product name	Nitrogen, refrigerated Liquid
Component	Nitrogen
CAS number	7727-37-9
Location where stored or used	Development Lab
Container size	2 - 230 L Dewar (~60 gallon) (460 L total (~120 gallons) total
Hazard classification	Cryogenic Inert
Amount in storage	230 L
Amount in use-*closed systems*	18 kg
Amount in use-*open systems*	0

Product name	Carbon dioxide, refrigerated Liquid
Component	Carbon Dioxide
CAS number	124-38-9
Location where stored or used	Development Lab
Container size	2 - 230 L Dewar (~60 gallon) (460 L total (~120 gallons) total
Hazard classification	Cryogenic Inert
Amount in storage	230 L
Amount in use-*closed systems*	18 kg
Amount in use-*open systems*	0

Product name	2-Propanol/Isopropyl alcohol
Component	2-Propanol/Isopropyl alcohol
CAS number	67-63-0
Location where stored or used	Development Lab
Container size	1 L
Hazard classification	Flammable Liquid
Amount in storage	8 L – Flammable cabinet
Amount in use-*closed systems*	0
Amount in use-*open systems*	< 1 L

Product name	Acetone
Component	Acetone
CAS number	67-64-1
Location where stored or used	Development Lab
Container size	1 L
Hazard classification	Flammable Liquid
Amount in storage	8 L – Flammable cabinet
Amount in use-*closed systems*	0
Amount in use-*open systems*	< 1 L

Product name	Ethyl Alcohol/Ethanol
Component	Ethyl Alcohol/Ethanol
CAS number	64-17-5
Location where stored or used	Development Lab
Container size	1 L
Hazard classification	Flammable Liquid
Amount in storage	8 L – Flammable cabinet
Amount in use-*closed systems*	0
Amount in use-*open systems*	< 1 L

Product name	DEH-26
Component	Tetraethylenepentamine mixture Triethylenetetramine mixture Pentaethylenehexamine mixture
CAS number	112-57-2
Location where stored or used	Development Lab
Container size	55 gallon drum
Hazard classification	Corrosive
Amount in storage	Up to 500 gallons total for items 6 - 9
Amount in use-*closed systems*	0
Amount in use-*open systems*	Up to 35 kg/10 gallons

Product name	Pentaethylenehexamine
Component	Pentaethylenehexamine
CAS number	612-064-00-2
Location where stored or used	Development Lab
Container size	55 gallon drum
Hazard classification	Corrosive
Amount in storage	Up to 500 gallons total for items 6 - 9
Amount in use-closed systems	0
Amount in use-open systems	Up to 35 kg/10 gallons

Product name	Poly(ethyleneimine) solution
Component	Aziridine, homopolymer
CAS number	9002-98-6
Location where stored or used	Development Lab
Container size	55 gallon drum
Hazard classification	Corrosive
Amount in storage	Up to 500 gallons total for items 6 - 9
Amount in use-closed systems	0
Amount in use-open systems	Up to 35 kg/10 gallons

Product name	Polyethylenimine, branched
Component	Ethylene diamine, ethyleneimine polymer
CAS number	25987-06-8
Location where stored or used	Development Lab
Container size	55 gallon drum
Hazard classification	Corrosive
Amount in storage	Up to 500 gallons total for items 6 - 9
Amount in use-*closed systems*	0
Amount in use-*open systems*	Up to 35 kg/10 gallons

If any clarification to provided information is need, please reach out and I will gladly discuss.

Sincerely,

Eric Cole Director of Manufacturing
573-999-5836
ec@spiritus.com

Attachments:9 SDS

Nitrogen, refrigerated liquid

Safety Data Sheet P-4630

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Issue date: 01/01/1979 Revision date: 02/03/2022 Supersedes: 01/28/2021 Version: 2.1

SECTION: 1. Product and company identification

1.1. Product identifier

Product form	:	Substance
Trade name	:	Nitrogen, Medipure Liquid Nitrogen
Chemical name	:	Nitrogen
CAS-No.	:	7727-37-9
Formula	:	N2
Other means of identification	:	Nitrogen (cryogenic liquid), Nitrogen, Medipure Liquid Nitrogen

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	:	Medical applications. Industrial use Food applications.

1.3. Details of the supplier of the safety data sheet

Linde Inc.
10 Riverview Drive
Danbury, CT 06810-6268, USA
www.lindeus.com

Linde Inc. 1-844-44LINDE (1-844-445-4633)

1.4. Emergency telephone number

Emergency number : Onsite Emergency: 1-800-645-4633

CHEMTREC, 24 hr/day 7 days/week
— Within USA: 1-800-424-9300, Outside USA: 001-703-527-3887
(collect calls accepted, Contract 17729)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-US classification

Simple asphyxiant SIAS
Press. Gas (Ref. Liq.) H281

2.2. Label elements

GHS US labelling

Hazard pictograms (GHS US) :

GHS04

Signal word (GHS US) : Warning

Hazard statements (GHS US) : H281 - CONTAINS REFRIGERATED GAS; MAY CAUSE CRYOGENIC BURNS OR INJURY
OSHA-H01 - MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION.

Precautionary statements (GHS US) : P202 - Do not handle until all safety precautions have been read and understood.
P271+P403 - Use and store only outdoors or in a well-ventilated place.
P282 - Wear cold insulating gloves/face shield/eye protection. cold insulating gloves, face shield, eye protection
P304, P340, P313 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention.
P302, P336, P315 - IF ON SKIN: Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention.
CGA-PG05 - Use a back flow preventive device in the piping.
CGA-PG20+CGA-PG10 - Use only with equipment of compatible materials of construction and rated for cylinder pressure.

CGA-PG24 - DO NOT change or force fit connections.
CGA-PG12 - Do not open valve until connected to equipment prepared for use.
CGA-PG06 - Close valve after each use and when empty.
CGA-PG23 - Always keep container in upright position.

2.3. Other hazards

Other hazards which do not result in classification : Asphyxiant in high concentrations.

Contact with liquid may cause cold burns/frostbite.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	%
Nitrogen, refrigerated liquid (Main constituent)	(CAS-No.) 7727-37-9	100

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. If breathing is difficult, trained personnel should give oxygen. Call a physician.

First-aid measures after skin contact : The liquid may cause frostbite. For exposure to liquid, immediately warm frostbite area with warm water not to exceed 105°F (41°C). Water temperature should be tolerable to normal skin. Maintain skin warming for at least 15 minutes or until normal coloring and sensation have returned to the affected area. In case of massive exposure, remove clothing while showering with warm water. Seek medical evaluation and treatment as soon as possible.

First-aid measures after eye contact : The liquid may cause frostbite. Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an ophthalmologist immediately. Get immediate medical attention.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Reactivity : No reactivity hazard other than the effects described in sub-sections below.

5.3. Advice for firefighters

Firefighting instructions : DANGER! Extremely cold liquid and gas under pressure. Take care not to direct spray onto vents on top of container. Do not discharge sprays directly into liquid; cryogenic liquid can freeze water rapidly.

Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance. Stop flow of gas if safe to do so, while continuing cooling water spray. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with OSHA 29 CFR 1910.156 and applicable standards under 29 CFR 1910 Subpart L—Fire Protection.

Protection during firefighting	:	Compressed gas: asphyxiant. Suffocation hazard by lack of oxygen.
Special protective equipment for fire fighters	:	Use self-contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
Specific methods	:	Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas containers to rupture. Cool endangered containers with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. Exposure to fire may cause containers to rupture/explode. Stop flow of product if safe to do so. Use water spray or fog to knock down fire fumes if possible. If leaking do not spray water onto container. Water surrounding area (from protected position) to contain fire.
Other information	:	Cryogenic liquid causes severe frostbite, a burn-like injury. Heat of fire can build pressure in a closed container and cause it to rupture. Venting vapors may obscure visibility. Air will condense on surfaces such as vaporizers or piping exposed to liquid or cold gas. Nitrogen, which has a lower boiling point than oxygen, evaporates first, leaving an oxygen-enriched condensate. Containers are equipped with a pressure relief device. (Exceptions may exist where authorized by TC.).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Evacuate area. Ensure adequate air ventilation. Wear self-contained breathing apparatus when entering area unless atmosphere is proven to be safe. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Stop leak if safe to do so.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Try to stop release.

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wear leather safety gloves and safety shoes when handling cylinders. Protect containers from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g, wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a cool, well-ventilated place. Store and use with adequate ventilation. Store only where temperature will not exceed 125°F (52°C). Firmly secure containers upright to keep them from falling or being knocked over. Install valve protection cap firmly in place by hand. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods.

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Nitrogen, refrigerated liquid (7727-37-9)	
ACGIH	Not established
USA OSHA	Not established

8.2. Exposure controls

Appropriate engineering controls : Use a local exhaust system with sufficient flow velocity to maintain an adequate supply of air in the worker's breathing zone. Mechanical (general): General exhaust ventilation may be acceptable if it can maintain an adequate supply of air.

Eye protection : Wear safety glasses with side shields. Wear goggles and a face shield when transfilling or breaking transfer connections.

Skin and body protection : Wear work gloves and metatarsal shoes for cylinder handling. Protective equipment where needed. Select in accordance with OSHA 29 CFR 1910.132, 1910.136, and 1910.138.

Respiratory protection : When workplace conditions warrant respirator use, follow a respiratory protection program that meets or exceeds the requirements of the appropriate Health and Safety Regulations. Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure that the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA).

Thermal hazard protection : Wear cold insulating gloves when transfilling or breaking transfer connections.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Gas

Appearance : Colourless liquid.

Molecular mass : 28 g/mol

Colour : Colourless liquid.

