Bao Doan

То:	Larry Hudgens; Utilities Office Staff
Cc:	Brett Taylor; Norm Collins; Gary J. Van Riessen
Subject:	RE: Big Creek Interceptor UPRR Folder 3287-12

Larry,

Thank you for your work plan submittal, this work plan is released for construction as noted. Please continue working with Marianne or Tyler regarding other onsite observation and flagging requirements:

• It is the responsibility of the Licensee and/or Contractor to ensure all construction meets or exceeds UPRR and/or AREMA standards.

Description of Work: - exception noted

- Rock cutting head shall extend maximum 2" in front of the leading edge of the casing as submitted.
- All Boring operation shall be progressed on 24/7 basis , while boring under zone A of UPRR track. The cutting head must not extend outside the carrier or casing pipe at all time during boring operation. More info of UPRR zone can be found on UPRR shoring guidelines.

https://www.up.com/cs/groups/public/@uprr/@customers/@industrialdevelopment/@operationsspecs/@specifications/ ns/documents/up_pdf_nativedocs/pdf_up_str_temp-shoring.pdf

Track and Ground Monitoring: - exception noted

- Survey shots to be taken on both rails at the CL of the crossing and in increments up and down the track CL (not less than 5 points per rail).
- Track and ground monitoring must be done continuously throughout zone A (at least twice per shift) and once per day for 7 days post installation.

Shoring: - no exception taken

Other Notes:

- The Foreman performing the work is always to have paper copies of the following items available :
 - All executed Pipeline Crossing Agreement (AKA License Agreement)
 - Current UPRR CBUD
 - Compiled Work Plan
- Contractor and/or Licensee is/are responsible for ensuring construction is in compliance with the terms and standards contained in the UPRR Agreement.
- If any field issues prevent the installation in accordance to the approved plan, notify the railroad representative immediately. A new/revised plan shall be submitted before work can resume. No unsupported excavation within ROW will be allowed without review from the Railroad.
- CBUD ticket: IMPORTANT Each contractor who will be digging/ drilling on UPRR right of way must have a CBUD ticket under their company's name.
 - Subcontractors are not covered by their prime's CBUD (or vice versa).
 - It is each contractor's responsibility to keep their CBUD up to date.
- Maintenance of Traffic (MOT) Any portion of the work in public streets may require additional permitting.
 - Contractor is responsible for permits and approvals by the local governing agency(s).

- RailPros does not review MOT plans.
- If pipe markers are required, please send picture verification with UPRR folder number included to <u>utilities.office.staff@railpros.com</u>, once installed.

Bao Doan, E.I.T. RAILPROS

1320 Greenway Dr | Suite 490 | Irving | Texas | 75038 <u>Bao.doan@railpros.com</u> | <u>www.railpros.com</u> D: (682) 223-6698 C: (346) 719-7035

From: Larry Hudgens <larry@redfordconstruction.com>
Sent: Thursday, January 13, 2022 10:40 AM
To: Bao Doan <bao.doan@railpros.com>; Utilities Office Staff <utilities.office.staff@railpros.com>
Cc: Brett Taylor <btaylor@mccowngordon.com>; Norm Collins <norm@augersinc.com>; Gary J. Van Riessen
<gvrlsmo@aol.com>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Mr. Doan, I have attached letter from Mr. Gary J Van Riessen Geotechnical Engineer as requested for variance to procced with 42" Shale / rock bore please review at your earliest convenience . Look forward to receiving approval any questions please let us know .

Redford Construction Larry Hudgens

From: Bao Doan <<u>bao.doan@railpros.com</u>>
Sent: Tuesday, January 11, 2022 9:34 AM
To: Larry Hudgens <<u>larry@redfordconstruction.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>; Norm Collins <<u>norm@augersinc.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Larry,

We await additional information from your geotech engineer regarding risk to the railroad due to proposed mean and methods.

Thanks,

C: (346) 719-7035

Bao Doan, E.I.T. RAILPROS 1320 Greenway Dr | Suite 490 | Irving | Texas | 75038 Bao.doan@railpros.com | www.railpros.com D: (682) 223-6698

From: Larry Hudgens <<u>larry@redfordconstruction.com</u>>
Sent: Monday, January 10, 2022 2:45 PM
To: Bao Doan <<u>bao.doan@railpros.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>; Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>; Norm Collins <<u>norm@augersinc.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Mr. Boan, I have attached boring machine specification as requested please review at your earliest convenience questions please let me know. Just to let I do have meeting tomorrow afternoon with Geotech Engineer.

Redford Construction Larry Hudgens

From: Bao Doan <<u>bao.doan@railpros.com</u>>
Sent: Wednesday, January 05, 2022 6:53 PM
To: Larry Hudgens <<u>larry@redfordconstruction.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>; Norm Collins <<u>norm@augersinc.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Larry,

Thank you for providing additional information, to avoid lost communication, please reply all to existing email thread going forward.

- Please provide boring equipment specifications/cutsheet, make and model of boring equipment.
- A geotech recommendation is required for the variance request regarding the risk to the railroad due to proposed mean and methods.

Please call or contact me for any clarification.

Thanks,



Bao.doan@railpros.com | www.railpros.com D: (682) 223-6698 C: (346) 719-7035

From: Bao Doan <<u>bao.doan@railpros.com</u>>
Sent: Monday, December 20, 2021 11:16 AM
To: Larry Hudgens <<u>larry@redfordconstruction.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>; Norm Collins <<u>norm@augersinc.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Larry,

Thank you for your email, however, a geotech recommendation is required for this variance request and is the responsibility of the owner/contractor of the project:

- Provide boring equipment specifications/cutsheet, make and model.
- A variance request shall be submitted to UPRR with recommendation from geotech engineer regarding the risk to the railroad due to proposed means and methods.

Thanks,



1320 Greenway Dr | Suite 490 | Irving | Texas | 75038 <u>Bao.doan@railpros.com</u> | <u>www.railpros.com</u> D: (682) 223-6698 C: (346) 719-7035

From: Larry Hudgens <larry@redfordconstruction.com>
Sent: Monday, December 20, 2021 11:01 AM
To: Bao Doan <bao.doan@railpros.com>; Utilities Office Staff <utilities.office.staff@railpros.com>
Cc: Brett Taylor <btaylor@mccowngordon.com>; Norm Collins <norm@augersinc.com>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Mr. Doan This rock bore will be dry bore using rock cutting head , dirt bore specification won.t work in rock you cannot punch casing thru solid Rock .We can request a variance but Redford or Augers re not Geotech engineer . Rock bore method is not un common for rock bore .

Redford Construction Larry Hudgens

From: Bao Doan <<u>bao.doan@railpros.com</u>>
Sent: Monday, December 20, 2021 10:52 AM
To: Larry Hudgens <<u>larry@redfordconstruction.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>; Norm Collins <<u>norm@augersinc.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12
Importance: High

Larry,

UPRR specifies all dry bore and jack to not have any cutting head in front of the casing at all times to reduce the risk of overbore and soil loss. Please provide more details on proposed means and method for the installation. A variance request shall be submitted to UPRR with recommendation from geotech engineer regarding the risk to the railroad due to proposed means and methods.

Let me know if you have any other questions or concern.

Thanks,



1320 Greenway Dr | Suite 490 | Irving | Texas | 75038 <u>Bao.doan@railpros.com</u> | <u>www.railpros.com</u> D: (682) 223-6698 C: (346) 719-7035

From: Larry Hudgens <<u>larry@redfordconstruction.com</u>>
Sent: Monday, December 20, 2021 10:35 AM
To: Bao Doan <<u>bao.doan@railpros.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>; Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>; Norm Collins <<u>norm@augersinc.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Mr. Doan, I need to point out this 42" bore will be rock bore, Rock bore requires different equipment & method than traditional dirt / auger bore. Rock bore requires cutting head in front of the casing with the casing following cutting head this is all done simultaneously. Rock bore opening needs to be bigger than the casing so casing can slide thru.

Track Boring / Zone A 30 LF will be complete in one continuous operation , one crew working required hours to complete boring operations in this area .

Track Monitoring will be completed as outlined below.

Please review , hope this meets with your approval if you have any additional comments or questions let me know

Redford Construction Larry Hudgens

From: Bao Doan <<u>bao.doan@railpros.com</u>>
Sent: Thursday, December 16, 2021 6:11 PM
To: Larry Hudgens <<u>larry@redfordconstruction.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Larry,

Thank you for providing additional information, please confirm below requirements to move this project forward:

• It is the responsibility of the Licensee and/or Contractor to ensure all construction meets or exceeds UPRR and/or AREMA standards.

Description of Work: - exception taken , please confirm.

• All Boring operation shall be progressed on 24/7 basis , while boring under zone A of UPRR track. The cutting head must not extend outside the carrier or casing pipe at all time during boring operation. More info of UPRR zone can be found on UPRR shoring guidelines.

https://www.up.com/cs/groups/public/@uprr/@customers/@industrialdevelopment/@operationsspecs/@specifications/ ns/documents/up_pdf_nativedocs/pdf_up_str_temp-shoring.pdf

Track and Ground Monitoring: - exception taken , please confirm.

- Survey shots to be taken on both rails at the CL of the crossing and in increments up and down the track CL (not less than 5 points per rail).
- Track and ground monitoring must be done continuously throughout zone A (at least twice per shift) and once per day for 7 days post installation.

Thanks, Bao Doan, E.I.T. RAILPROS 1320 Greenway Dr | Suite 490 | Irving | Texas | 75038 Bao.doan@railpros.com | www.railpros.com D: (682) 223-6698 C: (346) 719-7035

From: Larry Hudgens <<u>larry@redfordconstruction.com</u>> Sent: Thursday, December 16, 2021 2:51 PM To: Bao Doan <<u>bao.doan@railpros.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
 Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>
 Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Mr. Doan I have attach updated work coving track monitoring please review let me know if you need anything additional . Look forward in receiving approval to start railroad bore .

Redford construction Larry Hudgens

From: Bao Doan <<u>bao.doan@railpros.com</u>>
Sent: Wednesday, December 15, 2021 2:54 PM
To: Larry Hudgens <<u>larry@redfordconstruction.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12
Importance: High

Larry,

Thank you for touching base with us, please see updated comments below regarding this work plan:

• It is the responsibility of the Licensee and/or Contractor to ensure all construction meets or exceeds UPRR and/or AREMA standards.

Description of Work: - exception taken

• All Boring operation shall be progressed on 24/7 basis , while boring under zone A of UPRR track. The cutting head must not extend outside the carrier or casing pipe at all time during boring operation. More info of UPRR zone can be found on UPRR shoring guidelines.

https://www.up.com/cs/groups/public/@uprr/@customers/@industrialdevelopment/@operationsspecs/@specifications/ ns/documents/up_pdf_nativedocs/pdf_up_str_temp-shoring.pdf

Track and Ground Monitoring: - exception taken , please provide.

- Provide name of Surveyor and company info.
- Provide survey instrument make and model that will be used.
- Provide more details on track and ground monitoring: survey location, frequency prior, during, and 7 days after installation.
- Survey shots to be taken on both rails at the CL of the crossing and in increments up and down the track CL (not less than 5 points per rail).
- Track and ground monitoring must be done continuously throughout zone A (at least twice per shift) and once per day for 7 days post installation.
- Indicate how the monitoring data will be recorded/stored.

