



New Business License Information

220 SE Green Street
Lee's Summit, MO 64063
Phone 816.969.1220 / Fax 816.969.1221 / www.cityofls.net

Mailing Address:
Meridian at View High
201 NW Kessler Drive
LEES SUMMIT, MO 64081

Physical Business Address: 201 NW KESSLER DR LEES SUMMIT, MO 64081
Business E-Mail Address:: bill@canyonviewproperties.com
Legal Name of Business: (if different than DBA): Meridian Property Investors LLC
Type of Organization: Real Estate, Rental, Leasing
Business Classification: Lessors of Real Estate

Business Phone Numbers :

Primary	Cell	Fax
2072162261		

Contact Information :

Primary	Secondary	Emergency
Meridian Property Investors LLC, Address:201 NW Kessler Drive, Phone:(207) 216-2261 Bill Hagen, Address:201 NW Kessler Drive, Phone:(207) 216-2261		Meridian Property Investors LLC, Address:201 NW Kessler Drive, Phone:(207) 216-2261

(Continued on back page)

Do you have an intrusion alarm? YES

Total Building Square Footage -

Employee Headcount for this location:

Full Time: 4

Part Time:

Temporary:

IF DOING ANY RETAIL SALES (provide copy of current no sales tax due letter) - 881057750

Please provide a general description or scope of work for your business::

Apartment Community. Leasing and Renting apartments.