Odour : No odour warning properties.

Odour threshold : No data available

pH : Not applicable.

Relative evaporation rate (butylacetate=1) : No data available

Relative evaporation rate (ether=1) : Not applicable.

Melting point : -210 °C

Freezing point : No data available

Boiling point : -195.8 °C

Flash point : No data available

Critical temperature : -149.9 °C

Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	No data available
Vapour pressure	:	Not applicable.
Critical pressure	:	3390 kPa
Relative vapour density at 20 °C	:	No data available
Relative density	:	0.8
Density	:	808.5 kg/m³ Liquid density at boiling point and 1 atm
Relative gas density	:	0.97
Solubility	:	Water: 20 mg/l
Partition coefficient n-octanol/water (Log Pow)	:	Not applicable.
Partition coefficient n-octanol/water (Log Kow)	:	Not applicable.
Viscosity, kinematic	:	Not applicable.
Viscosity, dynamic	:	Not applicable.
Explosive properties	:	Not applicable.
Oxidizing properties	:	None.
Explosive limits	:	No data available

9.2. Other information

Gas group	:	Press. Gas (Ref. Liq.)
Additional information	:	Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

None.

10.4. Conditions to avoid

Avoid high temperatures, exposure to Lithium (Li), Neodymium (Nd), Titanium (Ti), Magnesium.

10.5. Incompatible materials

None.

10.6. Hazardous decomposition products

Under certain conditions, nitrogen can react violently with lithium, neodymium, titanium (above 1472°F/800°C), or magnesium to form nitrides. At high temperature, it can also combine with oxygen and hydrogen.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	:	Not classified
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

Skin corrosion/irritation : Not classified

pH: Not applicable.

Serious eye damage/irritation : Not classified

pH: Not applicable.

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : No ecological damage caused by this product.

12.2. Persistence and degradability

Nitrogen, refrigerated liquid (7727-37-9)	
Persistence and degradability	No ecological damage caused by this product.

12.3. Bioaccumulative potential

Nitrogen, refrigerated liquid (7727-37-9)	
Partition coefficient n-octanol/water (Log Pow)	Not applicable.
Partition coefficient n-octanol/water (Log Kow)	Not applicable.
Bioaccumulative potential	No ecological damage caused by this product.

12.4. Mobility in soil

Nitrogen, refrigerated liquid (7727-37-9)	
Mobility in soil	No data available.
Ecology - soil	No ecological damage caused by this product.

12.5. Other adverse effects

Other adverse effects : Can cause frost damage to vegetation.

Effect on the ozone layer : None.

Effect on global warming : No known effects from this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose of contents/container in accordance with container supplier/owner instructions.

SECTION 14: Transport information

In accordance with DOT

Transport document description (DOT) : UN1977 NITROGEN, REFRIGERATED LIQUID (Cryogenic liquid), 2.2

UN-No.(DOT) : UN1977

Proper Shipping Name (DOT) : NITROGEN, REFRIGERATED LIQUID
Cryogenic liquid

Class (DOT) : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115

Hazard labels (DOT) : 2.2 - Non-flammable gas

DOT Special Provisions (49 CFR 172.102) : 345 - “Nitrogen, refrigerated liquid (cryogenic liquid), UN1977” transported in open cryogenic receptacles with a maximum capacity of 1 L are not subject to the requirements of this subchapter. The receptacles must be constructed with glass double walls having the space between the walls vacuum insulated and each receptacle must be transported in an outer packaging with sufficient cushioning and absorbent materials to protect the receptacle from damage.
346 - “Nitrogen, refrigerated liquid (cryogenic liquid), UN1977” transported in accordance with the requirements for open cryogenic receptacles in §173.320 and this special provision are not subject to any other requirements of this subchapter. The receptacle must contain no hazardous materials other than the liquid nitrogen which must be fully absorbed in a porous material in the receptacle.
T75 - When portable tank instruction T75 is referenced in Column (7) of the 172.101 Table, the applicable refrigerated liquefied gases are authorized to be transported in portable tanks in accordance with the requirements of 178.277 of this subchapter.
TP5 - For a portable tank used for the transport of flammable refrigerated liquefied gases or refrigerated liquefied oxygen, the maximum rate at which the portable tank may be filled must not exceed the liquid flow capacity of the primary pressure relief system rated at a pressure not exceeding 120 percent of the portable tank's design pressure. For portable tanks used for the transport of refrigerated liquefied helium and refrigerated liquefied atmospheric gas (except oxygen), the maximum rate at which the tank is filled must not exceed the liquid flow capacity of the pressure relief device rated at 130 percent of the portable tank's design pressure. Except for a portable tank containing refrigerated liquefied helium, a portable tank shall have an outage of at least two percent below the inlet of the pressure relief device or pressure control valve, under conditions of incipient opening, with the portable tank in a level attitude. No outage is required for helium.

Additional information

Emergency Response Guide (ERG) Number : 121 (UN1066);120 (UN1977)

Other information : No supplementary information available.

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: - Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure valve is closed and not leaking. - Ensure valve outlet cap nut or plug (where provided) is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.

Transport by sea

UN-No. (IMDG) : 1977

Proper Shipping Name (IMDG) : NITROGEN, REFRIGERATED LIQUID

Class (IMDG) : 2.2 - Non-flammable, non-toxic gases

MFAG-No : 120

Air transport

UN-No. (IATA) : 1977

Proper Shipping Name (IATA) : NITROGEN, REFRIGERATED LIQUID

Class (IATA) : 2 - Gases

Civil Aeronautics Law : Gases under pressure/Gases nonflammable nontoxic under pressure(Hazardous materials notice Appended Table 1 Article 194 of the Enforcement Regulations)

SECTION 15: Regulatory information

15.1. US Federal regulations

Nitrogen, refrigerated liquid (7727-37-9)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Nitrogen, refrigerated liquid (7727-37-9)
All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

15.2. International regulations

CANADA

Nitrogen, refrigerated liquid (7727-37-9)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Nitrogen, refrigerated liquid (7727-37-9)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

15.2.2. National regulations

Nitrogen, refrigerated liquid (7727-37-9)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on KECL/KECI (Korean Existing Chemicals Inventory) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

Nitrogen, refrigerated liquid(7727-37-9)	
U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No
State or local regulations	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Other information : When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Linde asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Linde Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Linde Inc, it is the user's obligation to determine the conditions of safe use of the product.

Linde SDSs are furnished on sale or delivery by Linde or the independent distributors and suppliers who package and sell our products. To obtain current SDSs for these products, contact your sales representative, local distributor, or supplier, or download from www.lindeus.com. If you have questions regarding Linde SDSs, would like the document number and date of the latest SDS, or would like the names of the Linde suppliers in your area, phone or write the Linde Call Center (Phone: 1-844-44-Linde (1-844-445-4633); Address: Linde Call Center, Linde Inc, P.O. Box 44, Tonawanda, NY 14151-0044).

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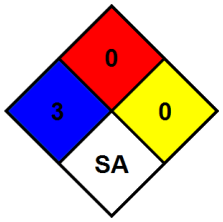
Revision date : 02/03/2022

NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA instability : 0 - Material that in themselves are normally stable, even under fire conditions.

NFPA specific hazard : SA - Materials that are simple asphyxiants.



SDS US (GHS HazCom 2012) - Linde 2022

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

Carbon dioxide, refrigerated liquid

Safety Data Sheet P-4573

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Issue date: 01/01/1997 Revision date: 05/05/2022 Supersedes: 01/30/2021 Version: 2.1

SECTION: 1. Product and company identification

1.1. Product identifier

Product form	:	Substance
Substance name	:	Carbon dioxide, refrigerated liquid
CAS-No.	:	124-38-9
Formula	:	CO2
Other means of identification	:	Liquiflow Liquid Carbon Dioxide, Medipure Liquid Carbon Dioxide

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	:	Medical applications. Industrial use Food applications.

1.3. Details of the supplier of the safety data sheet

Linde Inc.
10 Riverview Drive
Danbury, CT 06810-6268, USA
www.lindeus.com

Linde Inc. 1-844-44LINDE (1-844-445-4633)

1.4. Emergency telephone number

Emergency number : Onsite Emergency: 1-800-645-4633

CHEMTREC, 24 hr/day 7 days/week
— Within USA: 1-800-424-9300, Outside USA: 001-703-527-3887
(collect calls accepted, Contract 17729)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-US classification

Simple asphyxiant SIAS
Press. Gas (Ref. Liq.) H281

2.2. Label elements

GHS US labelling

Hazard pictograms (GHS US) :

GHS04

Signal word (GHS US) : Warning

Hazard statements (GHS US) : H281 - CONTAINS REFRIGERATED GAS; MAY CAUSE CRYOGENIC BURNS OR INJURY
OSHA-H01 - MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION.
CGA-HG03 - MAY INCREASE RESPIRATION AND HEART RATE.

Precautionary statements (GHS US) : P202 - Do not handle until all safety precautions have been read and understood.
P271+P403 - Use and store only outdoors or in a well-ventilated place.
P282 - Wear cold insulating gloves/face shield/eye protection.
P304, P340, P313 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention.
P302, P336, P315 - IF ON SKIN: Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention.
CGA-PG05 - Use a back flow preventive device in the piping.
CGA-PG20+CGA-PG10 - Use only with equipment of compatible materials of construction and rated for cylinder pressure.
CGA-PG24 - DO NOT change or force fit connections.

CGA-PG12 - Do not open valve until connected to equipment prepared for use.
CGA-PG06 - Close valve after each use and when empty.
CGA-PG23 - Always keep container in upright position.
CGA-PG11 - Never put cylinders into unventilated areas of passenger vehicles.