Thanks,



From: Larry Hudgens <<u>larry@redfordconstruction.com</u>>
Sent: Wednesday, December 15, 2021 2:38 PM
To: Bao Doan <<u>bao.doan@railpros.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Mr. Doan Just checking on status for getting approval for constructing UPRR bore for Big Creek Interceptor ? Would Like to get started as soon as possible as our schedule requires Big Creek Interceptor Big Creek Interceptor to be completed July of 2022 so new Lee's Summit Middle school can open for 2022 / 2023 school year.

Redford Construction Larry Hudgens

From: Larry Hudgens
Sent: Monday, December 13, 2021 9:44 AM
To: Bao Doan <<u>bao.doan@railpros.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>>
Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Mr. Doan, I have attached updated Work Plan along with plan sheets C-1 & C-8 for your review and approval . I still need to provide you some additional information regarding track monitoring survey from Olsson associates .

Redford construction Larry Hudgens

From: Bao Doan <<u>bao.doan@railpros.com</u>> Sent: Tuesday, December 07, 2021 2:11 PM To: Larry Hudgens <<u>larry@redfordconstruction.com</u>>; Utilities Office Staff <<u>utilities.office.staff@railpros.com</u>> Cc: Brett Taylor <<u>btaylor@mccowngordon.com</u>>; Marianne O'Bagy <Marianne.O'Bagy@railpros.com>; Jason Murray <<u>Jason.Murray@railpros.com</u>>

Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

Larry,

Thank you for your work plan submittal, please see comments below regarding this work plan

• It is the responsibility of the Licensee and/or Contractor to ensure all construction meets or exceeds UPRR and/or AREMA standards.

Description of Work: - exception taken

- Is the pipeline encroachment included in this scope of work? If yes please provide details, will it be installed via open cut or trenchless method?
- Provide/confirm method of installation (Jack and Bore) on work plan and combine Lat/Long into one entry.
- All Boring operation shall be progressed on 24/7 basis , while boring under zone A of UPRR track. The cutting head must not extend outside the carrier or casing pipe at all time during boring operation. More info of UPRR zone can be found on UPRR shoring guidelines.

https://www.up.com/cs/groups/public/@uprr/@customers/@industrialdevelopment/@operationsspecs/@specifications/ ns/documents/up_pdf_nativedocs/pdf_up_str_temp-shoring.pdf

Track and Ground Monitoring: - exception taken

- Provide name of Surveyor and company info.
- Provide survey instrument make and model that will be used.
- Provide more details on track and ground monitoring: survey location, frequency prior, during, and 7 days after installation.
- Survey shots to be taken on both rails at the CL of the crossing and in increments up and down the track CL (not less than 5 points per rail).
- Track and ground monitoring must be done continuously throughout zone A (at least twice per shift) and once per day for 7 days post installation.
- Indicate how the monitoring data will be recorded/stored.

Shoring: - exception taken

• Backfill within ROW shall comply to UPRR standards: 95 % compaction, within 2% optimum moisture content, lift not to exceed 8 in per lift, tested with ASTM D1557.

Other Notes:

- The Foreman performing the work is always to have paper copies of the following items available :
 - All executed Pipeline Crossing Agreement (AKA License Agreement)
 - o Current UPRR CBUD
 - Compiled Work Plan
- Contractor and/or Licensee is/are responsible for ensuring construction is in compliance with the terms and standards contained in the UPRR Agreement.
- If any field issues prevent the installation in accordance to the approved plan, notify the railroad representative immediately. A new/revised plan shall be submitted before work can resume. No unsupported excavation within ROW will be allowed without review from the Railroad.
- CBUD ticket: IMPORTANT Each contractor who will be digging/ drilling on UPRR right of way must have a CBUD ticket under their company's name.
 - Subcontractors are not covered by their prime's CBUD (or vice versa).
 - It is each contractor's responsibility to keep their CBUD up to date.
- Maintenance of Traffic (MOT) Any portion of the work in public streets may require additional permitting.
 - Contractor is responsible for permits and approvals by the local governing agency(s).
 - RailPros does not review MOT plans.
- If pipe markers are required, please send picture verification with UPRR folder number included to <u>utilities.office.staff@railpros.com</u>, once installed.

Bao Doan, E.I.T.

1320 Greenway Dr | Suite 490 | Irving | Texas | 75038 <u>Bao.doan@railpros.com</u> | <u>www.railpros.com</u> D: (682) 223-6698 C: (346) 719-7035

From: Larry Hudgens <larry@redfordconstruction.com>
Sent: Tuesday, December 7, 2021 10:14 AM
To: Utilities Office Staff <utilities.office.staff@railpros.com>
Cc: Brett Taylor <btaylor@mccowngordon.com>; tdbuck@up.com
Subject: RE: Big Creek Interceptor UPRR Folder 3287-12

I forgot to included Trench box information see attach

Redford Construction Larry Hudgens

From: Larry Hudgens
Sent: Tuesday, December 07, 2021 9:41 AM
To: utilities.office.staff@railpros.com
Cc: Brett Taylor < btaylor@mccowngordon.com>; tdbuck@up.com
Subject: Big Creek Interceptor UPRR Folder 3287-12

To Whom it may concern

Please find attached , Customer Billing Information , work plan ,pipeline agreement , Exhibit A location , Augers Unlimited boring Method letter , plan sheets C-1 C-8 nd Redford summary letter for Big Creek Interceptor Bore under UPRR Sedalia Subdivision MP 256.29 any questions or need additional information please let us know .

Thanks Redford Construction Larry Hudgens <u>larry@redfordconstruction.com</u> Phone 816-540-2030

WORK PLAN

Union Pacific Railroad Folder Number: 03287-12

Date Submitted to RailPros Field Services: December 7, 2021

Work Plan Directions:

This project has been identified by Union Pacific Railroad (UPRR) as requiring third party construction observation. RailPros will be providing the Construction Observation services for this project and is here to assist in moving this project to completion.

The Union Pacific Railroad Real Estate Agreement outlines the requirements and standards for this installation. This work plan describes the specific details of the project, in terms of the site layout, schedule, means and methods, and general requirements, to ensure compliance with the agreement. This work plan, once released, is the basis that the Construction Observer will assess the work. Any field changes from the work plan shall be submitted via email to <u>utilities.office.staff@railpros.com</u> for review and must meet or exceed UPRR and/or AREMA standards.

Work Plan Submittal Check List: (Please check off all requirements in list, or strike through text if item is not required)

1. Engineering Plan and Profile (Exhibit A does not qualify):

- a. Mark locations of launch and receiving locations.
- b. Dimension the distances from the centerline of track and any existing utilities.
- c. Dimension depth of excavation.
- d. Railroad right of way and railroad tracks clearly outlined

2. Track Monitoring Plan (if required):

- a. See attached Track Monitoring Guideline (pdf)
- 3. HDD Installations Only: N/A
- 4. Shoring Plan Only for excavation within UPRR property and Zone A or Zone B:
 - a. Calculations for shoring within zone a.
 - b. Cut sheets for proprietary systems as applicable.
 - c. Description of shoring to include but is not limited to:
 - d. Exploration (pot holing)
 - e. Demolition
 - f. Excavation
 - g. Fall protection/confined space entry
 - h. Work process
 - i. Backfill
 - j. Close-out
 - k. Contingencies which include weather events and hazmat

 Reference the following link to assure compliance. <u>Https://www.up.com/cs/groups/public/@uprr/@customers/@industrialdevelopment/@operationsspecs/@specifications/documents/up_pdf_nativedocs/pdf_up_str_temp-shoring.pdf</u>

Prime Contractor Contact Name: Redford Construction, Inc. Email Address: larry@redfordconstruction.com

Phone Number: Office: 816-540-2030 Cell: 816-918-0558

Note: The field contact will be asked to sign the daily report to verify hours. Okay

Sub-Contractor (if performing the installation) Contact Name: Auger's Unlimited

Email Address: norm@augersinc.com

Phone Number: 913-422-3610

Note: The field contact will be asked to sign the daily report to verify hours. Okay

Project Information

Item	Response	Item	Response	
Lat/Long (Decimal Form)	38 52".001 North	Number of Tracks	1 track set alive 1 track set abandoned	
Method of Installation (HDD, Jack and Bore, Etc.)	94 20"55.4 West	Casing Pipe Length	164 LF	
Depth from top of pipe to base of rail	19.5	Casing Pipe Type	Steel	
Distance from face of receiving pit to Nearest Track CL	60 LF	Casing Pipe Diameter	42" Steel	
Distance from face of jacking pit to Nearest Track CL	50 LF	Casing Pipe Thickness	.625	
Excavation depth of jacking pit from base of rail	25 VF	Carrier Pipe Type	PVC	
Excavation depth of receiving pit from base of rail	10 VF	Carrier Pipe Diameter	30"	
Estimated Start Date: Augers	To be determined upon approval	Carrier Pipe Thickness	1.231	
Estimated Project Duration (on, under, or above UPRR property): Augers	20 Days	Is the crossing within a roadway?	No	
Will there be hot work within <u>UPRR ROW</u> ? (welding, open flame, cutting, etc.)	NO	Will there be abandonment work within UPRR ROW?	Yes Existing 15" Sewer	

 Description of Work: Provide a description of Means and Methods the contractor will use to complete the authorized work on, under, or above UPRR property. Excavation or potholing within 15 feet of track centerline is not acceptable, unless approved by UPRR Engineering.

 Equipment:
 Machine Make & Model:

 Description of Process:
 Machine Make & Model:

 1. Jack and Bore 42" Steel Casing / See Attached.

 2.

 3.

 4.

 5.

 6.

 7.

 8.

 Please review the following link to ensure compliance with all UPRR PPE Requirements.

 https://www.up.com/cs/groups/public/@uprr/@suppliers/documents/up_pdf_nativedocs/pdf_up_supplier_safety_req.pdf

Track Monitoring: Track Monitoring Plan is required in accordance with the UPRR Track Monitoring Guideline (attached). If work is										
occurring in more than one (1) shift, Track Monitoring is required during all shifts. Send track monitoring data to										
utilities.office.staff@railpros.com.										
Survey Company: Olsson Associates										
Name of Surveyor: Patrick Ward Instrument: TBD										
Will you be using adhesive targets for the track monitoring? Yes or No: Yes										
Description of Process:										
1. Set Up Level										
2. Read Bench Mark										
3. Target										
4. Compare Elevation										
5.										
6.										
7.										
8.										
Please review the following link to ensure compliance with all UPRR PPE Requirements.										
https://www.up.com/cs/groups/public/@uprr/@suppliers/documents/up pdf nativedocs/pdf up supplier safety reg.pdf										

AUGERS UNLIMITED INC. 4136 Loring Drive Bonner Springs, Kansas 66012 Ph 913-422-3610 Fax 913-422-3590

SUBMITTAL

Auger Boring Method

Casing will be installed utilizing a Auger Boring Machine 60" America AugersBoring Machine

- Notify Missourione call for utility locates а
- Inspect pit (by others) to assure compliance with OSHA Requirements b
- Pour backing block and pit slab if necessary C.
- Install rails on line and at proper grade d
- е Set up boring machine
- Install first section of casing on the rail and install by cutting a hole 1" larger f than the casing by using a cutter head attached to a section of auger that will transfer the spoils back to the bore pit. AS the material is being removed the casing will be advanced by the thrust of the boring machine to keep the end of the casing at the location of the cutting head. During this operation the spoils will be hoisted from the pit (Disposal by others)
 - When the first section of casing is installed the machine will be moved back
- g on the rails and a section of casing pipe will be attached with a full depth weld. Prior to attaching the new section of casing a lazer will be set up and the location and elevation of the end of the casing will be checked.
- h The second section of casing will be advanced utilizing the same method as the first section.
- Steps g & h will be repeated until the full length of the casing has been installed i

Installation of Carrier pipe

The specified casing spacers will be attached to the carrier pipe, then the carrier pipe will be inserted into the casing. Power to install the sections of pipe will be supplied by either the boom truck or boring machine.