2.3. Other hazards

Other hazards which do not result in classification : Asphyxiant in high concentrations.

Contact with liquid may cause cold burns/frostbite.

WARNING: Concentration levels of carbon dioxide above about 1 percent are dangerous. Linde recommends continuous monitoring with alarms to indicate unsafe conditions before and during potential personnel exposure. Use appropriate monitoring devices to ensure a safe oxygen level (minimum of 19.5 percent) and a safe carbon dioxide level.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	%
Carbon dioxide, refrigerated liquid (Main constituent)	(CAS-No.) 124-38-9	100

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.

First-aid measures after skin contact : The liquid may cause frostbite. For exposure to liquid, immediately warm frostbite area with warm water not to exceed 105°F (41°C). Water temperature should be tolerable to normal skin. Maintain skin warming for at least 15 minutes or until normal coloring and sensation have returned to the affected area. In case of massive exposure, remove clothing while showering with warm water. Seek medical evaluation and treatment as soon as possible.

First-aid measures after eye contact : The liquid may cause frostbite. Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an ophthalmologist immediately. Get immediate medical attention.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Reactivity : No reactivity hazard other than the effects described in sub-sections below.

5.3. Advice for firefighters

Firefighting instructions : DANGER! Extremely cold liquid and gas under pressure. Take care not to direct spray onto vents on top of container. Do not discharge sprays directly into liquid; cryogenic liquid can freeze water rapidly.

Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance. Stop flow of gas if safe to do so, while continuing cooling water spray. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with OSHA 29 CFR 1910.156 and applicable standards under 29 CFR 1910 Subpart L—Fire Protection.

Protection during firefighting : Compressed gas: asphyxiant. Suffocation hazard by lack of oxygen.

Special protective equipment for fire fighters : Use self-contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.

Specific methods : Stop flow of product if safe to do so. Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas containers to rupture. Cool endangered containers with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. Use water spray or fog to knock down fire fumes if possible. If leaking do not spray water onto container. Water surrounding area (from protected position) to contain fire. Exposure to fire may cause containers to rupture/explode.

Other information : Cryogenic liquid causes severe frostbite, a burn-like injury. Heat of fire can build pressure in a closed container and cause it to rupture. Venting vapors may obscure visibility. Air will condense on surfaces such as vaporizers or piping exposed to liquid or cold gas. Nitrogen, which has a lower boiling point than oxygen, evaporates first, leaving an oxygen-enriched condensate.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : **WARNING! Liquid and gas under pressure.**. **Rapid release of gaseous carbon dioxide through a pressure relief device (PRD) or valve can result in the formation of dry ice, which is very cold and can cause frostbite.**. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Evacuate area. Ensure adequate air ventilation. Wear self-contained breathing apparatus when entering area unless atmosphere is proven to be safe. Stop leak if safe to do so.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Try to stop release.

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : **WARNING: Concentration levels of carbon dioxide above about 1 percent are dangerous.** Linde recommends continuous monitoring with alarms to indicate unsafe conditions before and during potential personnel exposure. Use appropriate monitoring devices to ensure a safe oxygen level (minimum of 19.5 percent) and a safe carbon dioxide level.

This gas is heavier than air and in an enclosed space tends to accumulate near the floor, displacing air and pushing it upward. This creates an oxygen-deficient atmosphere near the floor. Ventilate space before entry. Verify sufficient oxygen concentration.

Wear leather safety gloves and safety shoes when handling cylinders. Protect containers from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g, wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a cool, well-ventilated place. Store and use with adequate ventilation. Store only where temperature will not exceed 125°F (52°C). Firmly secure containers upright to keep them from falling or being knocked over. Install valve protection cap firmly in place by hand. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods.

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Carbon dioxide, refrigerated liquid (124-38-9)		
ACGIH	ACGIH OEL TWA [ppm]	5000 ppm
ACGIH	ACGIH OEL STEL [ppm]	30000 ppm
USA OSHA	OSHA PEL TWA [1]	9000 mg/m³
USA OSHA	OSHA PEL TWA [2]	5000 ppm
USA IDLH	IDLH [ppm]	40000 ppm

8.2. Exposure controls

Appropriate engineering controls : Use a local exhaust system with sufficient flow velocity to maintain an adequate supply of air in the worker's breathing zone. Mechanical (general): General exhaust ventilation may be acceptable if it can maintain an adequate supply of air. **WARNING: Concentration levels of carbon dioxide above about 1 percent are dangerous.** Linde recommends continuous monitoring with alarms to indicate unsafe conditions before and during potential personnel exposure. Use appropriate monitoring devices to ensure a safe oxygen level (minimum of 19.5 percent) and a safe carbon dioxide level.

Eye protection	:	Wear goggles and a face shield when transfilling or breaking transfer connections. Wear safety glasses when handling cylinders; vapor-proof goggles and a face shield during cylinder changeout or whenever contact with product is possible. Select eye protection in accordance with OSHA 29 CFR 1910.133.
Skin and body protection	:	Wear metatarsal shoes and work gloves for cylinder handling, and protective clothing where needed. Wear appropriate chemical gloves during cylinder changeout or wherever contact with product is possible. Select per OSHA 29 CFR 1910.132, 1910.136, and 1910.138.
Respiratory protection	:	When workplace conditions warrant respirator use, follow a respiratory protection program that meets or exceeds the requirements of the appropriate Health and Safety Regulations. Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure that the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA).
Thermal hazard protection	:	Wear cold insulating gloves. Wear cold insulating gloves when transfilling or breaking transfer connections.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Gas
Appearance	:	Colourless gas.
Molecular mass	:	44 g/mol
Colour	:	Colourless.
Odour	:	No odour warning properties.
Odour threshold	:	No data available
pH	:	3.7 (carbonic acid)
Relative evaporation rate (butylacetate=1)	:	No data available
Relative evaporation rate (ether=1)	:	Not applicable.
Melting point	:	-78.5 °C
Freezing point	:	No data available
Boiling point	:	-78.4 °C
Flash point	:	No data available
Critical temperature	:	31 °C
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	No data available
Vapour pressure	:	5730 kPa
Critical pressure	:	7375 kPa
Relative vapour density at 20 °C	:	No data available
Relative density	:	0.82
Density	:	762 kg/m³
Relative gas density	:	1.52
Solubility	:	Water: 2000 mg/l Completely soluble.
Partition coefficient n-octanol/water (Log Pow)	:	0.83
Partition coefficient n-octanol/water (Log Kow)	:	Not applicable.
Viscosity, kinematic	:	Not applicable.
Viscosity, dynamic	:	Not applicable.
Explosive properties	:	Not applicable.
Oxidizing properties	:	None.
Explosive limits	:	No data available

9.2. Other information

Sublimation point	:	-78.5 °C
Gas group	:	Press. Gas (Ref. Liq.)

Additional information : Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

None.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Alkali metals, Alkaline earth metals, Acetylide forming metals, Chromium, Titanium > 1022°F (550°C), Uranium (U) > 1382°F (750°C), Magnesium > 1427°F (775°C).

10.6. Hazardous decomposition products

Electrical discharges and high temperatures decompose carbon dioxide into carbon monoxide and oxygen. The welding process may generate hazardous fumes and gases. If using carbon dioxide for welding and cutting, see Linde SDS P-4574, Gaseous Carbon Dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Carbon dioxide, refrigerated liquid (\f)124-38-9	
Additional information	Low concentrations of CO2 cause increased respiration and headache

Skin corrosion/irritation : Not classified
pH: 3.7 (carbonic acid)

Serious eye damage/irritation : Not classified
pH: 3.7 (carbonic acid)

Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : No ecological damage caused by this product.

12.2. Persistence and degradability

Carbon dioxide, refrigerated liquid (124-38-9)	
Persistence and degradability	No ecological damage caused by this product.

12.3. Bioaccumulative potential

Carbon dioxide, refrigerated liquid (124-38-9)	
BCF - Fish [1]	No bioaccumulation
Partition coefficient n-octanol/water (Log Pow)	0.83
Partition coefficient n-octanol/water (Log Kow)	Not applicable.
Bioaccumulative potential	No ecological damage caused by this product.

12.4. Mobility in soil

Carbon dioxide, refrigerated liquid (124-38-9)	
Mobility in soil	No data available.
Ecology - soil	No ecological damage caused by this product.

12.5. Other adverse effects

Other adverse effects : Can cause frost damage to vegetation.

Effect on the ozone layer : None.

Global warming potential [CO2=1] : 1

Effect on global warming : When discharged in large quantities may contribute to the greenhouse effect.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Do not attempt to dispose of residual or unused quantities. Return container to supplier.

SECTION 14: Transport information

In accordance with DOT

Transport document description (DOT) : UN2187 Carbon dioxide, refrigerated liquid, 2.2

UN-No.(DOT) : UN2187

Proper Shipping Name (DOT) : Carbon dioxide, refrigerated liquid

Class (DOT) : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115

Hazard labels (DOT) : 2.2 - Non-flammable gas

DOT Special Provisions (49 CFR 172.102) : T75 - When portable tank instruction T75 is referenced in Column (7) of the 172.101 Table, the applicable refrigerated liquefied gases are authorized to be transported in portable tanks in accordance with the requirements of 178.277 of this subchapter.
TP5 - For a portable tank used for the transport of flammable refrigerated liquefied gases or refrigerated liquefied oxygen, the maximum rate at which the portable tank may be filled must not exceed the liquid flow capacity of the primary pressure relief system rated at a pressure not exceeding 120 percent of the portable tank's design pressure. For portable tanks used for the transport of refrigerated liquefied helium and refrigerated liquefied atmospheric gas (except oxygen), the maximum rate at which the tank is filled must not exceed the liquid flow capacity of the pressure relief device rated at 130 percent of the portable tank's design pressure. Except for a portable tank containing refrigerated liquefied helium, a portable tank shall have an outage of at least two percent below the inlet of the pressure relief device or pressure control valve, under conditions of incipient opening, with the portable tank in a level attitude. No outage is required for helium.