Check elevation of surface

Elevation of surface will be checked on daily basis and reported to inspector

Removal of obstacles

Casing is large enough to remove obstacles

Safetv

See Attach hazard review

	\cap	FS	CFS Engineers, Inc					30F	RING	G N	UM	BE		
	INGI	NEERS	1100 W. Cambridge Circle Drive, Suite 700 Kansas City, Kansas 66103	MH A-Z										
CL	LIEN	T Lee	s's Summit R7 District	PROJECT NAME Lee's Summit MS #4 Sewer Line										
			JMBER _ 20-1074											
D	ATE	STAR	COMPLETED 05/03/21	GROUNE	ELEVA		945.8 ft		HOLE	SIZE	6 inc	hes		
DI	RILL	ING CO	ONTRACTOR CFS Engineers	GROUNE	WATER	LEVE	LS:							
D	RILL	ING M	ETHOD6-inch Hollow Stem	. ⊻ ат	TIME OF	DRILL	LING 13.	50 ft / I	Elev 9	32.30	ft			
LC	OGG	ED BY	KK CHECKED BY JE	AT	END OF	DRILL	.ING N	lot Red	corded					
N	OTE	s		AF	TER DRII	LING	Not R	ecorde	ed					
DEPTH	(ft)	GRAPHIC LOG	MATERIAL DESCRIPTION		SAMPLE TYPE NUMBER	RECOVERY % (RQD)	BLOW COUNTS (N VALUE)	POCKET PEN. (tsf)	DRY UNIT WT. (pcf)	MOISTURE CONTENT (%)	l		3	FINES CONTENT (%)
VEK	0	GR/ L			SAMP NUI	RECO (F	SCOB (NOB	POCK	DRY L	CONT	LIQUID	PLASTIC LIMIT	PLASTICITY INDEX	FINES
	0	<u>x1 1/ x1</u>	ORGANIC SOIL, (OL) dark brown, dry, with organics (TO	OPSOIL)										
	-		FAT CLAY, (CH) grayish brown and brown, moist, mediu stiff	im stiff to	SPT		1-2-3	1		35	1			
101			Sui		A 1		(5)	-			-			
										27				
	5													
	<u> </u>				SPT		2-3-4			00				
	-				2		(7)	-		28				
-	-						C:							
×-	-							-			4			
ž-	-				SPT 3		2-3-5 (8)			17				
	10						(-)	-			-			
	-												-	
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	-		$\overline{\nabla}$											
14/06	_		LIMESTONE, highly weathered, with clay seams		1									
	15						-							
LIVES			LIMESTONE, slightly weathered											
	-													
SHAR	-		SHALE, slightly weathered, dark gray		RC 4	100 (53)								
- 6.	-													-
16:42	20													
20/21	20				-		1							
- 05/2		_												
GDT					RC	100								
SLAE					5	(75)								
SINT S	25						-							
NS - G					RC	100								
TUMP			LIMESTONE, moderately weathered		6	(58)								
SH CO			Refusal at 15.0 feet. Bottom of borehole at 27.0 feet.											
ECHE			Bottom of borehole at 27.0 reet.											
EOTI														

	C	FS	CFS Engineers, Inc 1100 W. Cambridge Circle Drive, Suite 700 Kansas City, Kansas 66103	9-9-9-8-85 p 88789-9-67				BOF	RIN	G N	UM	PAGE	
	CLIEN	NT Le	e's Summit R7 District	PROJE	ECT NAME	Lee's	s Summit N	/IS #4 :	Sewer	Line			
			UMBER _20-1074										
	DATE	STAR	TED _05/03/21 COMPLETED _05/03/21	GROU	ND ELEVA	TION	929.6 ft		HOLE	SIZE	6 inc	hes	
	DRIL		ONTRACTOR CFS Engineers	GROU	ND WATEF	R LEVE	LS:						
	DRIL		IETHOD 6-inch Hollow Stem	. /	AT TIME OI	F DRIL	LING [No Fre	e Wat	er Enc	ounte	red	
	LOGO	GED B	CHECKED BY JE	. /	AT END OF	DRILI	_ING N	lo Free	e Wate	er Enc	ounter	ed	
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4/GEOTECH/EXPLORATION REPORTS/TASK 003 SEWER LINE/20-1074 TASK 003 SEWER LOGS.GPJ	o DEPTH (ft)	GRAPHIC LOG	MATERIAL DESCRIPTION		SAMPLE TYPE NUMBER	RECOVERY ((RQD)	BLOW COUNTS (N VALUE)	POCKET PEN (tsf)	DRY UNIT WT. (pcf)	MOISTURE CONTENT (%)	LIQUID		FINES CONTENT (%)
003 S		<u>x 1/2 . x1</u>	ORGANIC SOIL, (OL) dark brown, dry, with organics (TC	DPSOIL)									
ASK (FAT CLAY, (CH) dark grayish brown, moist, medium stift	to stiff	SPT	100	0-2-3	1					
074 T					1	100	(5)	_					
NE\20-1													
WER LI	5												
003 SE													
S\TASK					SPT 2	89	2-4-5 (9)						
PORT							45.00	_					
ON RE			SHALE, moderately weathered to slightly weathered, da	rk gray	SPT	100	15-33- 50/3"						
DRATIC	10												
VEXPLO													
DTECH													
4/GEC					SPT	20	50/5"	-					
01074			Refusal at 14.0 feet. Bottom of borehole at 14.0 feet.		4	<u></u>							
VES													
D DRI													
IAREI													
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6:43 -													
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- 05/2													
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GEOTECH BH COLUMNS - GINT STD US LAB.GDT - 05/20/21 16:43 - G:\SHARED DRIVES\20107													
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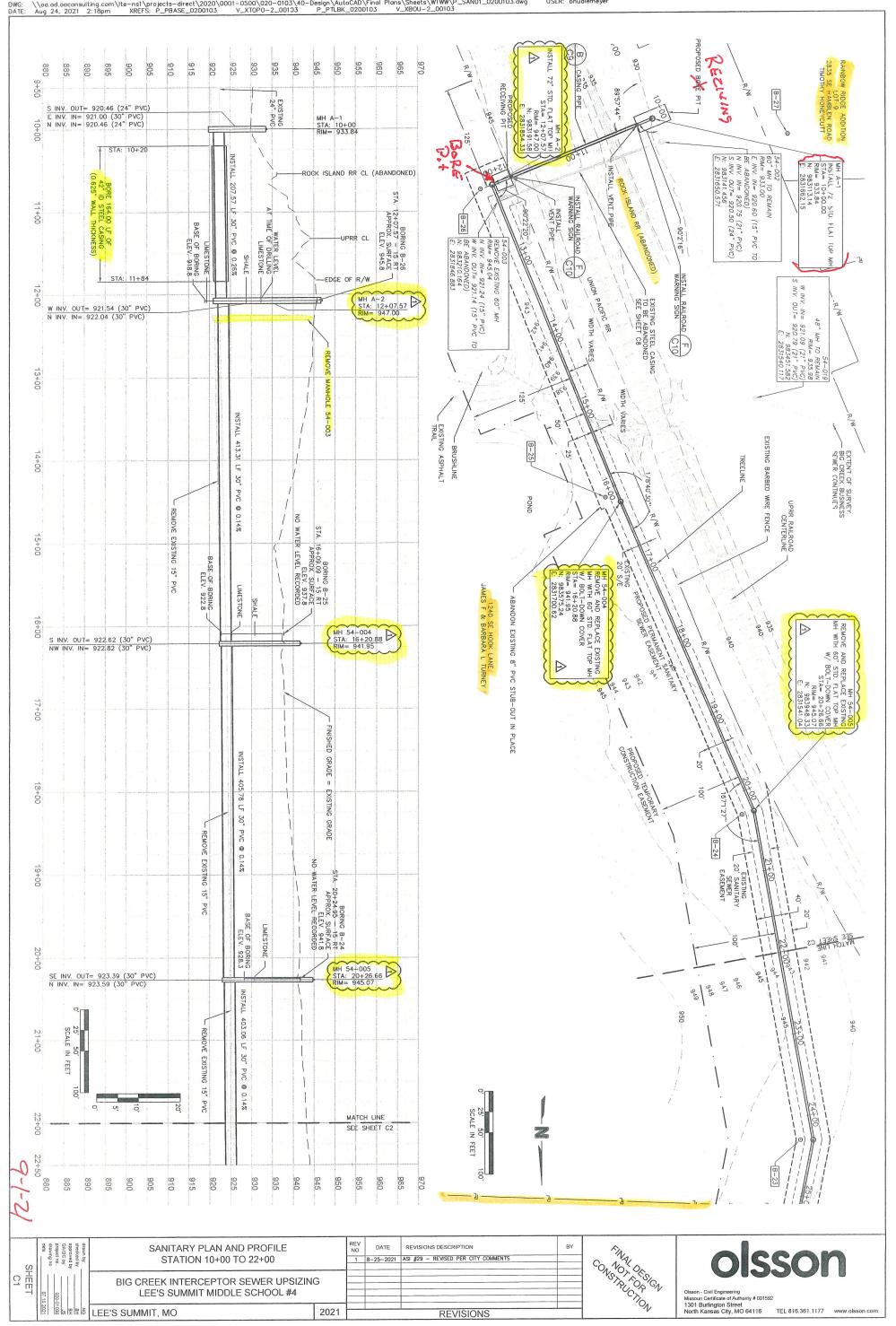
UPRRCO. R/W OUTLINED

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CADD FILENAME

SCAN FILENAME MP V-3A/34 & CRIP V-16/4 SCALE: 1" = 200' OFFICE OF REAL ESTATE OMAHA, NEBRASKA DATE: 10/5/2021 JDB FILE: 3287-12



\\aa.ad.aaconsulting.com\lte-ns1\projects-direct\2020\0001-0500\020-0103\40-Design\AutoCAD\Final Plans\Sheets\WTWW\P_SAN01_0200103.dwg Aug 24, 2021 2:18pm XREFS: P_PBASE_0200103 V_XTOP0-2_00103 P_PTLBK_0200103 V_XB0U-2_00103 USER: bhudlemeyer

Stan Redford, President P.O. Box 1065 Raymore, Mo. 64083

Certified MBE



Office: 816-540-2030 Fax: 816-540-3071

www.redfordconstruction.com

December 6, 2021

RailPros utilities.office.staff@railpros.com

RE: Lee's Summit New Middle School Big Creek Interceptor Lee's Summit, Missouri Union Pacific Permit Folder #: 3287-12 / Lee's Summit, Missouri MP: 25629 / Sedalia Subdivision

To Whom it May Concern:

Please find attached: Pipeline encroachment and crossing agreement, flagger and RailPros observer information sheet and work plan.