Additional information

Emergency Response Guide (ERG) Number : 120 (UN1013)

Other information : No supplementary information available.

Special transport precautions	:	Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: - Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure valve is closed and not leaking. - Ensure valve outlet cap nut or plug (where provided) is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.

Transport by sea

UN-No. (IMDG)	:	2187
Proper Shipping Name (IMDG)	:	CARBON DIOXIDE, REFRIGERATED LIQUID
Class (IMDG)	:	2 - Gases
Division (IMDG)	:	2.2 - Non-flammable, non-toxic gases
MFAG-No	:	120

Air transport

UN-No. (IATA)	:	2187
Proper Shipping Name (IATA)	:	Carbon dioxide, refrigerated liquid
Class (IATA)	:	2 - Gases
Civil Aeronautics Law	:	Gases under pressure/Gases nonflammable nontoxic under pressure(Hazardous materials notice Appended Table 1 Article 194 of the Enforcement Regulations)

SECTION 15: Regulatory information

15.1. US Federal regulations

Carbon dioxide, refrigerated liquid (124-38-9)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

15.2. International regulations

CANADA

Carbon dioxide, refrigerated liquid (124-38-9)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Carbon dioxide, refrigerated liquid (124-38-9)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

15.2.2. National regulations

Carbon dioxide, refrigerated liquid (124-38-9)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

Carbon dioxide, refrigerated liquid(124-38-9)	
U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No
State or local regulations	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Other information : When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Linde asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Linde Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Linde Inc, it is the user's obligation to determine the conditions of safe use of the product.

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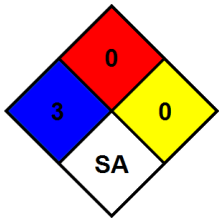
Revision date : 05/05/2022

NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA instability : 0 - Material that in themselves are normally stable, even under fire conditions.

NFPA specific hazard : SA - Materials that are simple asphyxiants.



SDS US (GHS HazCom 2012) - Linde 2022

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SAFETY DATA SHEET

Version 6.9
Revision Date 03/21/2023
Print Date 02/10/2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : 2-Propanol

Product Number : 190764
Brand : SIGALD
Index-No. : 603-117-00-0
CAS-No. : 67-63-0

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 2), H225
Eye irritation (Category 2A), H319
Specific target organ toxicity - single exposure (Category 3), Central nervous system, H336

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word Danger

Hazard statement(s)

H225	Highly flammable liquid and vapor.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

Precautionary statement(s)

P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist or vapors.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ eye protection/ face protection.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

May form explosive peroxides.

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms	:	sec-Propyl alcohol Isopropyl alcohol Isopropanol
Formula	:	C_3H_8O
Molecular weight	:	60.10 g/mol
CAS-No.	:	67-63-0
EC-No.	:	200-661-7
Index-No.	:	603-117-00-0

Component	Classification	Concentration
2-Propanol		
	Flam. Liq. 2; Eye Irrit. 2A; STOT SE 3; H225, H319, H336	<= 100 %

	Concentration limits: >= 20 %: STOT SE 3, H336;	

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air. Call in physician.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Carbon dioxide (CO2) Foam Dry powder

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Combustible.
Pay attention to flashback.
Vapors are heavier than air and may spread along floors.
Development of hazardous combustion gases or vapours possible in the event of fire.
Forms explosive mixtures with air at ambient temperatures.

5.3 Advice for firefighters
In the event of fire, wear self-contained breathing apparatus.

5.4 Further information
Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.
Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®).
Dispose of properly. Clean up affected area.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling
Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

Advice on protection against fire and explosion
Keep away from open flames, hot surfaces and sources of ignition.Take precautionary measures against static discharge.

Hygiene measures
Change contaminated clothing. Wash hands after working with substance.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Handle and store under inert gas. hygroscopic

Storage class
Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
2-Propanol	67-63-0	TWA	200 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Not classifiable as a human carcinogen		
		STEL	400 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Not classifiable as a human carcinogen		
		ST	500 ppm 1,225 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	400 ppm 980 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	400 ppm 980 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		PEL	400 ppm 980 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		STEL	500 ppm 1,225 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
2-Propanol	67-63-0	Acetone	40 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
	Remarks	End of shift at end of workweek			

Derived No Effect Level (DNEL)

Application Area	Routes of exposure	Health effect	Value
Workers	Inhalation	Long-term systemic effects	500 mg/m3
Workers	Skin contact	Long-term systemic effects	888mg/kg BW/d
Consumers	Inhalation	Long-term systemic effects	89 mg/m3
Consumers	Skin contact	Long-term systemic effects	319mg/kg BW/d
Consumers	Ingestion	Long-term systemic effects	26mg/kg BW/d

Predicted No Effect Concentration (PNEC)

Compartment	Value
Soil	28 mg/kg
Sea water	140.9 mg/l
Fresh water	140.9 mg/l
Sea sediment	552 mg/kg
Fresh water sediment	552 mg/kg

8.2 Exposure controls

Appropriate engineering controls
Change contaminated clothing. Wash hands after working with substance.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 480 min
Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Splash contact
Material: Chloroprene
Minimum layer thickness: 0.65 mm
Break through time: 120 min
Material tested:KCL 720 Camapren®

Body Protection
Flame retardant antistatic protective clothing.

Respiratory protection
required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure
Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid Color: colorless
b)	Odor	alcohol-like
c)	Odor Threshold	1 ppm
d)	pH	at 20 °C (68 °F)neutral
e)	Melting	Melting point/range: -89.5 °C (-129.1 °F)

	point/freezing point	
f)	Initial boiling point and boiling range	82 °C 180 °F
g)	Flash point	12.0 °C (53.6 °F) - closed cup
h)	Evaporation rate	3.0
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	Upper explosion limit: 13.4 %(V) Lower explosion limit: 2 %(V)
k)	Vapor pressure	43 hPa at 20 °C (68 °F)
l)	Vapor density	2.07
m)	Density	0.785 g/mL at 25 °C (77 °F)
	Relative density	No data available
n)	Water solubility	soluble
o)	Partition coefficient: n-octanol/water	log Pow: 0.05 - Bioaccumulation is not expected.
p)	Autoignition temperature	425.0 °C (797.0 °F)
q)	Decomposition temperature	Distillable in an undecomposed state at normal pressure.
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	none

9.2 Other safety information

Minimum ignition energy	0.65 mJ
Conductivity	< 0.1 µS/cm
Surface tension	20.8 mN/m at 25.0 °C (77.0 °F)
Relative vapor density	2.07

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapors may form explosive mixture with air.

10.2 Chemical stability

Reacts with air to form peroxides.
The product is chemically stable under standard ambient conditions (room temperature) .
Test for peroxide formation before distillation or evaporation. Test for peroxide formation or discard after 1 year.
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Vapors may form explosive mixture with air.

10.4 Conditions to avoid

Warming.

10.5 Incompatible materials

rubber, various plastics, oils

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - 5,840 mg/kg
(OECD Test Guideline 401)
LC50 Inhalation - Rat - male and female - 4 h - 37.5 mg/l - vapor

(OECD Test Guideline 403)
LD50 Dermal - Rabbit - 12,800 mg/kg
Remarks: (RTECS)
No data available

Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation - 4 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Eye irritation
(OECD Test Guideline 405)
Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Respiratory or skin sensitization
Buehler Test - Guinea pig
Result: negative
(OECD Test Guideline 406)

Germ cell mutagenicity
Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: In vivo micronucleus test
Species: Mouse
Cell type: Bone marrow
Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity
This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
Inhalation, Oral - May cause drowsiness or dizziness. - Central nervous system
Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

RTECS: NT8050000
Central nervous system depression, prolonged or repeated exposure can cause:, Nausea, Headache, Vomiting, narcosis, Drowsiness, Overexposure may cause mild, reversible liver effects., Aspiration may lead to:, Lung edema, Pneumonia
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

After absorption:

Headache
Dizziness
inebriation
Unconsciousness
narcosis

After uptake of large quantities:

Coma

Handle in accordance with good industrial hygiene and safety practice.

Kidney - Irregularities - Based on Human Evidence

Kidney - Irregularities - Based on Human Evidence

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish	flow-through test LC50 - Pimephales promelas (fathead minnow) - 9,640 mg/l - 96 h (OECD Test Guideline 203)
Toxicity to daphnia and other aquatic invertebrates	EC50 - Daphnia magna (Water flea) - 13,299 mg/l - 48 h Remarks: (IUCLID)
Toxicity to algae	IC50 - Desmodesmus subspicatus (green algae) - > 1,000 mg/l - 72 h Remarks: (IUCLID)
Toxicity to bacteria	EC5 - Pseudomonas putida - 1,050 mg/l - 16 h Remarks: (Lit.)

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 5 d Result: 53 % - Readily biodegradable. (Directive 67/548/EEC, Annex V, C.6)
Theoretical oxygen demand	2,400 mg/g Remarks: (Lit.)
Ratio BOD/ThBOD	49 % Remarks: (IUCLID)

12.3 Bioaccumulative potential

No bioaccumulation is to be expected (log Pow <= 4).