Project Description:

Big Creek Interceptor / Union Pacific <u>Rail Road</u> Railroad bore 164 LF / 42" steel casing with 30" PVC carrier pipe. Bore pit east of Railroad Right of Way / 24 VF. Excavation will be cut down to below 20 VF using a series of trench boxes. Receiving pit; west side of abandoned track / 55 LF. Trench excavation 10 VF using manhole trench box for shoring. (See attached plan sheet)

Redford Construction will be doing the excavation and shoring excavation. Auger Unlimited, Subcontractor to Redford Construction, will be performing Railroad bore.

After completion of Railroad bore and 30" PVC placed in service, existing service main will be abandoned. (See attached plan)

If you have any questions or need additional information or need any part of the work plan revised or corrected, please let me know.

Redford Construction, Inc. Larry Hudgens, Project Manager <u>larry@redfordconstruction.com</u> cell: 816-918-0558

my/M

Stan Redford, President P.O. Box 1065 Raymore, Mo. 64083

Certified MBE



Office: 816-540-2030 Fax: 816-540-3071

www.redfordconstruction.com

November 29, 2021

McCownGordon Construction Attn: Brett Taylor 850 Main Street Kansas City, Missouri 64105

RE: Lee's Summit New Middle School Big Creek Interceptor Sewer Trench Shoring

Mr. Taylor,

For open cut trenching portion of the above listed project, Redford Construction will be using a series of trench boxes to shore trench during the installation of the 24" and 30" PVC and DIP pipe and manholes.

I have attached information regarding the proposed trench boxes. If you have any questions, please let me know.

Redford Construction, Inc.

Larry Hudgens, Project Manager

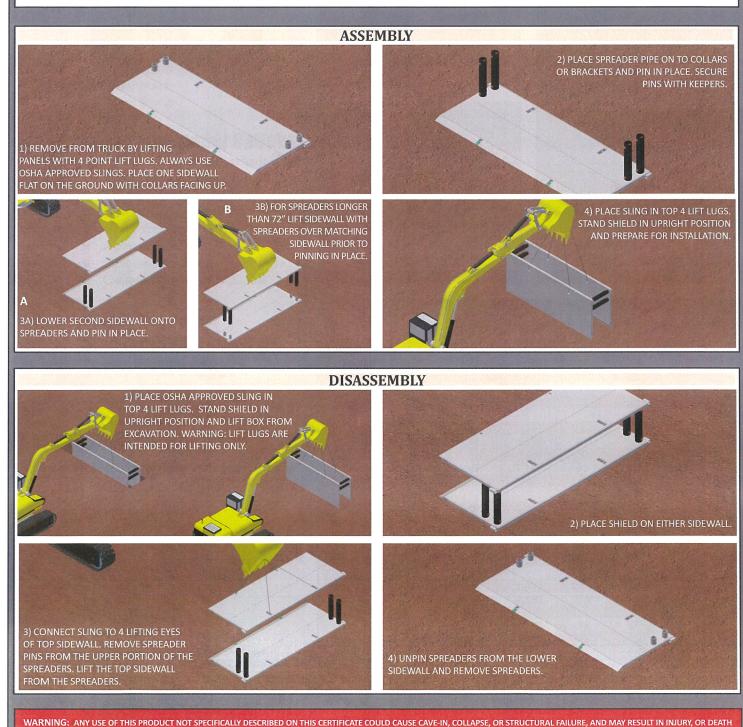
TRENCH SHIELD ASSEMBLY & DISASSEMBLY



Visit www.naxsa.org/trenchsafetyvideos for trench shield assembly & disassembly video

Rev 0, NAXSA 2019 Page 2 of 2

- 1. ANY USE OF A TRENCH SHIELD WITHOUT MANUFACTURER'S SPREADERS AND PINS OR EQUAL WILL VOID THE TABULATED DATA AND WARRANTY.
- 2. TRENCH SHIELDS ARE DESIGNED TO BE USED WITHOUT PLATES EXTENDING BELOW, ABOVE, OR NEXT TO IT. ANY USE OF SUCH PLATES OR PANELS MAY VOID THE TABULATED DATA AND MAY REQUIRE SITE SPECIFIC ENGINEERING.
- 3. TRENCH SHIELDS ARE DESIGNED TO BE PUSHED TO GRADE IF NECESSARY. AS NOTED BELOW, ANY UNNECESSARY ABUSE BY THE EXCAVATOR AND OR OPERATOR (SUCH AS POUNDING WITH THE BUCKET) WILL VOID THE TABULATED DATA AS WELL AS THE WARRANTY.
- 4. CONDITION OF SHIELD, SPREADER PIPES, AND SPREADER PINS MUST BE CHECKED/ INSPECTED FOR SERVICEABILITY BY THE COMPETENT PERSON PRIOR TO EACH USE. PSF RATING IS NOT VALID IF THERE IS ANY VISIBLE DAMAGE TO, OR REPAIRS MADE TO THE SHIELD THAT HAS NOT BEEN DOCUMENTED AND CERTIFIED BY A REGISTERED PROFESSIONAL ENGINEER.
- 5. A MINIMUM OF 4 SPREADERS OR A MANUFACTURER-APPROVED ALTERNATIVE, MUST BE INSTALLED ON THE TRENCH SHIELD PRIOR TO USE.
- 6. WARNING: LIFTING EYES ARE DESIGNED AND INTENDED FOR ASSEMBLY/DISASSEMBLY AND LIFTING ONLY. DO NOT PULL OR LIFT BY EYES WHEN SHIELD IS STUCK OR HAS PRESSURE AGAINST IT. LOOSEN SHIELD BY PULLING ON PULLING EYES OR DIGGING ALONG SIDES.

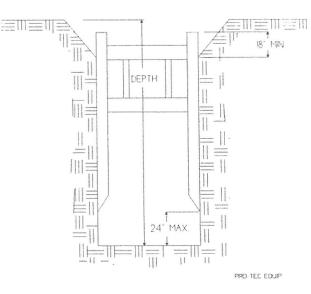


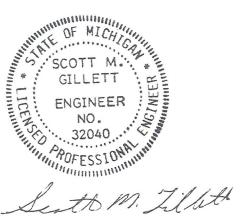


TRENCH SHIELD CERTIFICATION

A COPY OF THIS SHEET MUST ACCOMPANY EACH CORRESPONDING TRENCH SHIELD AT EVERY JOB SITE

MODE	L NUMBER		WEIGHT	SERIAL NUMBER	SIZE
PRO8 - 828D			16,994	24212	8' HIGH X 28' LONG
SOIL	MAX DEPTH	PSF		SOIL DESCRIPTION	
TYPE A	48 FEET	1200		il, 25 PSF per foot, clay, silty clay, cla ngth of 1.5 ton per square foot or gre	
TYPE B	26 FEET	1200	unconfined comp	e to granular soil, 45 PSF per foot of ressive strength greater than 0.5 TS s gravel, silt, silt loam or sandy loan	F but less than 1.5
TYPE C	20 FEET	1200	unconfined comp	Saturated Soil, 60 PSF per foot of de ressive strength less than 0.5 TSF, s that is not stable. See note 9.	





LIMITATIONS

- Soil above shield must be sloped according to OSHA Subpart P. Slope must begin no less than 18" below the top of shield.
- Shield may be suspended no more than 2 feet above bottom of the trench and only if there is no possible loss of soil from behind or below bottom of shield.
- A minimum of 2 spreader pipes are required on each end with manufacturer approved pins and keepers.
- Repairs and modifications must first be approved by manufacturer or registered professional engineer.
- Shields may be stacked as long as each is rated to the depth it is used and manufacturer approved stack connections are utilized to prevent lateral movement of the shields.
- 6) Surcharge loads have not been included in the above depth ratings. The allowable working depth of the shield must be reduced to account for any surcharge loading which occurs within the influence line of the shield.
- Not Type A if fissured. Subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontals to one vertical (4H:1 V) or greater.
- 8) Previously disturbed soils may be Type B unless they would be classed as Type C. Soil that meets requirements of Type A but is subject to vibration or fissured may be Type B. Dry rock that is not stable or soil that is part of a sloped layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B if material would otherwise be classified as Type B.
- 9) Soil in a sloped layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Saturated soil or soils from which water is freely seeping but is not standing in the trench. .Conditions more severe would require dewatering or the sealing of four sides of the excavation and pumping the trench. Such severe conditions would require the services of a soils engineer to establish the design pressure. Consult the manufacturer for pressures exceeding tabulated values.
- 10) PRO-TEC trench shields are to be used in accordance with Federal, state and Local laws. Refer to Occupational Safety and Health Administration (OSHA) rules and regulations Vol. 54, No. 209, 10/31/89, Part 1926, Subpart P.

Usage of trench shields other than specified could cause failure or cave-ins resulting in serious injury or death.

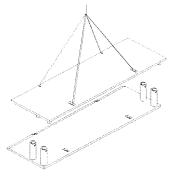
Phone (517) 541-0303 • 1-800-292-1225 • Fax (517) 541-0329

Mailing Address: P.O. Box 130 • Charlotte, MI 48813 • Shipping Address: 1298 Lipsey Drive • Charlotte, MI 48813

How to ASSEMBLE a trench shield:

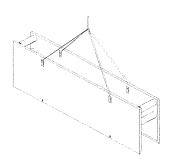


 Remove from truck by lifting panels with 4 point lift lugs. Always use OSHA approved slings.



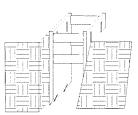


2. Place one sidewall flat on the ground with collars pointing up.



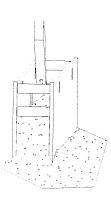
- Set matching panel over bottom panel. Install Spreader pipes in collars and insert pins and keepers.
- Place sling in top 4 lift lugs. Stand shield and install into trench.

How to use a trench shield in STABLE soils:

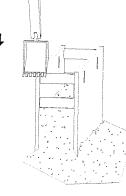


 Excavate trench to grade, slightly wider than shield. Lift and lower shield into trench.

How to use a trench shield in UNSTABLE soils:



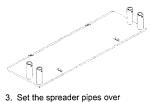
 Excavate until soil begins to crumble beyond desired trench width, Place shield on line of excavation and excavate from within.



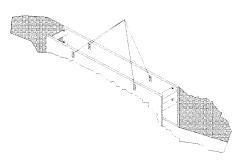
2. Perform desired work, then

excavate in front of shield.

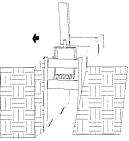
 Continue excavating with in shield while alternately pushing down on shield corners, until proper grade is reached.



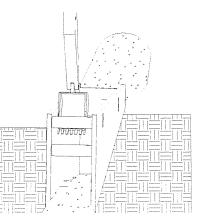
 Set the spreader pipes over the collars and insert pins and keepers.