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)
UN number: 1219 Class: 3 Packing group: II
Proper shipping name: Isopropanol
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG
UN number: 1219 Class: 3 Packing group: II EMS-No: F-E, S-D
Proper shipping name: ISOPROPANOL

IATA
UN number: 1219 Class: 3 Packing group: II
Proper shipping name: Isopropanol

SECTION 15: Regulatory information

SARA 302 Components
This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:

	CAS-No.	Revision Date
2-Propanol	67-63-0	2007-03-01

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
2-Propanol	67-63-0	2007-03-01

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
2-Propanol	67-63-0	2007-03-01

SECTION 16: Other information

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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Version: 6.9 Revision Date: 03/21/2023 Print Date: 02/10/2024

SAFETY DATA SHEET

Version 6.9
Revision Date 07/25/2023
Print Date 02/10/2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Acetone

Product Number : 179124
Brand : SIGALD
Index-No. : 606-001-00-8
CAS-No. : 67-64-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 2), H225
Eye irritation (Category 2A), H319
Specific target organ toxicity - single exposure (Category 3), Central nervous system, H336

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word Danger

Hazard statement(s)

H225	Highly flammable liquid and vapor.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

Precautionary statement(s)

P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist or vapors.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ eye protection/ face protection.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Repeated exposure may cause skin dryness or cracking.

SECTION 3: Composition/information on ingredients

3.1 Substances

Formula	:	C_3H_6O
Molecular weight	:	58.08 g/mol
CAS-No.	:	67-64-1
EC-No.	:	200-662-2
Index-No.	:	606-001-00-8

Component	Classification	Concentration
acetone		
	Flam. Liq. 2; Eye Irrit. 2A; STOT SE 3; H225, H319, H336 Concentration limits:	<= 100 %

	>= 20 %: STOT SE 3, H336;	

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air. Call in physician.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Carbon dioxide (CO2) Foam Dry powder

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Combustible.
Pay attention to flashback.
Vapors are heavier than air and may spread along floors.
Development of hazardous combustion gases or vapours possible in the event of fire.
Forms explosive mixtures with air at ambient temperatures.

5.3 Advice for firefighters
In the event of fire, wear self-contained breathing apparatus.

5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.
Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®).
Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling
Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

Advice on protection against fire and explosion
Keep away from open flames, hot surfaces and sources of ignition.Take precautionary measures against static discharge.

Hygiene measures
Change contaminated clothing. Preventive skin protection recommended. Wash hands after working with substance.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Storage class
Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
acetone	67-64-1	TWA	250 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Not classifiable as a human carcinogen		
		STEL	500 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Not classifiable as a human carcinogen		
		TWA	250 ppm 590 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	1,000 ppm 2,400 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		C	3,000 ppm	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		PEL	500 ppm 1,200 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		STEL	750 ppm 1,780 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
acetone	67-64-1	Acetone	25 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
	Remarks	End of shift (As soon as possible after exposure ceases)			

Derived No Effect Level (DNEL)

Application Area	Routes of exposure	Health effect	Value
Workers	Skin contact	Long-term systemic effects	186mg/kg BW/d
Consumers	Ingestion	Long-term systemic effects	62mg/kg BW/d
Consumers	Skin contact	Long-term systemic effects	62mg/kg BW/d
Workers	Inhalation	Acute systemic effects	2420 mg/m3
Workers	Inhalation	Long-term systemic effects	1210 mg/m3
Consumers	Inhalation	Long-term systemic effects	200 mg/m3

Predicted No Effect Concentration (PNEC)

Compartment	Value
Soil	33.3 mg/kg
Sea water	1.06 mg/l
Fresh water	10.6 mg/l
Sea sediment	3.04 mg/kg
Fresh water sediment	30.4 mg/kg
Onsite sewage treatment plant	100 mg/l

8.2 Exposure controls

Appropriate engineering controls
Change contaminated clothing. Preventive skin protection recommended. Wash hands after working with substance.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Full contact
Material: butyl-rubber
Minimum layer thickness: 0.7 mm
Break through time: 480 min
Material tested:Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Splash contact
Material: Latex gloves
Minimum layer thickness: 0.6 mm
Break through time: 10 min
Material tested:Lapren® (KCL 706 / Aldrich Z677558, Size M)

Body Protection
Flame retardant antistatic protective clothing.

Respiratory protection
Recommended Filter type: Filter type AX
The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
required when vapours/aerosols are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure
Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: clear, liquid Color: colorless
b)	Odor	pungent, weakly aromatic
c)	Odor Threshold	0.1 ppm
d)	pH	5 - 6 at 395 g/l at 20 °C (68 °F)
e)	Melting point/freezing point	Melting point/range: -94 °C (-137 °F) - lit.
f)	Initial boiling point and boiling range	56 °C 133 °F at 1,013 hPa - lit.
g)	Flash point	-17.0 °C (1.4 °F) - closed cup
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	Upper explosion limit: 13 %(V) Lower explosion limit: 2 %(V)
k)	Vapor pressure	245.3 hPa at 20.0 °C (68.0 °F)
l)	Vapor density	No data available
m)	Density	0.791 g/cm3 at 25 °C (77 °F) - lit.
	Relative density	No data available
n)	Water solubility	soluble, in all proportions
o)	Partition coefficient: n-octanol/water	No data available
p)	Autoignition temperature	465.0 °C (869.0 °F)
q)	Decomposition temperature	Distillable in an undecomposed state at normal pressure.
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	none

9.2 Other safety information

Conductivity	0.01 µS/cm at 20 °C (68 °F)
Surface tension	23.2 mN/m at 20.0 °C (68.0 °F)

SECTION 10: Stability and reactivity

10.1 Reactivity
Vapors may form explosive mixture with air.

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions
Risk of ignition or formation of inflammable gases or vapours with:
chromosulfuric acid
chromyl chloride
ethanolamine
Fluorine
Strong oxidizing agents
strong reducing agents
Nitric acid
chromium(VI) oxide
Risk of explosion with:
nonmetallic oxyhalides
halogen-halogen compounds
Chloroform
nitrating acid
nitrosyl compounds
hydrogen peroxide
halogen oxides
organic nitro compounds
peroxi compounds
Exothermic reaction with:
Bromine
Alkali metals
alkali hydroxides
Halogenated hydrocarbon
Sulfur dichloride
phosphorous oxichloride

10.4 Conditions to avoid
Warming.

10.5 Incompatible materials
rubber, various plastics

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - female - 5,800 mg/kg
Remarks: (ECHA)
LC50 Inhalation - Rat - 4 h - 76 mg/l - vapor

Remarks: Unconsciousness
Drowsiness
Dizziness
(External MSDS)
LD50 Dermal - Rabbit - 20,000 mg/kg
Remarks: (IUCLID)

Skin corrosion/irritation
Skin - Rabbit
Result: Mild skin irritation - 24 h
(Draize Test)
Remarks: (RTECS)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Eye irritation - 24 h
(Draize Test)
Remarks: (RTECS)

Respiratory or skin sensitization
Maximization Test - Guinea pig
Result: Not a skin sensitizer.
Remarks: (ECHA)
Chronic exposure may cause dermatitis.

Germ cell mutagenicity
Test Type: Mutagenicity (mammal cell test): chromosome aberration.
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: Mouse lymphoma test
Metabolic activation: without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
Inhalation - May cause drowsiness or dizziness. - Narcotic effects

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

RTECS: AL3150000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

After absorption:

Headache
Salivation
Nausea
Vomiting
Dizziness
narcosis
Coma

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

Kidney - Irregularities - Based on Human Evidence

Skin - Dermatitis - Based on Human Evidence

Kidney - Irregularities - Based on Human Evidence

Skin - Dermatitis - Based on Human Evidence

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish	flow-through test LC50 - Pimephales promelas (fathead minnow) - 6,210 mg/l - 96 h (OECD Test Guideline 203)

Toxicity to daphnia and other aquatic invertebrates	static test LC50 - Daphnia pulex (Water flea) - 8,800 mg/l - 48 h Remarks: (ECHA)
Toxicity to algae	static test NOEC - M.aeruginosa - 530 mg/l - 8 d (DIN 38412) Remarks: (maximum permissible toxic concentration) (IUCLID)
Toxicity to bacteria	static test EC50 - activated sludge - 61.15 mg/l - 30 min (OECD Test Guideline 209)
Toxicity to daphnia and other aquatic invertebrates(Chronic toxicity)	flow-through test NOEC - Daphnia magna (Water flea) - 2,212 mg/l - 28 d Remarks: (ECHA)

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 28 d Result: 91 % - Readily biodegradable. (OECD Test Guideline 301B)
Biochemical Oxygen Demand (BOD)	1,850 mg/g Remarks: (IUCLID)
Chemical Oxygen Demand (COD)	2,070 mg/g Remarks: (IUCLID)
Theoretical oxygen demand	2,200 mg/g Remarks: (Lit.)

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)

UN number: 1090 Class: 3 Packing group: II
Proper shipping name: Acetone
Reportable Quantity (RQ): 5000 lbs
Poison Inhalation Hazard: No

IMDG

UN number: 1090 Class: 3 Packing group: II EMS-No: F-E, S-D
Proper shipping name: ACETONE

IATA

UN number: 1090 Class: 3 Packing group: II
Proper shipping name: Acetone

SECTION 15: Regulatory information

SARA 302 Components

This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
acetone	67-64-1	1993-02-16

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
acetone	67-64-1	1993-02-16

SECTION 16: Other information

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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Version: 6.9 Revision Date: 07/25/2023 Print Date: 02/10/2024

SAFETY DATA SHEET

Version 6.11
Revision Date 08/23/2023
Print Date 02/10/2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Ethyl alcohol, Pure

Product Number : 459844
Brand : SIGALD
Index-No. : 603-002-00-5
CAS-No. : 64-17-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 2), H225
Eye irritation (Category 2A), H319

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word Danger

Hazard statement(s)

H225	Highly flammable liquid and vapor.
H319	Causes serious eye irritation.

Precautionary statement(s)

P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P264	Wash skin thoroughly after handling.
P280	Wear protective gloves/ eye protection/ face protection.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms	:	Absolute alcohol
Formula	:	C_2H_6O
Molecular weight	:	46.07 g/mol
CAS-No.	:	64-17-5
EC-No.	:	200-578-6
Index-No.	:	603-002-00-5

Component	Classification	Concentration
ethanol		
	Flam. Liq. 2; Eye Irrit. 2A; H225, H319 Concentration limits: >= 50 %: Eye Irrit. 2A, H319;	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides
Combustible.
Pay attention to flashback.
Vapors are heavier than air and may spread along floors.
Development of hazardous combustion gases or vapours possible in the event of fire.
Forms explosive mixtures with air at ambient temperatures.

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus.

5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.
Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®).
Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on protection against fire and explosion
Keep away from open flames, hot surfaces and sources of ignition.Take precautionary measures against static discharge.

Hygiene measures
Change contaminated clothing. Wash hands after working with substance.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Hygroscopic.

Storage class
Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
ethanol	64-17-5	TWA	1,000 ppm 1,900 mg/m3	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
		TWA	1,000 ppm 1,900 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		STEL	1,000 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Confirmed animal carcinogen with unknown relevance to humans		
		TWA	1,000 ppm 1,900 mg/m3	USA. NIOSH Recommended Exposure Limits
		PEL	1,000 ppm 1,900 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

Derived No Effect Level (DNEL)

Application Area	Routes of exposure	Health effect	Value
Workers	Inhalation	Long-term systemic effects	950 mg/m3
Workers	Skin contact	Long-term systemic effects	343mg/kg BW/d
Workers	Ingestion	Long-term systemic effects	343mg/kg BW/d
Workers	Inhalation	Acute local effects	1900 mg/m3

Predicted No Effect Concentration (PNEC)

Compartment	Value
Soil	0.63 mg/kg
Sea water	0.79 mg/l
Fresh water	0.96 mg/l
Fresh water sediment	3.6 mg/l
Sewage treatment plant	580 mg/l

8.2 Exposure controls

Appropriate engineering controls
Change contaminated clothing. Wash hands after working with substance.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Full contact
Material: butyl-rubber

Minimum layer thickness: 0.7 mm
Break through time: 480 min
Material tested:Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 120 min
Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Body Protection
Flame retardant antistatic protective clothing.

Respiratory protection
Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds
The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure
Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid Color: colorless
b)	Odor	alcohol-like
c)	Odor Threshold	0.1 ppm
d)	pH	7.0 at 10 g/l at 20 °C (68 °F)
e)	Melting point/freezing point	Melting point/range: -114 °C (-173 °F) - lit.
f)	Initial boiling point and boiling range	78.3 °C 172.9 °F
g)	Flash point	13 °C (55 °F) - closed cup
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower	Upper explosion limit: 27.7 %(V)

	flammability or explosive limits	Lower explosion limit: 3.1 %(V)
k)	Vapor pressure	57.26 hPa at 19.6 °C (67.3 °F)
l)	Vapor density	1.6
m)	Density	0.789 g/mL at 20 °C (68 °F)0.789 g/mL at 25 °C (77 °F) - lit.
	Relative density	No data available
n)	Water solubility	1,000 g/l at 20 °C (68 °F) - completely miscible
o)	Partition coefficient: n-octanol/water	log Pow: -0.35 at 24 °C (75 °F) - Bioaccumulation is not expected.
p)	Autoignition temperature	363 - 425 °C (685 - 797 °F) at 1,013 hPa
q)	Decomposition temperature	Distillable in an undecomposed state at normal pressure.
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	none

9.2 Other safety information

Conductivity	< 1 µS/cm
Surface tension	22.31 mN/m at 20 °C (68 °F) - similar to water
Relative vapor density	1.6

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapors may form explosive mixture with air.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Risk of explosion/exothermic reaction with:
hydrogen peroxide
perchlorates
perchloric acid
Nitric acid
mercury(II) nitrate
permanganic acid
Nitriles
peroxi compounds
Strong oxidizing agents
nitrosyl compounds
Peroxides
sodium

Potassium
halogen oxides
calcium hypochlorite
nitrogen dioxide
metallic oxides
uranium hexafluoride
iodides
Chlorine
Alkali metals
Alkaline earth metals
alkali oxides
Ethylene oxide
silver
with
Nitric acid
silver compounds
with
Ammonia
potassium permanganate
with
conc. sulfuric acid
Risk of ignition or formation of inflammable gases or vapours with:
halogen-halogen compounds
chromium(VI) oxide
chromyl chloride
Fluorine
hydrides
Oxides of phosphorus
platinum
Nitric acid
with
potassium permanganate

10.4 Conditions to avoid
Warming.
Warming.

10.5 Incompatible materials
No data available

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - male and female - 10,470 mg/kg
(OECD Test Guideline 401)
LC50 Inhalation - Rat - male and female - 4 h - 124.7 mg/l - vapor

(OECD Test Guideline 403)
Dermal: No data available

Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation - 24 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Causes serious eye irritation.
(OECD Test Guideline 405)

Respiratory or skin sensitization
Maximization Test - Guinea pig
Result: negative
(OECD Test Guideline 406)
Remarks: (in analogy to similar products)
The value is given in analogy to the following substances: Methanol

Germ cell mutagenicity
Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: dominant lethal test
Species: Mouse

Application Route: Oral
Method: OECD Test Guideline 478
Result: Positive results were obtained in some in vivo tests.

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

Repeated dose toxicity - Rat - male - Oral - NOAEL (No observed adverse effect level) - 1,730 mg/kg - LOAEL (Lowest observed adverse effect level) - 3,200 mg/kg

RTECS: KQ6300000
irritant effects, respiratory paralysis, Dizziness, narcosis, inebriation, euphoria, Nausea, Vomiting
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Heart - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish	flow-through test LC50 - Pimephales promelas (fathead minnow) - 15,300 mg/l - 96 h (US-EPA)
Toxicity to daphnia and other aquatic invertebrates	static test LC50 - Ceriodaphnia dubia (water flea) - 5,012 mg/l - 48 h Remarks: (ECHA)
Toxicity to algae	static test ErC50 - Chlorella vulgaris (Fresh water algae) - 275 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to bacteria	static test IC50 - activated sludge - > 1,000 mg/l - 3 h (OECD Test Guideline 209)
Toxicity to fish(Chronic toxicity)	semi-static test NOEC - Danio rerio (zebra fish) - 250 mg/l - 120 h Remarks: (ECHA)
Toxicity to daphnia and other aquatic invertebrates(Chronic toxicity)	semi-static test NOEC - Daphnia magna (Water flea) - 9.6 mg/l - 9 d Remarks: (ECHA)

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 15 d Result: ca.95 % - Readily biodegradable. (OECD Test Guideline 301E)
Biochemical Oxygen Demand (BOD)	930 - 1,670 mg/g Remarks: (Lit.)
Theoretical oxygen	2,100 mg/g

demand Remarks: (Lit.)

12.3 Bioaccumulative potential
Due to the distribution coefficient n-octanol/water, accumulation in organisms is not expected.

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

SECTION 14: Transport information

DOT (US)
UN number: 1170 Class: 3 Packing group: II
Proper shipping name: Ethanol
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG
UN number: 1170 Class: 3 Packing group: II EMS-No: F-E, S-D
Proper shipping name: ETHANOL

IATA
UN number: 1170 Class: 3 Packing group: II
Proper shipping name: Ethanol

SECTION 15: Regulatory information

SARA 302 Components
This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
ethanol	64-17-5	1993-04-24

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
ethanol	64-17-5	1993-04-24

California Prop. 65 Components

, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.ethanol	CAS-No. 64-17-5	Revision Date 2011-05-20

SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

The branding on the header and/or footer of this document may temporarily not visually match the product purchased as we transition our branding. However, all of the information in the document regarding the product remains unchanged and matches the product ordered. For further information please contact misbranding@sial.com.

Version: 6.11 Revision Date: 08/23/2023 Print Date: 02/10/2024

SAFETY DATA SHEET

BLUE CUBE OPERATIONS LLC

Product name: D.E.H.™ 26 EPOXY CURING AGENT

Issue Date: 04/16/2015
Print Date: 06/01/2015

BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: D.E.H.™ 26 EPOXY CURING AGENT

Recommended use of the chemical and restrictions on use
Identified uses: Polyamide resins. Oil additive. Others.

COMPANY IDENTIFICATION
BLUE CUBE OPERATIONS LLC
2030 DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 1 800 424 9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.
Acute toxicity - Category 4 - Dermal
Skin corrosion - Category 1
Serious eye damage - Category 1
Skin sensitisation - Category 1

Label elements
Hazard pictograms

Signal word: **DANGER!**

Hazards
Harmful in contact with skin.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Precautionary statements

Prevention
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.
If skin irritation or rash occurs: Get medical advice/ attention.
Wash contaminated clothing before reuse.

Storage
Store locked up.

Disposal
Dispose of contents/ container to an approved waste disposal plant.

Other hazards
no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: Tetraethylenepentamine
This product is a substance.

Component	CASRN	Concentration
Tetraethylenepentamine mixture	112-57-2	> 90.0 %

Triethylenetetramine mixture	112-24-3	< 5.0 %
Pentaethylenehexamine mixture	4067-16-7	< 5.0 %

Note
CAS# 112-24-3, 112-57-2 and 4067-16-7 are for the linear components of the mixture.