 WARNING: Lift eyes are designed and intended for assembly and lifting only. Do not pull or lift by eyes when shield is stuck or has pressure against it. Loosen shield by pulling on spreader or digging along sides before using lift eyes.



 Pull shield forward by front spreaders or pulling eyes. Continue excavating and pull shield forward. Back fill as work progresses.



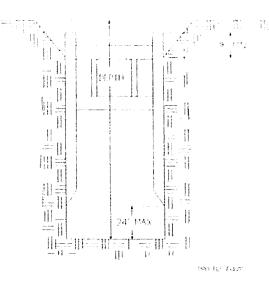
 Perform desired work, then pull shield forward and up at appropriate angle and repeat steps (2) and (3) as necessary.

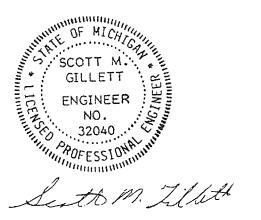


TRENCH SHIELD CERTIFICATION

A COPY OF THIS SHEET MUST ACCOMPANY EACH CORRESPONDING TRENCH SHIELD AT EVERY JOB SITE

MODEL NUMBER			WEIGHT	SIZE				
CAT6 - 824DNOKE			12211 2AR6959 8' HIGH X 3					
SOIL	MAX DEPTH	PSF		SOIL DESCRIPTION				
TYPE A	41 FEET	1068	Stiff Cohesive Soil, 25 PSF per foot, clay, silty clay, clay loam with unconfined compressive strength of 1.5 ton per square foot or greater. See note 7.					
TYPE B	23 FEET	1068	unconfined comp	e to granular soil, 45 PSF per foot of ressive strength greater than 0.5 TS ss gravel, silt, silt loam or sandy loan	F but less than 1.5			
TYPE C	18 FEET	1068	Soft Cohesioness graver, sitt, sitt barrier sandy roant. See note of Soft Cohesive to Saturated Soil, 60 PSF per foot of depth. Clay with unconfined compressive strength less than 0.5 TSF, saturated sand, clay or fractured rock that is not stable. See note 9.					



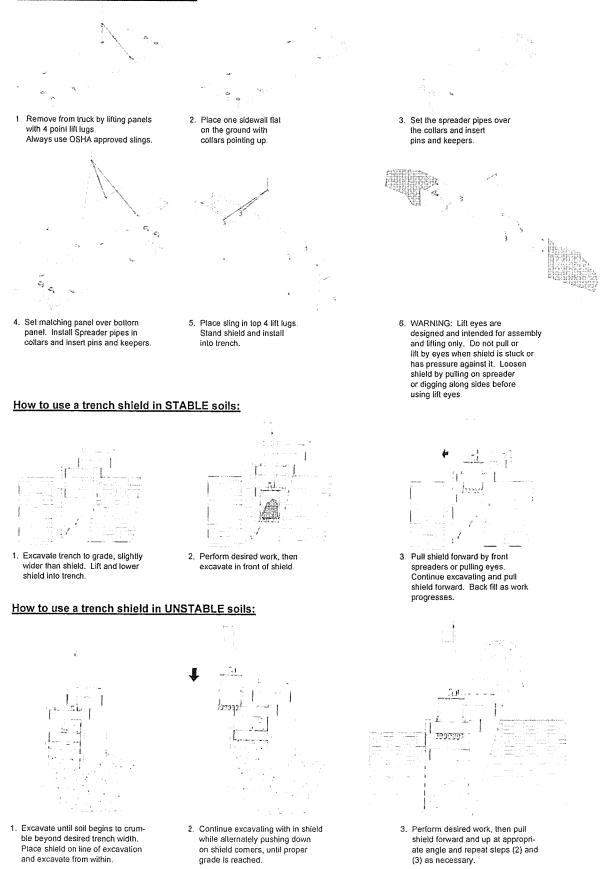


LIMITATIONS

- Soil above shield must be sloped according to OSHA Subpart P. Slope must begin no less than 18" below the top of shield.
- Shield may be suspended no more than 2 feet above bottom of the trench and only if there is no possible loss of soil from behind or below bottom of shield.
- A minimum of 2 spreader pipes are required on each end with manufacturer approved pins and keepers.
- Repairs and modifications must first be approved by manufacturer or registered professional engineer.
- Shields may be stacked as long as each is rated to the depth it is used and manufacturer approved stack connections are utilized to prevent lateral movement of the shields.
- 6) Surcharge loads have not been included in the above depth ratings. The allowable working depth of the shield must be reduced to account for any surcharge loading which occurs within the influence line of the shield.
- Not Type A if fissured. Subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontals to one vertical (4H:1 V) or greater.
- 8) Previously disturbed soils may be Type B unless they would be classed as Type C. Soil that meets requirements of Type A but is subject to vibration or fissured may be Type B. Dry rock that is not stable or soil that is part of a sloped layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B if material would otherwise be classified as Type B.
- 9) Soil in a sloped layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Saturated soil or soils from which water is freely seeping but is not standing in the trench. Conditions more severe would require dewatering or the sealing of four sides of the excavation and pumping the trench. Such severe conditions would require the services of a soils engineer to establish the design pressure. Consult the manufacturer for pressures exceeding tabulated values.
- 10) PRO-TEC trench shields are to be used in accordance with Federal, state and Local laws. Refer to Occupational Safety and Health Administration (OSHA) rules and regulations Vol. 54, No. 209, 10/31/89, Part 1926, Subpart P.

Usage of trench shields other than specified could cause failure or cave-ins resulting in serious injury or death.

Phone (517) 541-0303 • 1-800-292-1225 • Fax (517) 541-0329 Mailing Address: P O Box 130 • Charlotte, MI 48813 • Shipping Address: 1298 Lipsey Drive • Charlotte, MI 48813 How to ASSEMBLE a trench shield:





MANHOLE TRENCH SHIELD CERTIFICATION A COPY OF THIS SHEET MUST ACCOMPANY EACH CORRESPONDING TRENCH SHIELD AT EVERY JOB SITE

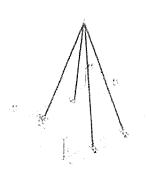
Alle Alle	<i>7</i>				
MODE	LNUMBER	WE	IGHT	SERIAL NUMBER	SIZE
MAN4 - 812D		6	549	4AR7728	8' HIGH X 12' LONG
SOIL	MAX DEPTH	PSF		SOIL DESCRIP	
TYPE A	67 Feet	1680	Stiff Cohesive Soil, strength of 1.5 ton	25 PSF per foot, clay, silty clay, clay per square foor or greater. See note	loam with unconfined compressive 7.
TYPE B	37 Feet	1680	Medium Cohesive strength greater thi loam. See note 8.	to granular soil, 45 PSF per foot of de an 0.5 TSF but less than 1.5 TSF Co	epth. Clay with unconfined compressive shesionless gravel, silf, silf bam or sandy
TYPE C	28 Feet	1680	Soft Cohesive to S strength less than i	aturated Soil, 60 PSF per foot of dep 0.5 TSF, saturated sand, clay or fract	In Clay with unconfined compressive ured rock that is not stable. See note 9.
			LIMIT	ATIONS	
	\$P\$1111.00	- 69495 K1 561195	1	 Soil above shield must be sloped must begin no less than 18" below 	l according to OSHA Subpart P. Slope w the top of shield.
		#4642#\$3368 #16 	1 15 00%		re than 2 feet above bottom of the trenct ss of soil from behind or below bottom of
	4		STACK DUCKET AS OUTE EASY THA HOME WHAL LOKA HAND FOR TO THE HOM MAND FOR TO THE HOM MAND FOR TO HEL	Manhole Shield to a height suffici 4) Repairs and modifications must f registered professional engineer.	irst be approved by manufacturer or as each is rated to the depth it is used
	GILL GILL CONTENSION CONTEN	I M.		 allowable working depth of the sh surcharge loading which occurs w 7) Not Type A if fissured. Subject to a sloped layered system where la steep than four horizontal to one would otherwise be classified as 8) Previously disturbed soils may be Type C. Soil that meets requirem or fissured may be Type B. Dry ro a sloped layered system where la lass steep than four honzontal to material would otherwise be class? 9) Soil in a sloped layered system which standing in the trench. Conditions or the sealing of the sides of the severe conditions would require t establish the design pressure. Co exceeding tabulated values. 	Type B unless they would be classed a ents of Type A but is subject to vibration ock that is not stable or soil that is part o avers dip into the excavation on a slope one vertical (4H 1V) are Type B if silied as type B. there tayers dip into the excavation on a rical (4H:1V) or steeper may be Type C water is freely seeping but is not s more severe would require dewatering excavation and pumping the trench. Suc
, v.e	2/18/	05	. 1	(OSHA) rules and regulations Vol 1) Shields are for occupational safet	Safety and Health Administration I. 54, No. 209, 10/31/89. Subpart P Ity use only. Dependent on specific site occur. Affects on adjacent areas from

Usage of shields other than specified could cause failure or cave-ins resulting in serious injury or death.

potential soil movement shall be the responsibility of others.

Phone (517) 541-0303 ~ 1-800-292-1225 ~ Fax (517) 541-0329 Mailing Address: P O. Box 130 ~ Charlotte, MI 48813 ~ Shipping Address: 1298 Lipsey Drive ~ Charlotte, MI 48813

How to Assemble a Manhole Trench Shield



 Remove from brock by lifting shield with 4 point lift lugs. Always use OSHA approved stugs.



4 Set matching panel over bottom panel Install spreader pipes over collars and insert plns and keepers.

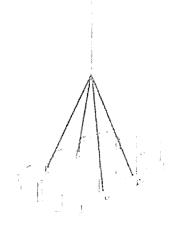
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2 Piece one sidewall fail on the ground with

collars pointing up

5 Place sling in top 4 lift lugs. Stand shield and install into trench.



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3 Set the spreader pipes over the collars and insert pins and insert pins and inserts

6 WARNING: Lift eyes are designed and inlended for assembly and lifting only. Do not pull or tift by eyes when stredd is stuck or has pressure egainst it. Loosen shield by pulling on spreader or drgging along sides before using lift eyes.

NOTE:

Refer to Certification shown on other side of this page and Manufacturer's Tabulated data for proper usage of Manhole Trench Shields.



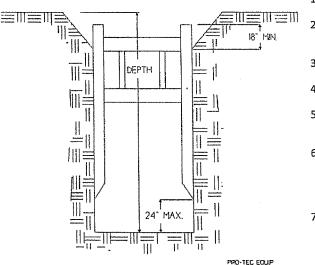
TRENCH SHIELD TABULATED DATA

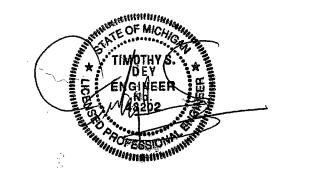
A COPY OF THIS SHEET MUST ACCOMPANY EACH CORRESPONDING TRENCH SHIELD AT EVERY JOB SITE

MODEL NUMBER: PRO6-824DNKE

SOIL	MAX DEPTH	*PSF		
TYPE A	40 - FT			
TYPE B	24 - FT	1,140		
TYPE C60	19 - FT			
TYPE C80	15 - FT			

*Shield Capacity based on C60 soil at bottom of the excavation.