4. FIRST AID MEASURES

Description of first aid measures
General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Immediate continued and thorough washing in flowing water for at least 30 minutes is imperative while removing contaminated clothing. Prompt medical consultation is essential. Wash clothing before reuse. Properly dispose of leather items such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be immediately available.

Eye contact: Wash immediately and continuously with flowing water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Obtain prompt medical consultation, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: Do not induce vomiting. Give one cup (8 ounces or 240 ml) of water or milk if available and transport to a medical facility. Do not give anything by mouth unless the person is fully conscious.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: Chemical eye burns may require extended irrigation. Obtain prompt consultation, preferably from an ophthalmologist. If burn is present, treat as any thermal burn, after decontamination. Due to irritant properties, swallowing may result in burns/ulceration of mouth, stomach and lower gastrointestinal tract with subsequent stricture. Aspiration of vomitus may cause lung injury. Suggest endotracheal/esophageal control if lavage is done. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture
Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Heat is generated when product mixes with water. Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water should be applied in large quantities as fine spray.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Evacuate area. Only trained and properly protected personnel must be involved in clean-up operations. Keep upwind of spill. Ventilate area of leak or spill. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Dike to prevent contamination of ground and surface water, then transfer into closed containers. Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Small spills: Absorb with materials such as: Sand. Dirt. Milsorb®. Clay. Do NOT use absorbent materials such as: Cellulose. Sawdust. Moist organic absorbents. Peat moss. Ground corn cobs. Remove with shovel. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. Knock down and dilute vapors with water fog or spray. Collect with vacuum equipment. Ground and bond all containers and handling equipment. Wash the spill site with large quantities of water. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get in eyes, on skin, on clothing. Avoid breathing vapor. Do not swallow. Avoid prolonged or repeated contact with skin. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling. Do not use sodium nitrite or other nitrosating agents in formulations containing this product. Suspected cancer-causing nitrosamines could be formed. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Hold bulk storage under nitrogen blanket. Store in the following material(s): Stainless steel. Aluminum. Do not store in: Brass. Bronze. Copper. Copper alloys.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Tetraethylenepentamine mixture	US WEEL	TWA	5 mg/m3
	US WEEL	TWA	SKIN, DSEN
Triethylenetetramine mixture	US WEEL	TWA	1 ppm
	US WEEL	TWA	Absorbed via skin

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk

assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.
The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	Liquid.
Color	Yellow
Odor	Amine.
Odor Threshold	No test data available
pH	13.5 *Literature* (50% aq. sol.)
Melting point/range	Not applicable to liquids
Freezing point	< -20 °C (< -4 °F) *Literature*
Boiling point (760 mmHg)	375 °C (707 °F) at 1,013 hPa *Literature*
Flash point	**closed cup** 171 °C (340 °F) *ASTM D 93*
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	0.8 % vol *Estimated.*
Upper explosion limit	4.6 % vol *Estimated.*
Vapor Pressure	< 0.01 mmHg at 20 °C (68 °F) *Literature*
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	0.994 at 20 °C (68 °F) *Literature*
Water solubility	1000 g/L at 20 °C (68 °F) *Literature*
Partition coefficient: n-octanol/water	log Pow: -3.16 *Estimated.*
Auto-ignition temperature	330 °C (626 °F) at 1,013 hPa *Literature*
Decomposition temperature	No test data available
Dynamic Viscosity	83.1 mPa.s at 20 °C (68 °F) *Literature*
Kinematic Viscosity	No test data available
Explosive properties	No
Oxidizing properties	No
Molecular weight	No test data available
Molecular formula	Not Applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems. Reaction with carbon dioxide may form an amine carbamate. Smoke may be generated depending on vapor pressure of mixture. Product absorbs carbon dioxide from the air.

Incompatible materials: Heat is generated when mixed with water. Spattering and boiling can occur. Avoid contact with oxidizing materials. Avoid contact with: Acids. Acrylates. Alcohols. Aldehydes. Halogenated hydrocarbons. Ketones. Nitrites. Avoid contact with metals such as: Brass. Bronze. Copper. Copper alloys. Avoid contact with absorbent materials such as: Ground corn cobs. Moist organic absorbents. Peat moss. Sawdust.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Ammonia. Ethylenediamine. Volatile amines.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity
Low toxicity if swallowed. Swallowing may result in gastrointestinal irritation or ulceration. Swallowing may result in burns of the mouth and throat.

LD50, Rat, > 3,250 mg/kg

Acute dermal toxicity
Prolonged or widespread skin contact may result in absorption of potentially harmful amounts.

LD50, Rabbit, 1,260 mg/kg

Acute inhalation toxicity
At room temperature, exposure to vapor is minimal due to low volatility. Excessive exposure may cause irritation to upper respiratory tract (nose and throat).
The LC50 has not been determined.

Skin corrosion/irritation
Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.
Classified as corrosive to the skin according to DOT guidelines.

Serious eye damage/eye irritation
May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization
Has demonstrated the potential for contact allergy in mice.
Has caused allergic skin reactions when tested in guinea pigs.
Individuals having an allergic skin reaction to this product may have an allergic skin reaction to similar material(s).
The similar material(s) is/are:
Ethylenediamine (EDA).
Diethylenetriamine.
Piperazine.
Aminoethylpiperazine (AEP).

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Repeated skin application to laboratory animals did not produce systemic toxicity.

Carcinogenicity
Did not cause cancer in laboratory animals.

Teratogenicity
For the component(s) tested: Laboratory animals that were fed exaggerated doses of Triethylenetetraamine(TETA) showed adverse fetal effects that were believed to be associated with an observed copper deficiency. Exposures having no effect on the mother should have no effect on the fetus.

Reproductive toxicity
No relevant data found.

Mutagenicity
In vitro genetic toxicity studies were positive. Animal genetic toxicity studies were negative.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

Tetraethylenepentamine mixture

Acute inhalation toxicity
At room temperature, exposure to vapor is minimal due to low volatility. Excessive exposure may cause irritation to upper respiratory tract (nose and throat).

The LC50 has not been determined. Rat, 8 Hour, vapour, No deaths occurred following exposure to a saturated atmosphere.

Triethylenetetramine mixture

Acute inhalation toxicity
The LC50 has not been determined.

Pentaethylenehexamine mixture

Acute inhalation toxicity
At room temperature, exposure to vapor is minimal due to low volatility. Vapor from heated material may cause respiratory irritation and other effects.

As product: The LC50 has not been determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Toxicity

Acute toxicity to fish
Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).
May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.

LC50, Poecilia reticulata (guppy), semi-static test, 96 Hour, 420 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), static test, 48 Hour, 24.1 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapitata (green algae), static test, 72 Hour, Growth rate inhibition, 6.8 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria
EC50, activated sludge, static test, 1 Hour, 1,600 mg/l

Persistence and degradability

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.
10-day Window: Fail
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301A or Equivalent
10-day Window: Not applicable
Biodegradation: 17 %
Exposure time: 84 d
Method: OECD Test Guideline 302A or Equivalent

Theoretical Oxygen Demand: 3.39 mg/mg

Chemical Oxygen Demand: 1.54 - 1.88 mg/mg

Biological oxygen demand (BOD)

Incubation	BOD

Time	
5 d	0 - 4 %
10 d	0 - 7 %
20 d	0 - 12 %

Photodegradation
Atmospheric half-life: 0.41 Hour
Method: Estimated.

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.
Partition coefficient: n-octanol/water(log Pow): -3.16 Estimated.

Mobility in soil

Potential for mobility in soil is very high (Koc between 0 and 50).
Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.
Partition coefficient(Koc): 3.6 - 1098 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Tetraethylenepentamine
UN number	UN 2320
Class	8
Packing group	III

Classification for SEA transport (IMO-IMDG):

Proper shipping name	TETRAETHYLENEPENTAMINE
UN number	UN 2320
Class	8
Packing group	III
Marine pollutant	Tetraethylenepentamine
Transport in bulk	Consult IMO regulations before transporting ocean bulk

according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Tetraethylenepentamine
UN number	UN 2320
Class	8
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Acute Health Hazard
Chronic Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Worker and Community Right-To-Know Act:
The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	**CASRN**
Tetraethylenepentamine mixture	112-57-2
Triethylenetetramine mixture	112-24-3

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances knownto the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

:

16. OTHER INFORMATION

Product Literature
Additional information on this product may be obtained by calling your sales or customer service contact.

Revision
Identification Number: 101233052 / A476 / Issue Date: 04/16/2015 / Version: 6.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

Absorbed via skin	Absorbed via skin
SKIN, DSEN	Absorbed via Skin, Skin Sensitizer
TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

SAFETY DATA SHEET

Version 6.2
Revision Date 03/23/2020
Print Date 08/06/2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Pentaethylenehexamine

Product Number : 292753
Brand : Aldrich
Index-No. : 612-064-00-2
CAS-No. : 4067-16-7

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318
Skin sensitisation (Category 1), H317
Short-term (acute) aquatic hazard (Category 1), H400
Long-term (chronic) aquatic hazard (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word Danger

Hazard statement(s)

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms : 3,6,9,12-Tetraazatetradecane-1,14-diamine

Formula : $C_{10}H_{28}N_6$
Molecular weight : 232.37 g/mol
CAS-No. : 4067-16-7
EC-No. : 223-775-9
Index-No. : 612-064-00-2

Component	Classification	Concentration
Pentacethylenehexamine		
	Skin Corr. 1B; Eye Dam. 1; Skin Sens. 1; Aquatic Acute 1; Aquatic Chronic 1; H314, H318, H317, H400, H410 M-Factor - Aquatic Acute: 1 - Aquatic Chronic: 1	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance.Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.Continue rinsing eyes during transport to hospital.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides, Nitrogen oxides (NOx)
Combustible.

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Storage class (TRGS 510): 8A: Combustible, corrosive hazardous materials

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 480 min
Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact

Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 60 min
Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid
b)	Odour	No data available
c)	Odour Threshold	No data available
d)	pH	No data available
e)	Melting point/freezing point	No data available
f)	Initial boiling point and boiling range	380 °C 716 °F
g)	Flash point	175 °C (347 °F)
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	No data available
k)	Vapour pressure	No data available
l)	Vapour density	No data available

m)	Relative density	0.95 g/cm3 at 25 °C (77 °F)
n)	Water solubility	No data available
o)	Partition coefficient: n-octanol/water	No data available
p)	Auto-ignition temperature	No data available
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	No data available

9.2 Other safety information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
No data available

10.5 Incompatible materials
No data available

10.6 Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NOx)
Other decomposition products - No data available
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Inhalation: Corrosive to respiratory system.

Skin corrosion/irritation
Skin - Rabbit
Result: Causes burns.
Remarks: (External MSDS)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Causes burns.

Remarks: (External MSDS)
Causes serious eye damage.

Respiratory or skin sensitisation

Germ cell mutagenicity
Ames test
Salmonella typhimurium
Result: positive
(National Toxicology Program)

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

Specific target organ toxicity - single exposure
Acute oral toxicity - If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.
Acute inhalation toxicity - mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

Specific target organ toxicity - repeated exposure

Aspiration hazard

Additional Information
RTECS: RZ2680000

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.
Other dangerous properties can not be excluded.
Handle in accordance with good industrial hygiene and safety practice.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to algae	IC50 - Pseudokirchneriella subcapitata (green algae) - 0.7 mg/l - 72 h Remarks: (External MSDS)(Pentacethylenehexamine)

12.2 Persistence and degradability

Biodegradability	Result: < 60 % - Not readily biodegradable. (OECD Test Guideline 301D)

12.3 Bioaccumulative potential

12.4 Mobility in soil

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging
Dispose of as unused product.

SECTION 14: Transport information

DOT (US)
UN number: 2735 Class: 8 Packing group: II
Proper shipping name: Polyamines, liquid, corrosive, n.o.s. (Pentacethylenehexamine)
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG
UN number: 2735 Class: 8 Packing group: II EMS-No: F-A, S-B
Proper shipping name: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Pentacethylenehexamine)
Marine pollutant : yes

IATA
UN number: 2735 Class: 8 Packing group: II
Proper shipping name: Polyamines, liquid, corrosive, n.o.s. (Pentacethylenehexamine)

SECTION 15: Regulatory information

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

Pentacethylenehexamine	CAS-No. 4067-16-7	Revision Date

New Jersey Right To Know Components

Pentacethylenehexamine	CAS-No. 4067-16-7	Revision Date

SECTION 16: Other information

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

The branding on the header and/or footer of this document may temporarily not visually match the product purchased as we transition our branding. However, all of the information in the document regarding the product remains unchanged and matches the product ordered. For further information please contact mlsbranding@sial.com.

Version: 6.2 Revision Date: 03/23/2020 Print Date: 08/06/2022

SAFETY DATA SHEET

Version 6.6
Revision Date 04/15/2022
Print Date 08/06/2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Poly(ethyleneimine) solution

Product Number : 181978
Brand : Aldrich
CAS-No. : 9002-98-6

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Oral (Category 4), H302
Eye irritation (Category 2A), H319
Skin sensitization (Category 1), H317
Short-term (acute) aquatic hazard (Category 2), H401
Long-term (chronic) aquatic hazard (Category 2), H411

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word Warning

Hazard statement(s)

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P261	Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing must not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.
P301 + P312 + P330	IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Synonyms : Ethyleneimine polymersolution
PEI

Component	Classification	Concentration
Aziridine, homopolymer		
CAS-No. 9002-98-6	Acute Tox. 4; Eye Irrit. 2A; Skin Sens. 1; Aquatic Acute 2; Aquatic Chronic 2; H302, H319, H317, H401, H411	>= 50 - < 70 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

Consult a physician. Show this material safety data sheet to the doctor in attendance.Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Nitrogen oxides (NOx)

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapor or mist.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Store under inert gas. Sensitive to carbon dioxide

Storage class
Storage class (TRGS 510): 10: Combustible liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact
Material: Nitrile rubber

Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the EC approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid
b)	Odor	No data available
c)	Odor Threshold	No data available
d)	pH	ca.12 at 100 g/l at 23 °C (73 °F)
e)	Melting point/freezing point	Setting point: ca.-10 °C (ca.14 °F) - ISO 3016
f)	Initial boiling point and boiling range	ca.100 °C ca.212 °F at 1,013 hPa
g)	Flash point	()No data available
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	No data available
k)	Vapor pressure	23.4 hPa at 20 °C (68 °F)
l)	Vapor density	No data available

m)	Density	1.080 g/cm3
	Relative density	No data available
n)	Water solubility	No data available
o)	Partition coefficient: n-octanol/water	No data available
p)	Autoignition temperature	> 200 °C (> 392 °F)
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	Not classified as explosive.
t)	Oxidizing properties	none

9.2 Other safety information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
No data available

10.5 Incompatible materials
Strong oxidizing agents

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Mixture

Acute toxicity
LD50 Oral - Rat - 500 - 2,000 mg/kg
Inhalation: No data available
Dermal: No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Components

Aziridine, homopolymer

Acute toxicity
LD50 Oral - Rat - > 500 - < 2,000 mg/kg
(OECD Test Guideline 423)
Inhalation: No data available
Dermal: No data available

Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Irritating to eyes.
(OECD Test Guideline 405)

Respiratory or skin sensitization
Maximization Test - Guinea pig
May cause allergic skin reaction.
(OECD Test Guideline 406)

Germ cell mutagenicity
No data available

Carcinogenicity
No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

SECTION 12: Ecological information

12.1 Toxicity

Mixture
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Components

Aziridine, homopolymer

Toxicity to fish	LC50 - Danio rerio (zebra fish) - 7.2 mg/l - 96.0 h (OECD Test Guideline 203)
Toxicity to daphnia and other aquatic invertebrates	static test EC50 - Daphnia magna (Water flea) - 8.84 mg/l - 48 h (OECD Test Guideline 202)

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

SECTION 14: Transport information

DOT (US)
Not dangerous goods

IMDG
UN number: 3082 Class: 9 Packing group: III EMS-No: F-A, S-F
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Aziridine, homopolymer)
Marine pollutant : yes
Marine pollutant : no

IATA
UN number: 3082 Class: 9 Packing group: III
Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Aziridine, homopolymer)

Further information
Packages smaller than or equal to 5 kg / L , not dangerous goods of Class 9

SECTION 15: Regulatory information

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

water	CAS-No. 7732-18-5	Revision Date
Aziridine, homopolymer	9002-98-6	

SECTION 16: Other information

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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Version: 6.6 Revision Date: 04/15/2022 Print Date: 08/06/2022

SAFETY DATA SHEET

Version 6.1
Revision Date 01/20/2020
Print Date 08/06/2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Polyethylenimine, branched

Product Number : 408719
Brand : Aldrich
CAS-No. : 25987-06-8

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Oral (Category 4), H302
Serious eye damage (Category 1), H318
Short-term (acute) aquatic hazard (Category 2), H401
Long-term (chronic) aquatic hazard (Category 2), H411

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word Danger

Hazard statement(s)

H302	Harmful if swallowed.
H318	Causes serious eye damage.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear eye protection/ face protection.
P301 + P312 + P330	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P391	Collect spillage.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms : ethylenediamine branched
Polyethylenimine
PEI

CAS-No. : 25987-06-8

Component	Classification	Concentration
Ethylene diamine, ethyleneimine polymer		
	Acute Tox. 4; Eye Dam. 1; Aquatic Acute 2; Aquatic Chronic 2; H302, H318, H401, H411	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance.Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Nature of decomposition products not known.

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Hygroscopic.
Storage class (TRGS 510): 10: Combustible liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: clear, liquid Colour: light yellow

b)	Odour	No data available
c)	Odour Threshold	No data available
d)	pH	ca.11 at 10 g/l
e)	Melting point/freezing point	Setting point: -20 °C (-4 °F)
f)	Initial boiling point and boiling range	No data available
g)	Flash point	180 °C (356 °F)
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	No data available
k)	Vapour pressure	No data available
l)	Vapour density	No data available
m)	Relative density	1.05 g/cm3 at 25 °C (77 °F)
n)	Water solubility	soluble
o)	Partition coefficient: n-octanol/water	No data available
p)	Auto-ignition temperature	No data available
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	No data available

9.2 Other safety information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
hygroscopic

10.5 Incompatible materials
Strong oxidizing agentsOxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Nature of decomposition products not known.
Other decomposition products - No data available
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Inhalation: No data available
Dermal: No data available
No data available

Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation
(Draize Test)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Germ cell mutagenicity
No data available

Carcinogenicity

IARC:	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP:	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA:	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: Not available

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish	LC50 - Leuciscus idus (Golden orfe) - 1 - 10 mg/l - 96 h

12.2 Persistence and degradability

Biodegradability — Result: - According to the results of tests of biodegradability this product is not readily biodegradable.

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.
No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

SECTION 14: Transport information

DOT (US)
Not dangerous goods

IMDG
Not dangerous goods

IATA
Not dangerous goods

SECTION 15: Regulatory information

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

Ethylene diamine, ethyleneimine polymer	CAS-No. 25987-06-8	Revision Date

SECTION 16: Other information

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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