TRINITY SHORING PRODUCTS, INC. A TRINITY MINING & CONSTRUCTION EQUIPMENT, INC. COMPANY



Usage of trench shields other than specified could cause failure or cave-ins resulting in serious injury or death.

LIMITATIONS:

Phone (517) 541-0303 • 1-800-292-1225 • Fax (517) 541-0329 Mailing Address: 4837 W. Grand River Drive, Lansing , MI 48905

SERIAL NUMBER:	37328
DATE MANUFACTURED:	05/2020
SHIELD SIZE:	8 - FT X 24 - FT
SPREADER SIZE:	8 IN SCH 80
MAX SPREADER LENGTH:	20 - FT

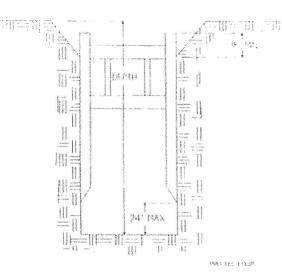
- 1. Soil above shield must be sloped according to OSHA Subpart P. Slope must begin no less than 18" below the top of shield.
- Shield may be suspended no more than 2 feet above bottom of the trench and only if there is no possible loss of soil from behind or below bottom of shield.
- 3. A minimum of 2 spreader pipes are required on each end with manufacturer approved **1 3/4-in diameter pins** and keepers.
- 4. Repairs and modifications shall be approved in writing by the manufacturer and a registered professional engineer.
- Shields may be stacked as long as each is rated to the depth it is used and manufacturer approved stack connections are utilized.
- 6. Surcharge loads have not been included in the above depth ratings. The allowable working depth of the shield must be reduced to account for all surcharge loading which occurs adjacent to the trench. (Adjacent is defined as within a distance equal to the depth of the trench.)
- 7. The Soil Types A, B, and C 80 are as defined in the OSHA Standard. Soil Type C 60 is a moist, cohesive soil or a moist dense granular soil, which is not flowing or submerged and has an Equivalent Fluid Pressure (EFP) of 60 PSF per foot of depth. The competent person must monitor the excavation for signs of deterioration that may alter soil pressures and produce the Soil Type C 80 condition. Such signs are indicated by, but not limited to, freely seeping water or flowing soil entering the excavation around or below the shield.
- PRO-TEC trench shields have been designed by a registered professional engineer as required to comply with Occupational Safety and Health Administration (OSHA) standard 29 CFR Part 1926, Subpart P.
- 9. Maximum depths are based on shields being in structurally sound condition. Trench Shields should be inspected prior to each use for any damage or deterioration. If a shield has sustained major structural damage or permanent deformation of a structural member or connection, the Tabulated Data is void until repairs are made as specified by a registered professional engineer.

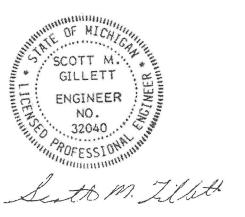


TRENCH SHIELD CERTIFICATION

A COPY OF THIS SHEET MUST ACCOMPANY EACH CORRESPONDING TRENCH SHIELD AT EVERY JOB SITE

MODEL NUMBER		WEIGHT		SERIAL NUMBER	SIZE			
CAT4 - 824D			10323	2AR6956	8' HIGH X 24' LONG			
SOIL	MAX DEPTH	PSF		SOIL DESCRIPTION				
TYPE A	28 FEET	793	793 Stiff Cohesive Soil, 25 PSF per foot, clay, silty clay, clay loam with unc compressive strength of 1.5 ton per square foot or greater. See note 7					
TYPE B	17 FEET	793	unconfined comp	e to granular soil, 45 PSF per foot o ressive strength greater than 0.5 T ss gravel, silt, silt loam or sandy loa	SF but less than 1.5			
TYPE C	13 FEET	793	Soft Cohesive to unconfined comp	Saturated Soil, 60 PSF per foot of c ressive strength less than 0.5 TSF, that is not stable. See note 9.	lepth. Clay with			





LIMITATIONS

- Soil above shield must be sloped according to OSHA Subpart P, Slope must begin no less than 18" below the top of shield.
- Shield may be suspended no more than 2 feet above bottom of the trench and only if there is no possible loss of soil from behind or below bottom of shield.
- 3) A minimum of 2 spreader pipes are required on each end with manufacturer approved pins and keepers.
- Repairs and modifications must first be approved by manufacturer or registered professional engineer.
- Shields may be stacked as long as each is rated to the depth it is used and manufacturer approved stack connections are utilized to prevent lateral movement of the shields.
- 6) Surcharge loads have not been included in the above depth ratings. The allowable working depth of the shield must be reduced to account for any surcharge loading which occurs within the influence line of the shield.
- Not Type A if fissured. Subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontals to one vertical (4H:1 V) or greater.
- 8) Previously disturbed soils may be Type B unless they would be classed as Type C. Soil that meets requirements of Type A but is subject to vibration or fissured may be Type B. Dry rock that is not stable or soil that is part of a sloped layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B if material would otherwise be classified as Type B.
- 9) Soil in a sloped layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Saturated soil or soils from which water is freely seeping but is not standing in the trench. Conditions more severe would require dewatering or the sealing of four sides of the excavation and pumping the trench. Such severe conditions would require the services of a soils engineer to establish the design pressure. Consult the manufacturer for pressures exceeding tabulated values.
- 10) PRO-TEC trench shields are to be used in accordance with Federal, state and Local laws. Refer to Occupational Safety and Health Administration (OSHA) rules and regulations Vol. 54, No. 209, 10/31/89, Part 1926, Subpart P.

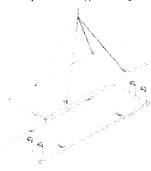
Usage of trench shields other than specified could cause failure or cave-ins resulting in serious injury or death.

Phone (517) 541-0303 • 1-800-292-1225 • Fax (517) 541-0329 Mailing Address: P.O. Box 130 • Charlotte, MI 48813 • Shipping Address: 1298 Lipsey Drive • Charlotte, MI 48813

How to ASSEMBLE a trench shield:

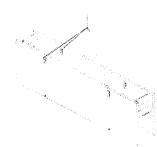


 Remove from truck by lifting panels with 4 point lift lugs. Always use OSHA approved slings.





2. Place one sidewall flat on the ground with collars pointing up.



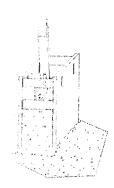
- Set matching panel over boltom panel. Install Spreader pipes in collars and insert pins and keepers.
- Place sling in lop 4 lift lugs. Stand shield and install into trench.

How to use a trench shield in STABLE soils:



- Excavate trench to grade, slightly wider than shield. Lift and lower shield into trench.
- 2. Perform desired work, then excavate in front of shield.

How to use a trench shield in UNSTABLE soils:



 Excavate until soil begins to crumble beyond desired trench width. Place shield on line of excavation and excavate from within.



 Continue excavating with in shield while alternately pushing down on shield corners, until proper grade is reached.



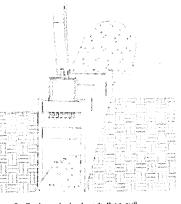
 Set the spreader pipes over the collars and insert pins and keepers.



& WARNING: Lift eyes are designed and intended for assembly and lifting only. Do not pull or lift by eyes when shield is stuck or has pressure against it. Loosen shield by pulling on spreader or digging along sides before using lift eyes.



 Pull shield forward by front spreaders or pulling eyes. Continue excavaling and pull shield forward. Back fill as work progresses.



 Perform desired work, then pull shield forward and up at appropriate angle and repeat steps (2) and (3) as necessary.

		_ America'	s		SERIAL N	UMBER	}			
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	CONTINUE	D ON REVER	SE SIDE		CERTIFIED BY: COPYRIGHT: 1991 EFFICIENCY PRODUCTION INC. EFFICIENCY PRODUCTION IN ALL RIGHTS RESERVED					
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AN I USE OF	I HIS PRODUCT	NUT SPECIFIC	ALLY DESCRI	BED ON THIS CE	RTIFICATE COL	ULD CAUSE IN	N CAVE-IN, COL	LAPSE, OR ST	RUCTURAL FAILURE	
	RESULTING IN DEATH OR SERIOUS INJURY									

Stan Redford, President P.O. Box 1065 Raymore, Mo. 64083

Certified MBE



December 6, 2021 Revised: December 13, 2021

RailPros utilities.office.staff@railpros.com

RE: Lee's Summit New Middle School Big Creek Interceptor Lee's Summit, Missouri Union Pacific Permit Folder #: 3287-12 / Lee's Summit, Missouri MP: 25629 / Sedalia Subdivision

To Whom it May Concern:

Please find attached: Pipeline encroachment and crossing agreement, flagger and RailPros observer information sheet and work plan.

Project Description:

Big Creek Interceptor / Union Pacific <u>Rail Road</u> Railroad bore 164 LF / 42" steel casing with 30" PVC carrier pipe. Bore pit east of Railroad Right of Way / 24 VF. Excavation will be cut down to below 20 VF using a series of trench boxes. Receiving pit; west side of abandoned track / 55 LF. Trench excavation 10 VF using manhole trench box for shoring. (See attached plan sheet)

Redford Construction will be doing the excavation and shoring excavation. Auger Unlimited, Subcontractor to Redford Construction, will be performing Railroad bore.

After completion of Railroad bore and 30" PVC placed in service, existing service main will be abandoned. (See attached plan)

If you have any questions or need additional information or need any part of the work plan revised or corrected, please let me know.

Office: 816-540-2030 Fax: 816-540-3071

www.redfordconstruction.com

Supplement to pipeline Encroachment UPRR / Encroachment:

42" bored crossing and installation of sanitary manhole A-1 will encroach on UPRR ROW. Receiving pit and manhole A-1 will require an open cut excavation, approximately 10 VF. (See attached)

Upon completion of the 42" bore and sanitary manhole A-2 the existing 15" PVC and steel casing will be abandoned with flow fill in place. Excavation of existing manhole 54-004 will require excavation on the east side of manhole in order to cut, cap and plug existing 15" sewer. (See attached plan sheet C-8)

Shoring and Backfill

Shoring for sanitary manhole A-1 and receiving pit will be with steel trench boxes / shields. Abandonment of existing 15" sewer also will require shoring.

Backfill will consist of job excavated material compacted to 95%. Compaction testing will be done by Kansas City Testing and Engineering.

Redford Construction will be supplying 2 each Rail Road warning signs. (See attached detail) Note: These signs are part of Redford Construction contract with McCown Gordon.

Track and Ground Monitoring

Track monitoring will be completed by Olsson Associates Survey Staff / Patrick Ward

42" Bore

See attached Auger's Unlimited work plan. Any questions regarding boring operation you can contact: Norm Collins at 816-985-8848 or by email – norm@augersinc.com.

Sanitary Manholes Location Manhole A-1 / 10+00 / N 983113.14 / E 2831662.15

Existing Manhole / 54-0002 / N 983141.456 / E 2831650.57

After your review if you require additional information or have any questions, please let us know. We look forward for approval and construction very soon.

Redford Construction, Inc.

Larry Hudgens, Project Manager larry@redfordconstruction.com

cell: 816-918-0558

AUGERS UNLIMITED INC. 4136 Loring Drive Bonner Springs, Kansas 66012 Ph 913-422-3610 Fax 913-422-3590

SUBMITTAL

Auger Boring Method

- Casing will be installed utilizing a Auger Boring Machine 60" America AugersBoring Machine
- a Notify Missourione call for utility locates
- b Inspect pit (by others) to assure compliance with OSHA Requirements
- c. Pour backing block and pit slab if necessary
- d Install rails on line and at proper grade
- e Set up boring machine
- f Install first section of casing on the rail and install by cutting a hole 1" larger than the casing by using a cutter head attached to a section of auger that will transfer the spoils back to the bore pit. AS the material is being removed the casing will be advanced by the thrust of the boring machine to keep the end of the casing at the location of the cutting head.

During this operation the spoils will be hoisted from the pit (Disposal by others)

- g When the first section of casing is installed the machine will be moved back on the rails and a section of casing pipe will be attached with a full depth weld. Prior to attaching the new section of casing a lazer will be set up and the location and elevation of the end of the casing will be checked.
- h The second section of casing will be advanced utilizing the same method as the first section.
- i Steps g & h will be repeated until the full length of the casing has been installed

Installation of Carrier pipe

The specified casing spacers will be attached to the carrier pipe, then the carrier pipe will be inserted into the casing. Power to install the sections of pipe will be supplied by either the boom truck or boring machine.

Check elevation of surface

Elevation of surface will be checked on daily basis and reported to inspector

Removal of obstacles

Casing is large enough to remove obstacles

Safety

See Attach hazard review

AUGERS UNLIMITED INC. 4136 Loring Drive Bonner Springs, Kansas 66012 Ph 913-422-3610 Fax 912-422-3590

Mr. Larry Hudgins Redford Construction

RE : Railroad crossing Big Creek Intercerceptor Sewer Lee's Summit Mo..

Dear Larry: We have reviewed the request from Mr,Dorn.and have the following comments.

The crossing will be installed in a trenchless manner using the bore and case method, we have looked at the information that we submitted earlier and find nothing to add if Mr.Dorn has any questions we will be happy to respond.

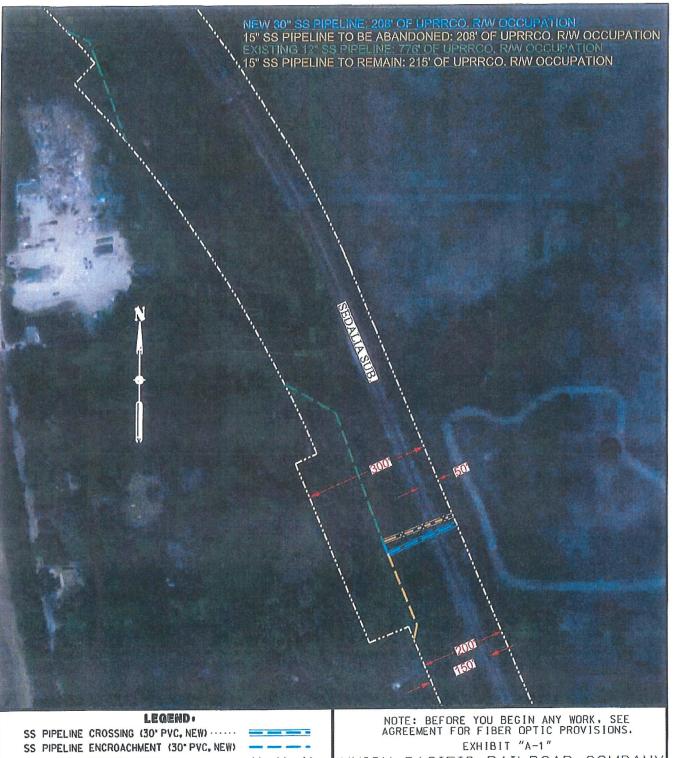
Regarding the 24 hour shift work zone A.We did not plan on three shift work and are not in a position to provide such an operation.

We assume that this requirement is to prevent damage to the casing from the vibrations from passing trains. This crossing is in shale with a ledge of rock above the shale. Therefore the train traffic will not have influence on the casing pipe.

We will plan to complete the work under each track in a single shift.

If you need any further information please let us know.

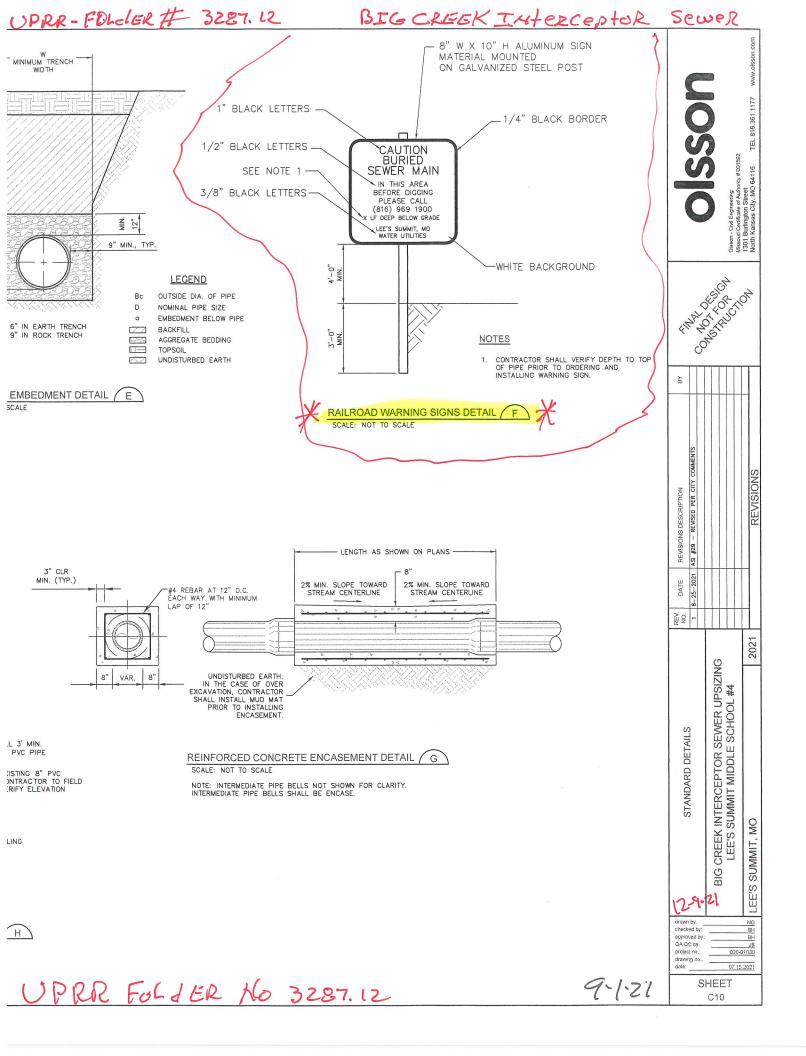
Norm.



SS PIPEL EXISTING (15" PVC.	INE CROSSING (30° PVC, NEW) INE ENCROACHMENT (30° PVC, NEW) SS PIPELINE CROSSING
EXISTING	SS PIPELINE ENCROACHMENT ···· — — – – TO REMAIN)
UPRRCO.	R/W OUTLINED
CADD FILENAME	0328712.dgn
SCAN FILENAME	x

NUTE: BEFORE YOU BEGIN ANY WORK, SEE AGREEMENT FOR FIBER OPTIC PROVISIONS. EXHIBIT "A-1" UNION PACIFIC RAILROAD COMPANY LEES SUMMIT, JACKSON, MO M.P. 256.29 - SEDALIA SUB

> MP V-3A/34 & CRIP V-16/4 SCALE: 1" = 200' OFFICE OF REAL ESTATE OMAHA, NEBRASKA DATE: 10/5/2021 JDB FILE: 3287-12



LETTER OF TRANSM	ITTAL
FROM: REDFORD CONSTRUCTION P.O. BOX 1065 RAYMORE, MO 64083	DATE: 1-13.22 JOB NO.: 41-52 RE: Lee's Summ. Thew MIDIDLE School
TO: RAIL PROS ADDRESS: 1320 GREENWAY DR SUILEY CITY: IRVING TEXAS 75038 ATTENTION: BAO DOAN EIT PLEASE BE ADVISED:	BISCREEK INTERCOPHOR DO UPRRFOLIDER # 3287-12
WEARE SENDING YOU WATTACHED UNDER SEPA	RATE COVER
	LES SPECIFICATIONS

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				CHANGE ORDER
PRINTS	D PLANS	SHOP DRAWINGS	SAMPLES	SPECIFICATIONS

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	SIGN	ED: LARDY Hudgers

Gary J. Van Riessen, P.E. Consulting Geotechnical Engineer Gary Van Riessen, P.C. A Professional Corporation 34505 East Drinkwater Road Lone Jack, Missouri 64070-8567 816.566.0133 (Office) 816.566.0139 (Fax) 816.830.6576 (Cell) Email: gvrlsmo@aol.com

January 13, 2022

Mr. Larry Hudgens Redford Construction PO Box 1065 Raymore, Missouri 64083

Reference: Geotechnical Risk Assessment for UPRR Track Tunneling Means and Methods Big Creek Interceptor Lee's Summit, Missouri

Dear Mr. Hudgens:

This brief letter report has been prepared to present engineering conclusions and opinions related to the relative risk of any impacts to the UPRR Track beneath the proposed tunnel being installed from Station 10+20 to Station 11+84 (164 feet) for the referenced project.

Generally speaking, it appears that the concern expressed by UPRR (via RailPros) is that the proposed means and methods for tunnel construction (by Augers Unlimited, Inc.) may detrimentally impact the overlying track. Specifically, it appears that RailPros is concerned that the use of a 44-inch diameter cutter head located slightly ahead of the advancing 42-inch diameter steel casing (0.625-inch thick wall) may lead to ground surface subsidence and/or settlement. Therefore, RailPros has required that a variance request be submitted by Redford Construction to allow for the use of a cutter head in advance of the casing, with geotechnical recommendations/opinions being presented that address any perceived risks to the UPRR track.

To that end, this report will present (1) the results of a geotechnical review of the proposed tunneling means and methods in light of the defined ground conditions at the tunnel, and (2) will forward a qualitative assessment of the risk/possibility of potential ground settlement at the track due to the proposed means and methods for tunneling.

Key conclusions/opinions resulting from a review of the tunneling means and methods, along with available drawings, subsurface information, and information developed from a verbal interview with Mr. Norm Collins of Augers Unlimited, are presented below.

1. The crown of the tunnel is approximately 20 feet below the track, with the approximate length of the tunnel that is in "Zone A" being approximately 75 feet. It

is anticipated that the duration of tunneling activities in this zone will occur over a period of 5-6 days. It is anticipated that the entire tunneling activity alone will be accomplished over a period of 15-20 days.

- 2. Based on Boring B-26 located at Manhole A-2, the entire cross section of the tunnel will be advanced through a slightly weathered, competent shale formation (possible Chanute Shale) that extends vertically from Elevation 928.8 to Elevation 919.3. The unconfined compressive strength of this shale would expect to range from 500-1000 psi. This shale is directly overlain by approximately 3.5 feet of weathered limestone and 13.5 feet of soil overburden. Based on this information, it is the opinion of this office that the overall ground profile is very stable in that it does not contain any known or identified geologic anomalies or groundwater conditions that would detrimentally affect proposed tunneling activities.
- 3. The strength and intact nature of this shale precludes the use of a conventional "jack and bore" methodology of tunnel construction, specifically because the casing cannot be "jacked" or advanced into the intact shale in a manner that would allow material removal from within the casing. Rather, and consistent with the proposed means and methods, a truncated 44-inch "Christmas Tree" cutting head, with wing cutters located approximately 2 inches in front of the leading edge of the casing, will be used slightly ahead of the 42-inch casing to provide a nominal 1" gap between the tunnel circumference and the outside surface of the casing. The use of this type of cutting head/drilling method will (1) provide improved and consistent tunnel alignment during drilling, (2) reduce the magnitude of any friction against the exterior of the casing during tunnel advancement, (3) provide better face control, and (4) minimize the total volume of shale being removed at the tunnel face. It should be noted that this type of methodology is typically used in shale/soft rock tunnels throughout the industry.
- 4. Additionally, due to the competent and relatively incompressible nature of the shale stratum, as well as the presence of a stress-shielding, protective layer of overlying limestone stratum, the potential for the development of detrimental issues related to ground loss or material loosening at the tunnel face (as would be typical for tunnels in soil) are relatively insignificant. Further, issues related to loosening or material loss along the tunnel are controlled by the near-continuous advancement of the 42-inch casing.
- 5. The use of either the American Augers Model 42/54-900 Boring Machine or Model 60-1200 Boring Machine, as proposed by Augers Unlimited, would appear to be appropriate for the tunnel project.
- 6. Appropriate and necessary track monitoring/surveying will be performed in a manner consistent with UPRR requirements.

Conclusion

As discussed above, a review of the available project documentation, along with the performance of a qualitative engineering assessment of the proposed means and methods for tunnel construction below the referenced UPRR track, indicates that the risk/possibility of the development of detrimental impacts on the track due to the proposed tunneling methodology

Mr. Larry Hudgens Redford Construction January 13, 2022 Page 3

is insignificant to extremely low. It is therefore recommended that a variance proposing the use of a truncated cutter head as described in the submitted means and methods be approved.

The opportunity to assist Redford Construction on this project is appreciated. Please contact me with any questions or comments.

Respectfully submitted rem

Gary J. Van Riessen, P.E. Consulting Geotechnical Engineer Missouri Registration Number 19058



LETTER OF TRANS	MITTAL
FROM: REDFORD CONSTRUCTION P.O. BOX 1065 RAYMORE, MO 64083	DATE: 1-10-22 JOB NO.: 41-52 RE: Lee'S Summ. T New MIDDLE School
TO: BAIL PROS ADDRESS: 1320 GREENWAY DR SUITE 490 CITY: IRVING TEXAS 75038 ATTENTION: BAO DOAN EZT PLEASE BE ADVISED:	DE CREEK IN FERCEPTOR UPRRFOLDER# 3287-12
WEARE SENDING YOU ATTACHED UNDER SE	PARATE COVER
PRINTS PLANS SHOP DRAWINGS SA	MPLES SPECIFICATIONS

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Boring Machine Operation & Safety Instruction Manual



Unsafe use of this equipment could result in serious injury or death. This manual contains important instructions for the safe operation and recommended maintenance of your earth boring machine. All who operate the boring machine must carefully read and understand this manual before starting the machine. Keep this manual available both as a reminder for your experienced operator and as a training aid for your new staff. Replacement manuals are available by calling American Augers.

Boring Machine Operators Manual

Operations

Preparation of Casing

Improperly prepared or poor quality casing can make the job more difficult and introduce hazards that are unnecessary. Casing normally has a machine cut bevel on one end and is cut square on the other. Exact 20 foot (6.1 m) lengths will keep the head at the correct location relative to the casing. Smooth walls will reduce the push required and the tendency of the casing to rotate during the bore. Casing is normally coated with a bituminous coating on the outside only.

Preparation of the lead section of casing is best accomplished in the yard. Refer to the Cutting Heads, Appendix D, and Ground Conditions Chart, Appendix C, for selection of a cutting head. American Augers recommends that our steering head be used on long and/or critical bores.

recommends that our steering head be used on long and/or on total below. Loading auger into casing is best done in the yard, then transported to the jobsite ready to use. The lead section of casing is cut to determine the head position listed in the Ground Conditions Chart. This section is loaded with the head flush or inside the casing so the male hex shank is exposed for the ease of coupling to the machine chuck. The follow-up casings are loaded male end first so that the female hex socket is

exposed for ease of coupling the auger joint at the job site. When the sections of casing and auger are loaded on the truck, stack the auger with the exposed flight at the same end to simplify the unloading at the job site.



Banding the Casing

The use of a partial band at the head end of the casing is recommended when boring in most soil conditions. The band compacts the soil and relieves pressure on the casing. Placement of the band is a matter of personal experience, but it is usually $3/8 \times 6$ inch $(1 \times 15 \text{ cm})$, rolled to fit the casing. A gap of approximately 10 inches (25.4 cm) is left at the bottom. Place the band so that it leads the casing by about 1/2 inch (1.2 cm). Weld securely front inside and rear outside. The inside chamfer of the front weld will provide a lifting action for the casing if the thrust is rapid. If wing cutters are used to overcut the casing, a falling action will occur.

The above method is typical for most applications. However, other approaches to banding the casing can be used and are determined by the application, soil conditions and user experience.

EQUIPMENT SPECIFICATIONS LIBRARY

BASIC MODEL INFORMATION

Manufacturer: American Augers

Model: 60-1200 NG

View Manufacturers

<u>View Models</u>

SPECS

<u>US</u> <u>Metric</u>

Height	7' 5"
Length	14' 7"
Thrust	1,200,000 lbs
Weight	32,400 lbs
Width	7' 1"

ADDITIONAL INFO

DIMENSIONS Length: 14' 7" (4.43 m) Width: 7' 1" (2.16 m) Height: 7' 5" (2.27 m) Master Track Length: 15' (4.57 m) with 1 1/2" (38 mm) back plate Master Track Width: 7' 4" (2.23 m) Centerline: 36.02 in. (915 mm) Extension Track Length: 10' (3 m) Extension Track Width: 7' 4" (2.23 m)

WEIGHT

Base Unit (Split Weight): 11,000 lbs. (4,990 kg) Power Pack (Split Weight): 11,500 lbs. (5,216 kg)

I Accept

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POWER TRAIN

Engine: Deutz TCD914LO6 Tier III Diesel Rating: 174 HP (130 kW) Maximum Engine Speed: 2300 RPM Engine Torque: 373 ft.-lbs. (505.7 Nm) 2300 RPM, 468 ft.-lbs. (634.5 Nm) 1600 RPM Maximum Noise Rating: 106 dB(A) Fuel Capacity: 39 U.S. Gallons (148 L) Hydraulic Capacity: 22 U.S. Gallons (83 L) Battery: (1) Deka 634MF 12 V, 690 CCA

TRANSMISSION

Type: Eaton FS-5205A Transmission Ratios: Gear Ratio 1st Gear 7.52:1 2nd Gear 4.35:1 3rd Gear 2.54:1 4th Gear 1.52:1 5th Gear 1.00:1 Reverse 6.27:1 Clutch: Spring Applied with 14 in. (356 mm) Diameter Single Disk/Hydraulically Assisted Clutch Actuator

GEARBOX

Ratio: 38.8:1

TORQUE AND SPEED

Torque Requirements: (2300 RPM) 1st 108,832 ft.-lbs. (147,600 Nm) 8 RPM 2nd 62,955 ft.-lbs. (85,360 Nm) 14 RPM 3rd 36,760 ft.-lbs. (49,840 Nm) 23 RPM 4th 21,998 ft.-lbs. (29,830 Nm) 39 RPM 5th 14,472 ft.-lbs. (19,620 Nm) 59 RPM Reverse 90,742 ft.-lbs. (123,000 Nm) 9 RPM

Torque Requirements: (1600 RPM) 1st 136,551 ft.-lbs. (185,089 Nm) 5 RPM 2nd 78,989 ft.-lbs. (107,100 Nm) 9 RPM 3rd 46,122 ft.-lbs. (62,530 Nm) 16 RPM 4th 27,601 ft.-lbs. (37,420 Nm) 27 RPM 5th 18,158 ft.-lbs. (24,620 Nm) 41 RPM Reverse 113,855 ft.-lbs. (154,353 Nm) 7 RPM

HYDRAULIC SYSTEM Maximum Thrust: 1,200,000 lbs. (544 Tonnes) Hydraulic Pump: Axial Piston Pump with Load Sensor

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Hydraulic Clutch Cylinder: (1) 1 1/2" Bore x 4" Stroke (38 mm x 102 mm) Hydraulic Thrust Cylinder: (4) 9" Bore x 35" Stroke (229 mm x 889 mm) Hydraulic Suction Strainer Filter: Suction Strainer with 100 Mesh Screen Hydraulic Return Filter: High Pressure Return Filter to 6 Micron ABS with Replaceable Element

MASTER PUSHER Diameter: 60" (1,524 mm) Working Range: 24" â€" 60" (610 â€" 1,524 mm) Casing Diameter Hex Drive: 5" (127 mm)

MISCELLANEOUS PERFORMANCE DATA Work Lights: (3) 12 Volt Extension Track: (2) Master Saddle: (1) 60" (1,524 mm) compatible

QUIK SPLIT

The Quik Split frame design, allows the machine to be separated into sections to accommodate lighter and faster lifts into and out of the bore pit, and aids the operator in being able to facilitate better and safer machine positioning.

SPOIL DOOR

With a Safety-First commitment, all American Augers horizontal earth boring machines are equipped with a gravity activated manual spoil door, which deflects thrown debris from the spoil chamber.

View Manufacturers

View Models

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Hydraulic Push Bar Cylinder: (1) 2" Bore x 4" Stroke (51 mm x 102 mm) Hydraulic Clutch Cylinder: (1) 1 1/2" Bore x 4" Stroke (38 mm x 102 mm) Hydraulic Thrust Cylinder: (3) 9" Bore x 35" Stroke (229 mm x 889 mm) Hydraulic Suction Strainer Filter: Suction Strainer with 100 Mesh Screen Hydraulic Return Filter: High Pressure Return Filter to 6 Micron ABS with Replaceable Element

MASTER PUSHER Diameter: 48" (1,219 mm) Working Range: 24" – 54" (610 – 1,372 mm) Casing Diameter Hex Drive: 4" (102 mm)

MISCELLANEOUS PERFORMANCE DATA Work Lights: (3) 12 Volt Extension Track: (2) Master Saddle: (1) 48" (1,219 mm) compatible

QUIK SPLIT

The Quik Split frame design, allows the machine to be separated into sections to accommodate lighter and faster lifts into and out of the bore pit, and aids the operator in being able to facilitate better and safer machine positioning.

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